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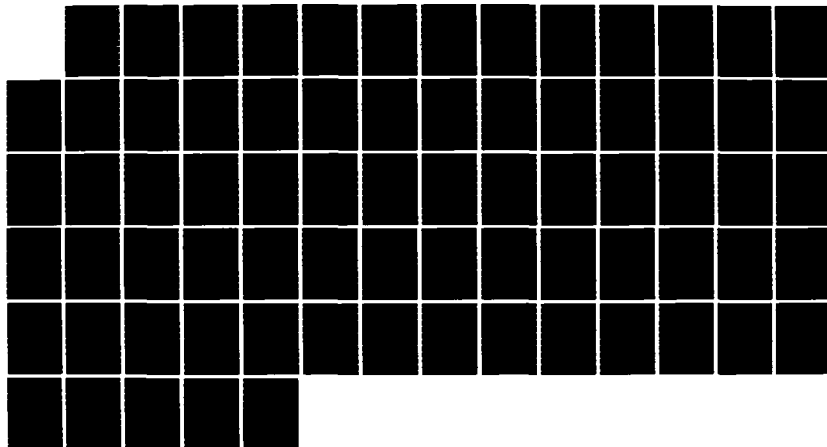
AN ANALYSIS OF EXPLOSION-INDUCED BENDING DAMAGE IN
SUBMERGED SHELL TARGETS(U) NAVAL SURFACE WEAPONS CENTER
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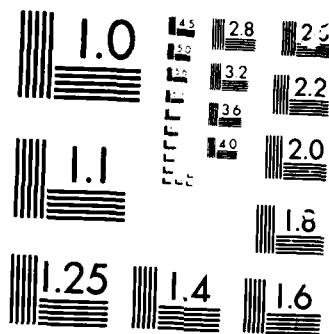
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Such stresses are known to induce axial buckling and/or ovalization or plastification of the cross-section. As a first approximation, and in view of the low frequency response, inertia is neglected in this analysis.

Bending moment and work done on the structure are determined as a function of mean curvature. Computational results are presented for several shell geometries and published experimental data for these models compare favorably with the computations.

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INTRODUCTION

The problem of the deformation of a straight or curved shell, subject to end bending moments and possibly internal pressure, has been addressed in numerous articles.¹⁻¹⁵¹

This report addresses numerically the problem of a straight circular tube subject to external end bending moments without internal pressure, allowing for geometric and material nonlinearities. The nonlinear finite element program ABAQUS¹⁵² is used. Experimental results from the open literature⁹³ are compared with the numerical results in order to validate ABAQUS for problems of this category.

References 3, 4, 30, and 36 are essentially concerned with the linear bending of tubes subject to end bending moments. In modern terminology, they are referred to as "geometrically linear" analyses. The first "geometrically nonlinear" analyses are due to Brazier,⁷ Chwalla,^{11,15} Wood,⁵¹ Reissner,^{55,60} Reissner and Weinitschke,⁶⁵ and Weinitschke,⁹⁰ to mention a few.

Ades,⁴⁸ assuming that the cross-sections of a long cylinder remain elliptical after deformation, accounted for geometric and material nonlinearities. Afendik^{84,89} presented an approximate analysis incorporating plasticity. References 131 and 140 allowed for geometrical and material nonlinearities, while Reference 135 extended an earlier analysis¹¹⁴ to elastoplastic behavior of imperfect cylinders. References 100, 108, 115, and 152 are the only numerical papers (as applied to straight cylindrical shells) by the finite element method of which the author is aware.

Interest in this problem stems from the fact that during an underwater explosion, external vertical forces are set up on a submerged structure and cause it to bend, as if subjected to end couples. An analysis could be of potential use to ship designers when questions of quantifying ultimate longitudinal strength arise (see Caldwell⁷²). Another potential problem is related to curved pipes between fixed supports.^{4,8,9,19,27,28,30,34,35,36,37,46} When a temperature increase occurs, the curved part is subjected to terminal couples, which reduce the radius of curvature.

METHOD

As mentioned previously, the dynamic problem will be approximated by a static equivalent in view of the low frequency of the motions. The complexity of the problem necessitates the use of a numerical procedure. The nonlinear finite element program ABAQUS¹⁵² is used in this work.

First, we establish a global right-handed coordinate (x,y,z) system (Figures 1 and 2) with z the longitudinal axis of the cylindrical shell, x the vertical, and y the transverse direction. Next, we discretize the structure by modeling only one-half the length and one-half the periphery, i.e., we employ a quarter model. It is assumed that the cylinder is perfectly circular (without imperfections due to fabrication and residual strains) and the end loads are symmetrical with respect to the x-z plane, with the bending couples lying on the global y-axis. The cylindrical surface is replaced by ABAQUS S8R shell elements with 3 integration points across the thickness. Geometric and material nonlinearities are allowed. Perfect plasticity, von Mises isotropic yield, and an associated normal flow rule are used by ABAQUS. The employed mesh, including midside nodes, was 25 x 25 excluding an auxiliary node. Figure 18 displays a 13 x 13 mesh which excludes all midnodes.

BOUNDARY CONDITIONS

All boundary conditions are given in the global Cartesian frame of reference. Along both generators, AA' ($\theta = 0^\circ$) and CC' ($\theta = 180^\circ$), owing to symmetry, we have

$$v = \phi_x = \phi_z = 0$$

Along the half-circle ABC, symmetry implies that (half length analyzed only)

$$w = \phi_x = \phi_y = 0$$

Note that up to this point, the vertical rigid body motion has not yet been removed, and it must be constrained prior to solution. This will be done in conjunction with the method of exerting the external loading.

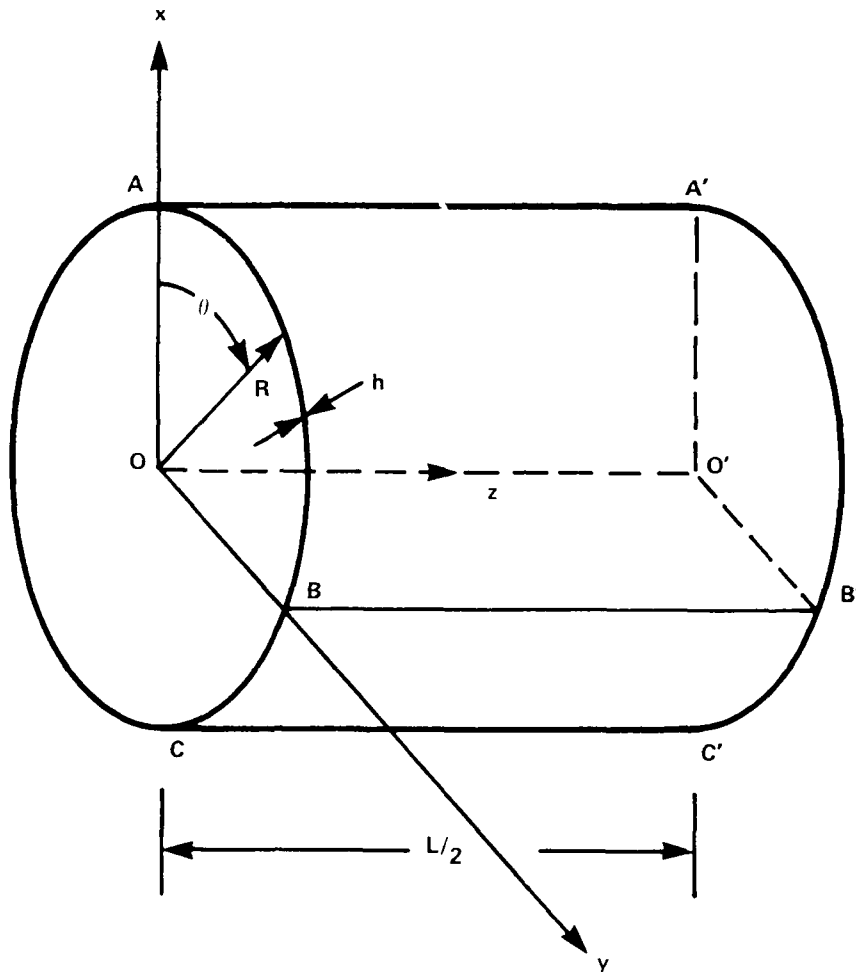


FIGURE 1. STRAIGHT CYLINDRICAL SHELL OF HALF LENGTH $L/2$, MEAN RADIUS R , THICKNESS h , AND ASSOCIATED GLOBAL CARTESIAN COORDINATE SYSTEM (x, y, z)

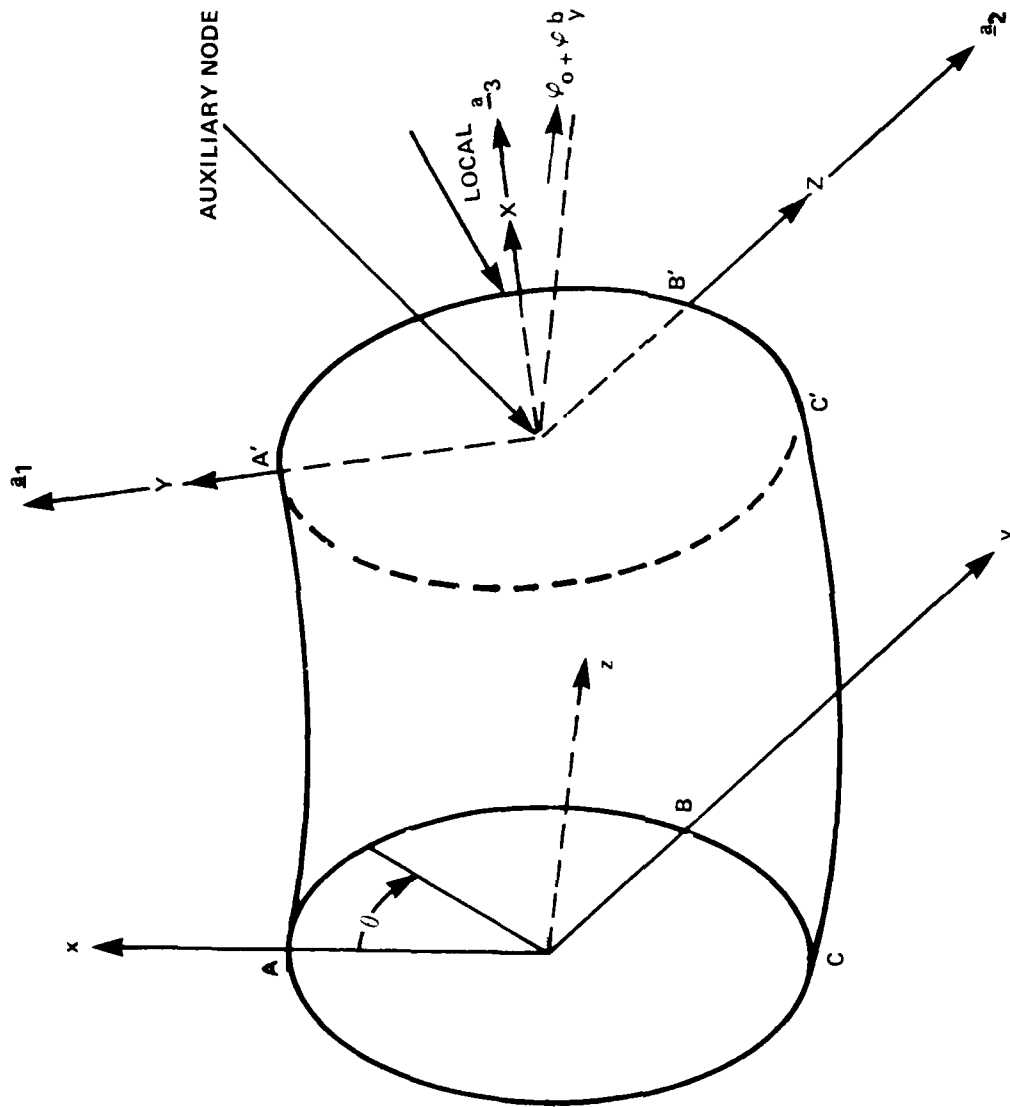


FIGURE 2. CYLINDRICAL SHELL WITH ASSOCIATED END SECTION A' B' C' AND AUXILIARY NODE AFTER DEFORMATION (LOCAL FRAME OF REFERENCE (X, Y, Z))

APPLIED LOADING

ABAQUS has a particularly attractive feature: a nonlinear multiple constraint capability (MPC).^{*} The loading on the structure from the underwater explosion is approximated through an overall bending moment set up by the action of longitudinal membrane stresses. This will be modeled through a prescribed end rotation about the Y-axis applied incrementally. For small deformations, the vertical coordinate of the neutral axis from the center of the circular cross-section is extremely small. Consequently, the shift is approximately zero. However, for larger deformations this shift is substantial, necessitating an iteration if we are to assume that initially a linear distribution of forces produces a net applied moment. To avoid the above, the following method is used.

There are three conditions that must be fulfilled in this approach and are summarized here for clarity:

1. Plane sections remain plane at A'B'C' arc (Figure 2) (at the end where the external loading would have been applied).
2. There will be no rotation of A'B'C' plane (Figure 2) about the local Y-axis.
3. An end rotation about the global y (or local Z) is incrementally applied.

Condition 3 gives rise to a distribution of external longitudinal inplane forces along the local X-axis, which causes a bending moment.

An auxiliary node is set up to coincide with the center of the original undeformed plane. The terminal couple is applied at this section. After deformation, it is assumed that plane sections remain plane. By St. Venant's Principle of "elastic equivalence of statically equipollent systems of load,"^{153,154} we conclude that for lengths larger than the cylinder diameter, the stress distribution away from the load, due to a zero net axial force and a terminal bending moment, does not depend on the traction distribution, except perhaps locally in the neighborhood of the point of application of the load. This condition can be fulfilled if vector \underline{a}_3 (Figure 2) of the local frame of reference, located on the deformed plane, is orthogonal to any vector on that plane.

The position vectors before deformation of nodes on the periphery of the shell, where the end couple is applied, are \underline{r}_0 , and \underline{r}_0^b for the auxiliary node. After displacements \underline{u} of the peripheral nodes and \underline{u}^b of the auxiliary node, we obtain

$$\underline{r} = \underline{r}_0 + \underline{u} \quad (1)$$

$$\underline{r}^b = \underline{r}_0^b + \underline{u}^b \quad (2)$$

^{*}MPC = Multiple Point Constraints

$$\underline{r} - \underline{r}^b = [\underline{r}_o - \underline{r}_o^b] + [\underline{u} - \underline{u}^b] \quad (3)$$

Therefore,

$$[\underline{r} - \underline{r}^b] \cdot \underline{a}_3 = 0 \quad (4)$$

where, in component notation,

$$\underline{r} - \underline{r}^b = [(x - x_b), (y - y_b), (z - z_b)] \quad (5)$$

and all quantities are given with respect to the global undeformed frame. Now, if the original local x-axis (along vector \underline{a}_3) had an initial inclination φ_o with respect to the global y-axis, after deformation the angle would be $\varphi_o + \varphi_y^b$. Therefore, after deformation the direction cosines of the local vectors \underline{a}_1 , \underline{a}_2 , and \underline{a}_3 with respect to the global system would be

$$\underline{a}_1 = [\cos(\varphi_o + \varphi_y^b), \quad 0, \quad -\sin(\varphi_o + \varphi_y^b)] \quad (6)$$

$$\underline{a}_2 = [0, \quad 1, \quad 0] \quad (7)$$

$$\underline{a}_3 = [\sin(\varphi_o + \varphi_y^b), \quad 0, \quad \cos(\varphi_o + \varphi_y^b)] \quad (8)$$

Therefore,

$$(\underline{r} - \underline{r}^b) \cdot \underline{a}_3 = (x - x_b)\sin(\varphi_o + \varphi_y^b) \quad (9)$$

$$+ (z - z_b)\cos(\varphi_o + \varphi_y^b) = 0$$

This can be further expanded by means of the trigonometric identities

$$\cos(\varphi_o + \varphi_y^b) = \cos\varphi_o \cos\varphi_y^b - \sin\varphi_o \sin\varphi_y^b \quad (10)$$

$$\sin(\varphi_o + \varphi_y^b) = \sin\varphi_o \cos\varphi_y^b + \cos\varphi_o \sin\varphi_y^b \quad (11)$$

Since our solution process is incremental and our constraints are nonlinear, our boundary conditions must be cast in incremental form. Consequently, we note that φ_o is a constant angle (which for straight tubes is zero). The incremental form of the left-hand side of Equation (3) can be obtained from the difference of the incremental forms of Equations (1) and (2), since

$$\underline{r} + \Delta\underline{r} = \underline{r}_o + \underline{u} + \Delta\underline{u} \quad (12)$$

$$\underline{r}^b + \Delta\underline{r}^b = \underline{r}_o^b + \underline{u}^b + \Delta\underline{u}^b \quad (13)$$

$$\begin{aligned} (\underline{r} + \Delta\underline{r}) - (\underline{r}^b + \Delta\underline{r}^b) &= (\underline{r}_o - \underline{r}_o^b) + (\underline{u} - \underline{u}^b) \\ &+ (\Delta\underline{u} - \Delta\underline{u}^b) \end{aligned} \quad (14)$$

In view of Equation (3),

$$\Delta\underline{r} - \Delta\underline{r}^b = \Delta\underline{u} - \Delta\underline{u}^b \quad (15)$$

The incremental form of the righthand side of Equation (9) with respect to increments of the displacements u_z , u_x , φ_y^b , u_z^b , and u_x^b , by means of Equation (15) becomes

$$\begin{aligned} &(\Delta u_z - \Delta u_z^b)[\cos\varphi_o \cos\varphi_y^b - \sin\varphi_o \sin\varphi_y^b] \\ &+ (\Delta u_x - \Delta u_x^b)[\sin\varphi_o \cos\varphi_y^b + \cos\varphi_o \sin\varphi_y^b] \\ &+ (z - z_b)[- \cos\varphi_o \sin\varphi_y^b - \sin\varphi_o \cos\varphi_y^b] \Delta\varphi_y^b \\ &+ (x - x_b)[- \sin\varphi_o \sin\varphi_y^b + \cos\varphi_o \cos\varphi_y^b] \Delta\varphi_y^b = 0 \end{aligned} \quad (16)$$

or

$$\begin{aligned}
 & (\Delta u_z - \Delta u_z^b) \cos(\varphi_o + \varphi_y^b) + (\Delta u_x - \Delta u_x^b) \sin(\varphi_o + \varphi_y^b) \\
 & + \Delta \varphi_y^b \left\{ (z - z_b) \sin(\varphi_o + \varphi_y^b) + (x - x_b) \cos(\varphi_o + \varphi_y^b) \right\} = 0
 \end{aligned}
 \tag{17}$$

Next, we note the end plane does not rotate about the local Y-axis, i.e., there will be no component of rotation about vector \underline{a}_1 . A small rotation about the local Y-axis can be obtained by a rotation vector with respect to the global system

$$\underline{\Omega} = (\varphi_x, \varphi_y, \varphi_z) \tag{18}$$

If this vector is normal to vector \underline{a}_1 , then it has no rotational component about \underline{a}_1 , i.e.,

$$\underline{\Omega} \cdot \underline{a}_1 = [\varphi_x, \varphi_y, \varphi_z] \cdot [\cos(\varphi_y + \varphi_y^b), 0, \tag{19}$$

$$-\sin(\varphi_o + \varphi_y^b)] = 0$$

or

$$\varphi_x \cos(\varphi_o + \varphi_y^b) - \varphi_z \sin(\varphi_o + \varphi_y^b) = 0 \tag{20}$$

The incremental form of Equation (20) becomes

$$\begin{aligned}
 & \Delta \varphi_x \cos(\varphi_o + \varphi_y^b) - \Delta \varphi_z \sin(\varphi_o + \varphi_y^b) \\
 & - \Delta \varphi_y^b \left\{ \varphi_x \sin(\varphi_o + \varphi_y^b) + \varphi_z \cos(\varphi_o + \varphi_y^b) \right\} = 0
 \end{aligned}
 \tag{21}$$

Finally, the essential boundary condition is that the rotation φ_y of all nodes on the periphery must equal the rotation about the local Z-axis (\underline{a}_2 vector or global y-axis) of the auxiliary node, i.e.,

$$\varphi_y = \varphi_y^b \quad (22)$$

and in incremental form

$$\Delta \varphi_y = \Delta \varphi_y^b \quad (23)$$

The vertical (global x-axis) rigid body motion must be removed. This can be accomplished by coupling the average X-displacement of the shell nodes on the end section to the vertical displacement of the auxiliary node. This, in turn, is set to zero. For element i, S8R element displacements across an edge are quadratic, i.e. (with $0 \leq \xi \leq 1$) the vertical displacement $u(\xi)$ is given in terms of its nodal values (u_k, u_{k+1}, u_{k+2})

$$u(\xi) = [(2\xi - 1)(\xi - 1), 4\xi(1 - \xi), \xi(2\xi - 1)] \begin{bmatrix} u_k \\ u_{k+1} \\ u_{k+2} \end{bmatrix} \quad (24)$$

For uniform finite element grid, where s denotes arc length, s_i arc length of element i, and L total arc length,

$$s_i = \frac{L}{N} \quad (25)$$

$$ds_i = s_i d\xi = \frac{L}{N} d\xi \quad (26)$$

At the element level (element i), with nodal vertical displacements (u_k, u_{k+1}, u_{k+2})

$$\int_{s=0}^{s=s_i} u(\xi) ds_i = \int_{\xi=0}^{\xi=1} u(\xi) l_i d\xi = l_i \int_0^1 u(\xi) d\xi \quad (27)$$

$$= \frac{l_i}{6} [1, 4, 1] \begin{bmatrix} u_k \\ u_{k+1} \\ u_{k+2} \end{bmatrix} = \frac{L}{6N} [1, 4, 1] \begin{bmatrix} u_k \\ u_{k+1} \\ u_{k+2} \end{bmatrix}$$

Since there are N elements (with 2 corner and 1 midside nodes, i.e. 3 nodes total), there will be 2N+1 nodes and associated nodal values of vertical displacements. Therefore, by Equation (24)

$$\int_{s=0}^{s=L} u(s) ds = \sum_{i=1}^{i=N} \int_{\xi=0}^{\xi=1} u(\xi) l_i d\xi \quad (28)$$

$$= \frac{L}{6N} [1, 4, 2, 4, \dots, 2, 4, 1] \begin{bmatrix} u_s \\ u_{s+1} \\ \vdots \\ u_{s+2N-1} \\ u_{s+2N} \end{bmatrix} \quad \{lx(2N+1)\} \quad \{(2N+1) \times 1\}$$

Consequently, the boundary condition

$$\frac{1}{L} \int_{s=0}^{s=L} u(s) ds = u_x^b \quad (29)$$

can be recast, in view of Equation (28), to

$$\frac{1}{6N} [1, 4, 2, 4, \dots, 2, 4, 1] \begin{bmatrix} u_s \\ u_{s+1} \\ \vdots \\ u_{s+2N-1} \\ u_{s+2N} \end{bmatrix} = u_x^b \quad (30)$$

$\{1 \times (2N+1)\}$
 $\{(2N+1) \times 1\}$

for a uniform grid, where the nodal vector of Equation (30) denotes vertical displacements of shell nodes at the end plane. The above constraints can be incorporated through the nonlinear MPC capability of ABAQUS.¹⁵² Furthermore, from Equations (3) and (9), Equation (9) can be rewritten as

$$\begin{aligned} & [x_o + u_x - x_o^b - u_x^b] \sin(\varphi_o + \varphi_y^b) \\ & + [z_o + u_z - z_o^b - u_z^b] \cos(\varphi_o + \varphi_y^b) = 0 \end{aligned} \quad (31)$$

Following Reference 152, we eliminate u_z from Equation (31) first (i.e. at the shell node)

$$u_z = u_z^b + (z_o^b - z_o) - (x_o - x_o^b + u_x - u_x^b) \tan(\varphi_o + \varphi_y^b) \quad (32)$$

Solving for φ_x from Equation (20)

$$\varphi_x = \varphi_z \tan(\varphi_o + \varphi_y^b) \quad (33)$$

and φ_y from Equation (22)

$$\varphi_y = \varphi_y^b \quad (34)$$

Furthermore, we eliminate the vertical translation u_x . This follows from constraints involving the elimination of u_z . All previous steps are explained in Reference 152 or can be found in the FORTRAN listing for MPC constraints.

APPLICATIONS AND RESULTS

Four unstiffened circular cylinders⁹³ have been analyzed using the finite element program ABAQUS¹⁵²: models 10A, 16A, 20A of Reference 93, and 20AI, which is an imperfect version of model 20A. Note that they are comparatively thick to avoid premature collapse and to exhibit plasticity effects as the applied external moment increases past the yield moment. The above models fall in the range of "long cylinders." Their perfect discrete analogues would fail by ovalization or the "Brazier effect," or by plastic deformation. The experimentally imperfect models failed by buckling "failure"⁹³ as displayed on the moment-curvature curves.

Table 1 gives the geometrical and material properties of these models and the stress-strain curves can be obtained from Reference 93. In Reference 93, the external loading was applied by the use of a so-called "shear span" prior to the test section "bending span." To create the external moment in our research, we employed an additional span beyond the bending span, equal to the "shear" span, and then applied a fixed angle of rotation. Table 2 contains some parameters used in reducing the stresses, moments, curvatures, and forces in nondimensional form, and they can be used to determine relative magnitude for critical quantities such as yield moment, etc.

Mean curvature k is defined as the ratio of the sum of the absolute values of direct longitudinal strains at 0° (top of cylinder, i.e. tension side) and 180° (bottom of cylinder, i.e. compression side) divided by the undeformed diameter of the shell. Figures 3 through 5 are the relevant M vs. k curves for models 10A, 16A, and 20A, together with the corresponding experimental results of Reference 93. Agreement between experimental (dots) and computed results is good for all three cylinders. Imperfection sensitivity and the analysis of medium and short cylinders, where short-wave length buckling may control the collapse mechanism, will be addressed elsewhere.

Figures 6 through 8 display the work done versus the moment parameter $\mu = M_{EXT}/M_0$, where $M_0 = 4R^2 h \sigma_y$, R = mean radius of cylinder, E = Young's Modulus, M_{EXT} = external bending moment, h = shell thickness, and σ_y = material yield stress.

We define two parameters, longitudinal stress/stress at bifurcation and hoop stress/stress at bifurcation, where stress at bifurcation is

$$\sigma_{CR} = \frac{E}{\sqrt{3(1-\nu^2)}} \frac{h}{R}$$

Figures 9 through 11 represent plots of the longitudinal inplane stress parameter versus angular position. Additional local bending stresses across the shell thickness are not addressed. Note, however, that the longitudinal membrane stress distribution in Figures 9 through 11 does not follow simple beam theory. The stress distribution from the 0° and 180° points (top and bottom of

TABLE 1. GEOMETRICAL AND MATERIAL PROPERTIES OF MODELS (93)

MODEL No.	RADIUS R (IN)	THICKNESS h (IN)	YOUNG'S MODULUS E (ksi)	POISSON'S RATIO ν	YIELD STRESS σ_y (ksi)	HALF LENGTH USED IN COMPUTATION $L/2$ (IN)	R/h	L/R
10A	5.258	0.233	28,947.0	0.3	50,000	108.0	22.566	41.08
16A	7.870	0.260	30,000.0	0.3	45,272	162.0	30.629	41.17
20A	9.873	0.255	28,947.0	0.3	50,000	162.0	38.717	32.82

TABLE 2. CHARACTERISTIC PARAMETERS OF MODELS

MODEL No.	(1) σ_{CR} (ksi)	(2) M_{CR} (k-in)	(3) K_{CR} (1/in)	(4) M_{BR} (k-in)	(5) M_0 (k-in)	(6) P_0 (k)	(7) I (in ⁴)
10A	776.35	15,711.0	0.510074×10^{-2}	8,552.0	1,288.33	384.88	106.40
16A	599.84	30,346.7	0.254063×10^{-2}	16,518.6	2,916.17	582.04	398.15
20A	452.49	35,334.7	0.158329×10^{-2}	19,233.8	4,971.28	790.93	770.97

NOTES:

- (1) CRITICAL STRESS AT BIFURCATION $\sigma_{CR} = \frac{E}{\sqrt{3(1-\nu^2)}} \left(\frac{h}{R} \right)$
- (2) CRITICAL MOMENT AT BIFURCATION $M_{CR} = \frac{\pi E}{\sqrt{3(1-\nu^2)}} R h^2$
- (3) CRITICAL CURVATURE AT BIFURCATION $k_{CR} = \frac{1}{\sqrt{3(1-\nu^2)}} \frac{h}{R^2}$
- (4) CRITICAL BRAZIER MOMENT $M_{BR} = \frac{2\sqrt{2}}{9\sqrt{1-\nu^2}} \pi E R h^2$
- (5) PLASTIC MOMENT BASED ON YIELD STRESS $M_0 = 4R^2 h \sigma_y$
- (6) AXIAL FORCE BASED IN YIELD STRESS $P_0 = 2R h \sigma_y$
- (7) MOMENT OF INERTIA OF UNDEFORMED CROSS-SECTION $I = \pi R^3 h$

BENDING MOMENT - MEAN CURVATURE

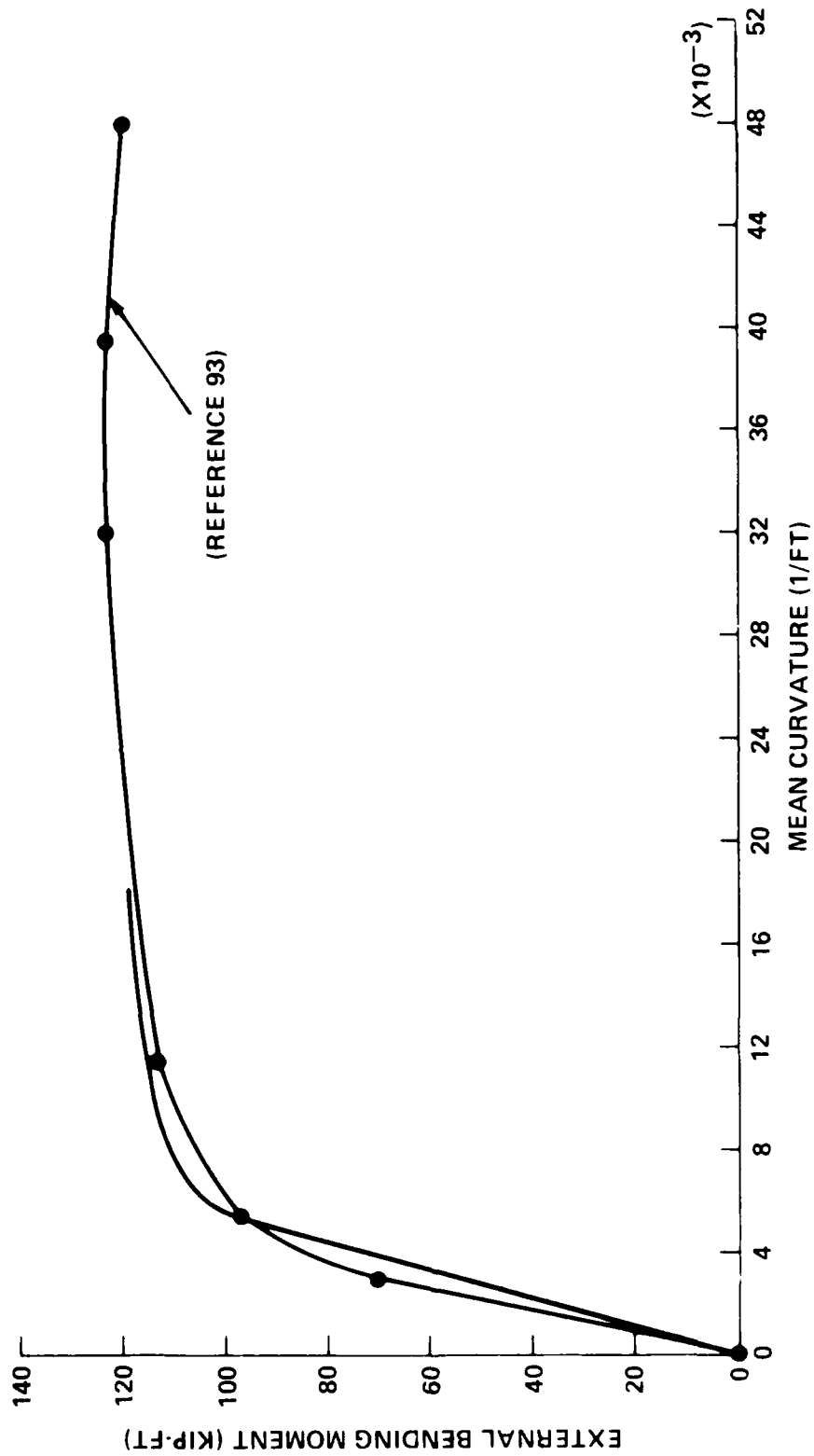


FIGURE 3. MOMENT - CURVATURE PLOTS FOR MODEL 10A

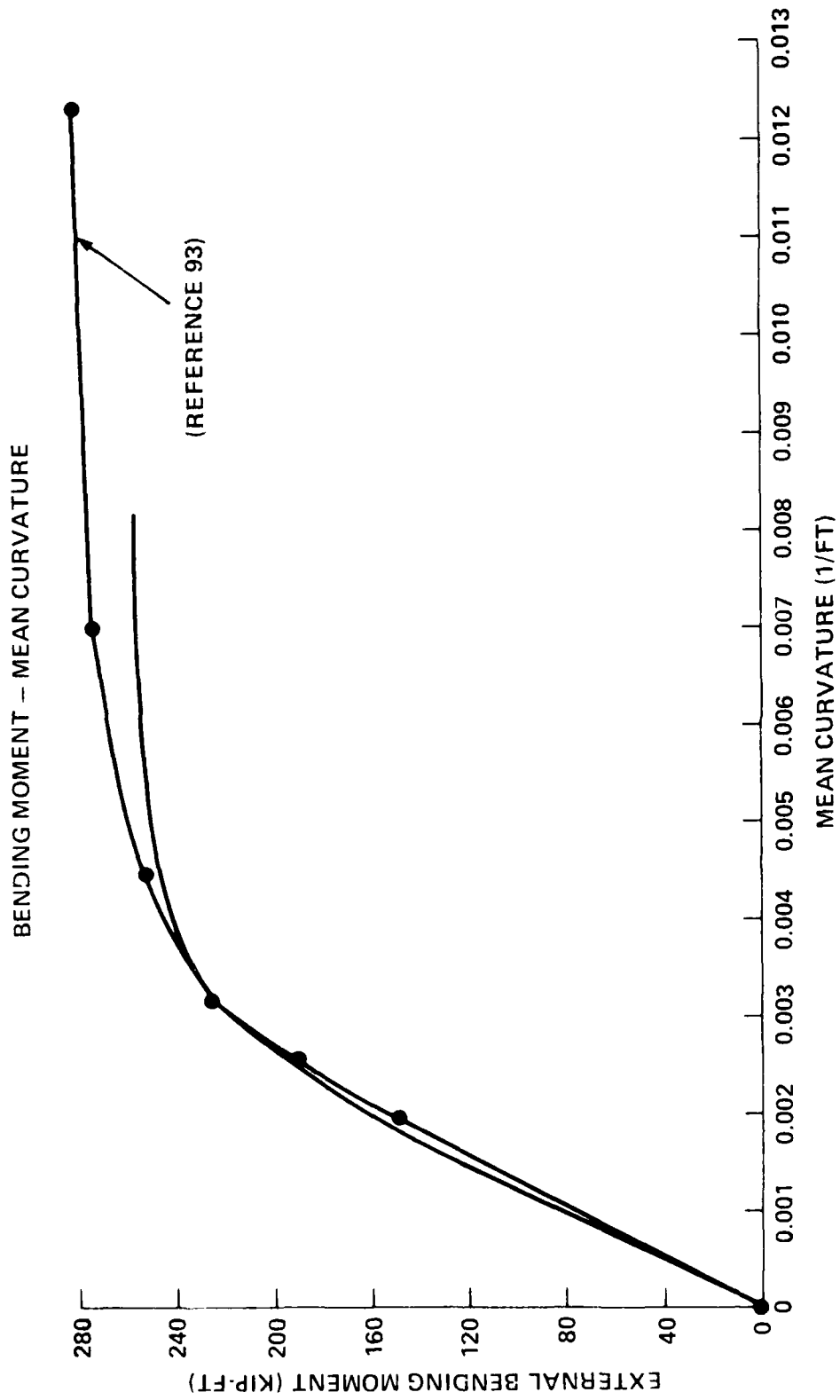


FIGURE 4. MOMENT - CURVATURE PLOTS FOR MODEL 16A

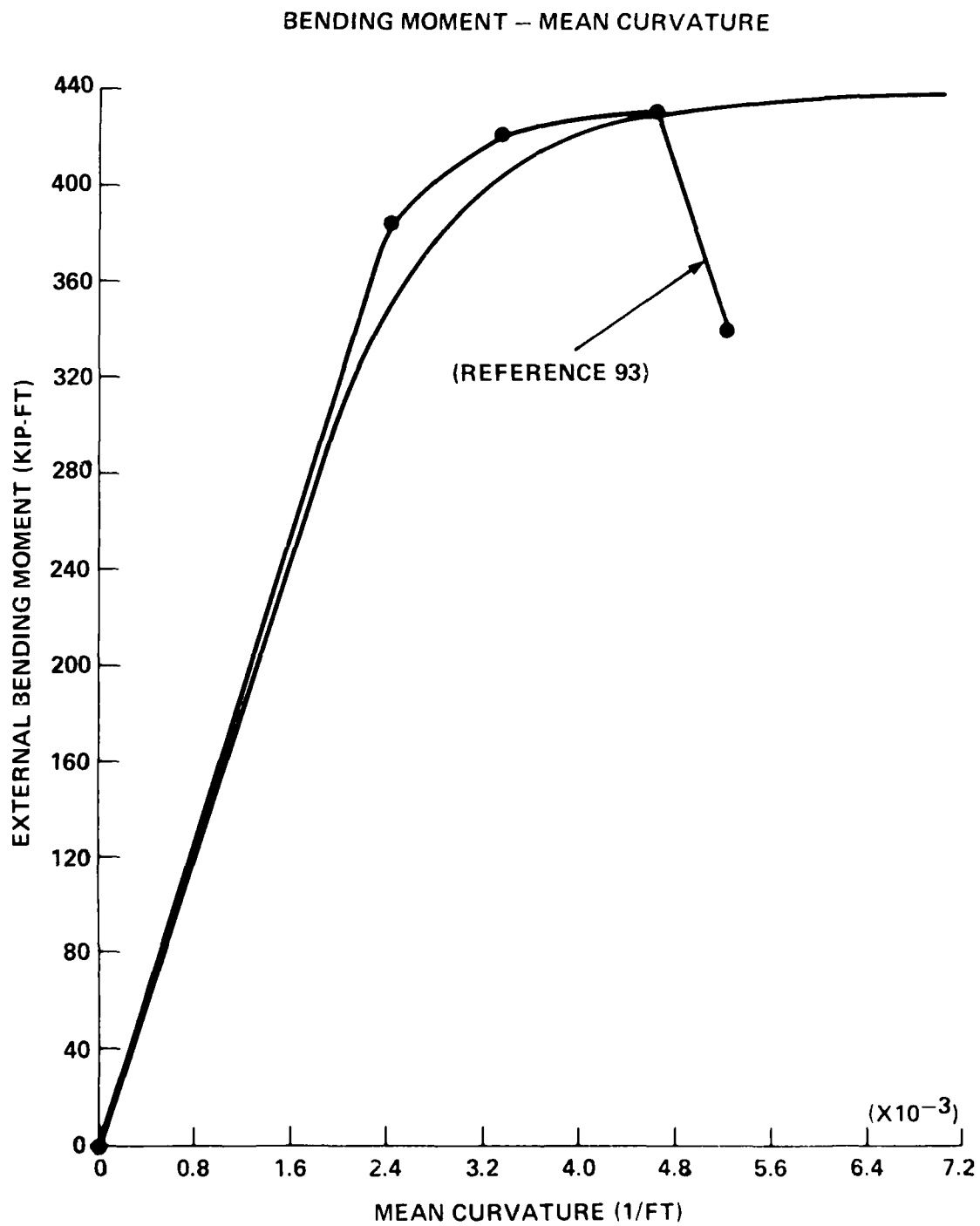


FIGURE 5. MOMENT – CURVATURE PLOTS FOR MODEL 20A

EXTERNAL WORK - BENDING MOMENT/ M_{ULTIM} MOMENT

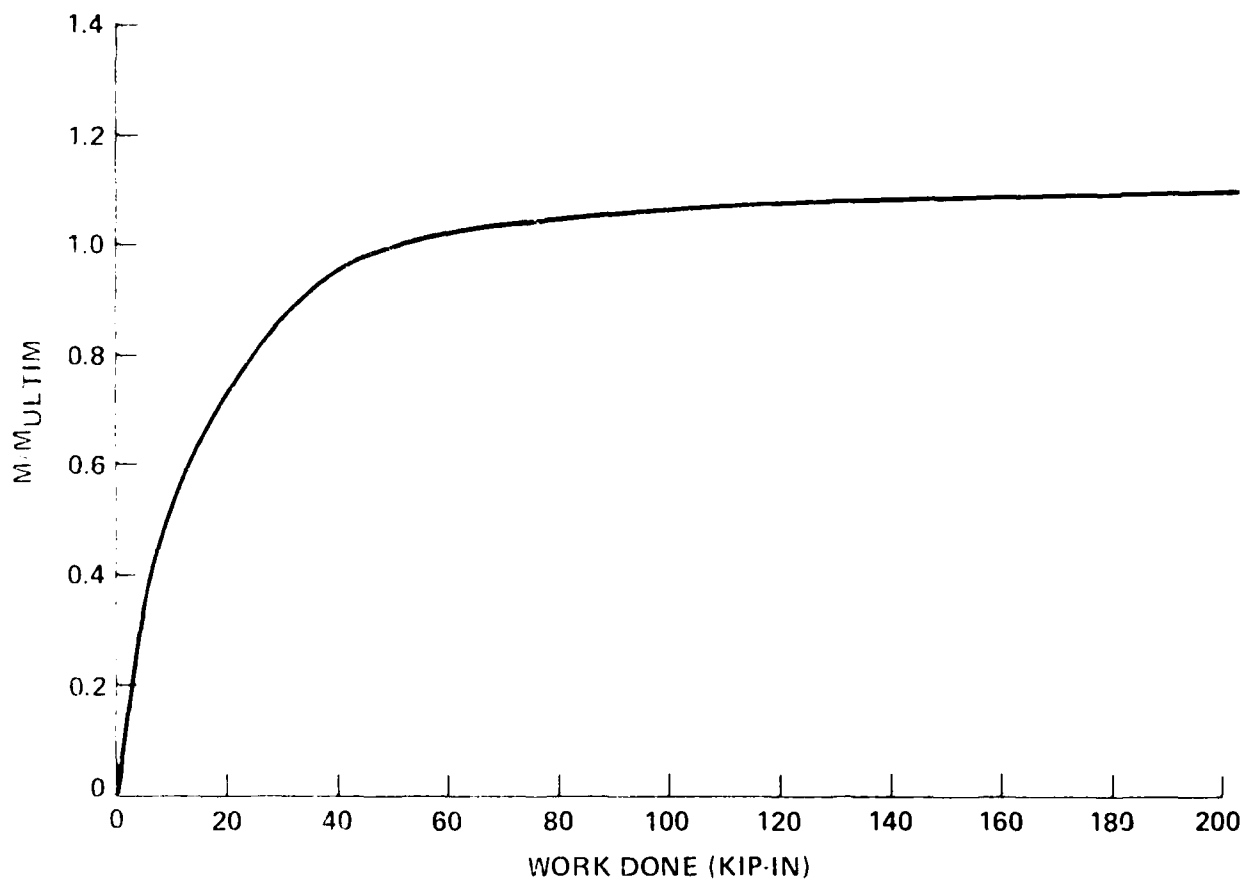


FIGURE 6. M/M_{ULTIM} WORK DONE (KIP-IN) FOR MODEL 10A

EXTERNAL WORK – BENDING MOMENT/ M_{ULTIM} MOMENT

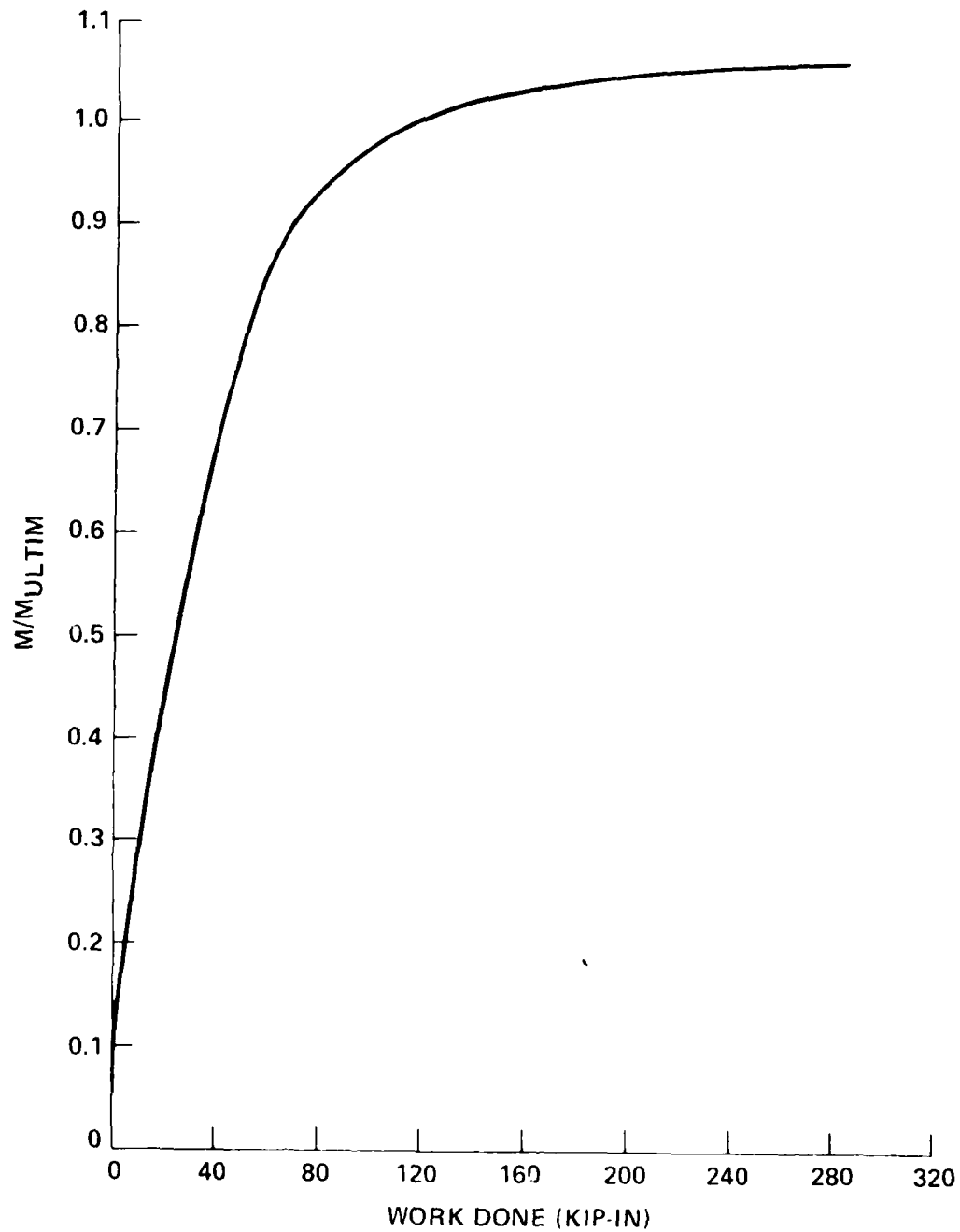
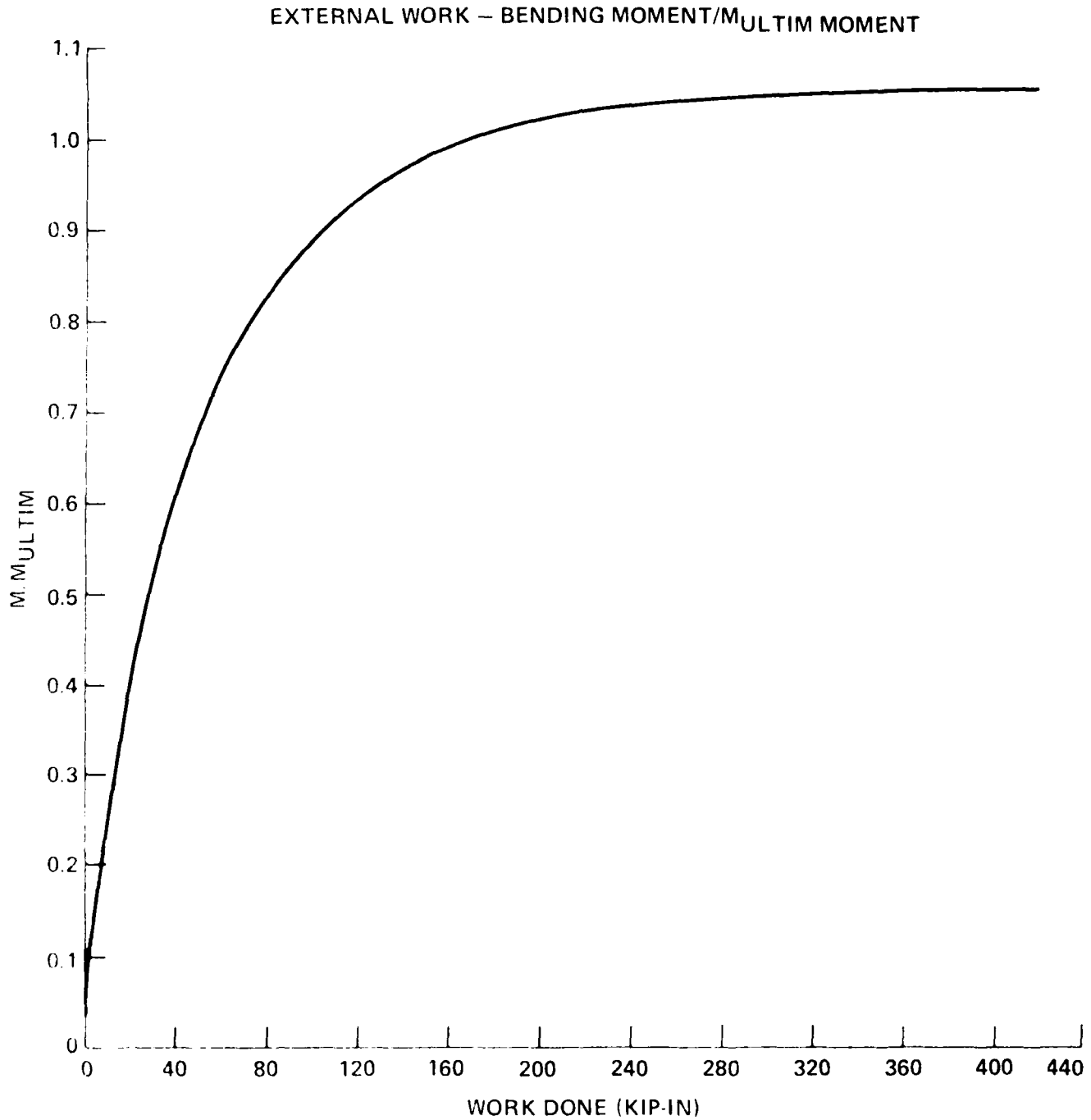


FIGURE 7. M/M_{ULTIM} WORK DONE (KIP-IN) FOR MODEL 16A

FIGURE 8. M/M_{ULTIM} WORK DONE (KIP-IN) FOR MODEL 20A

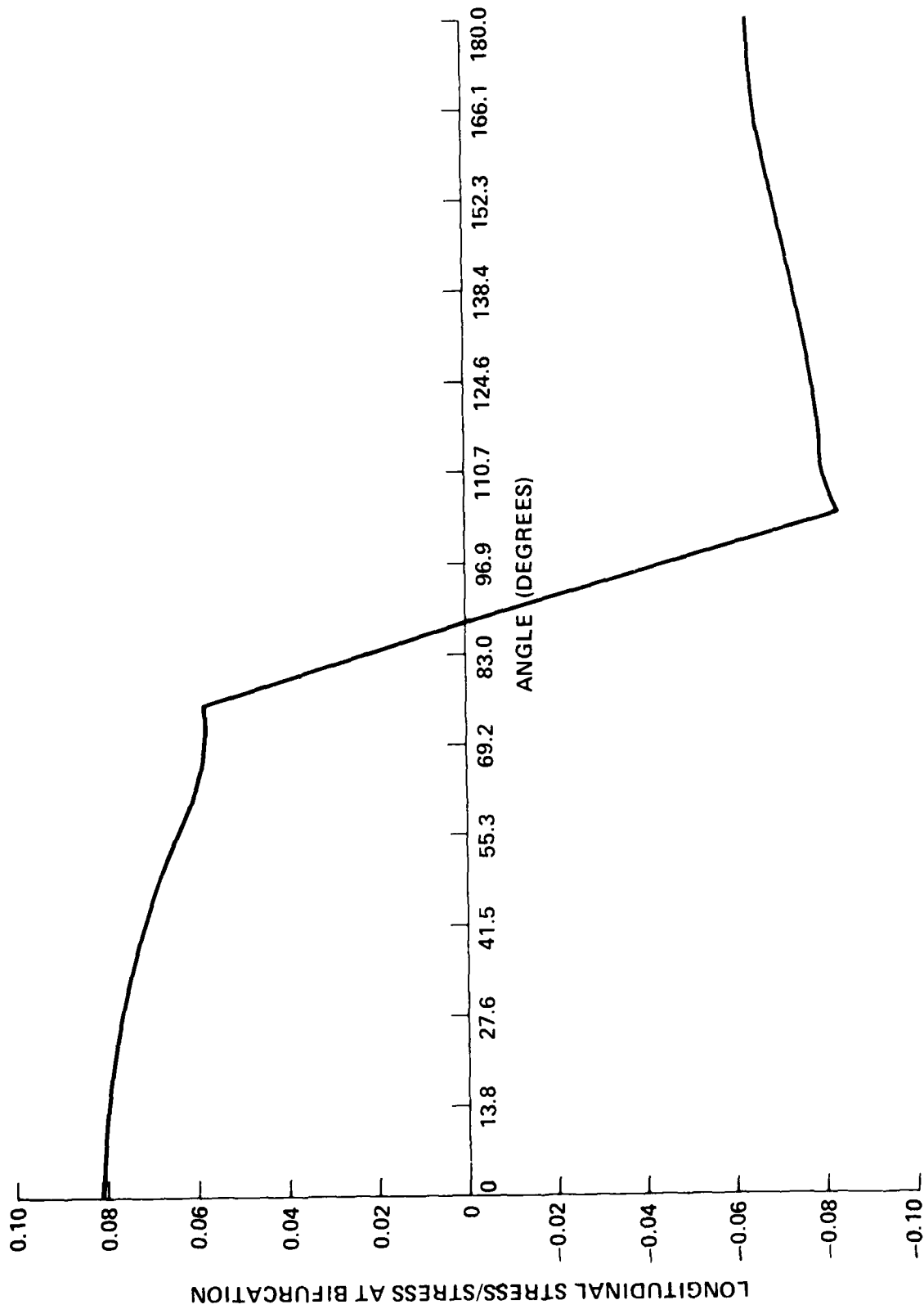


FIGURE 9. LONGITUDINAL STRESS (STEP 17) VERSUS ANGULAR POSITION FOR MODEL 10A

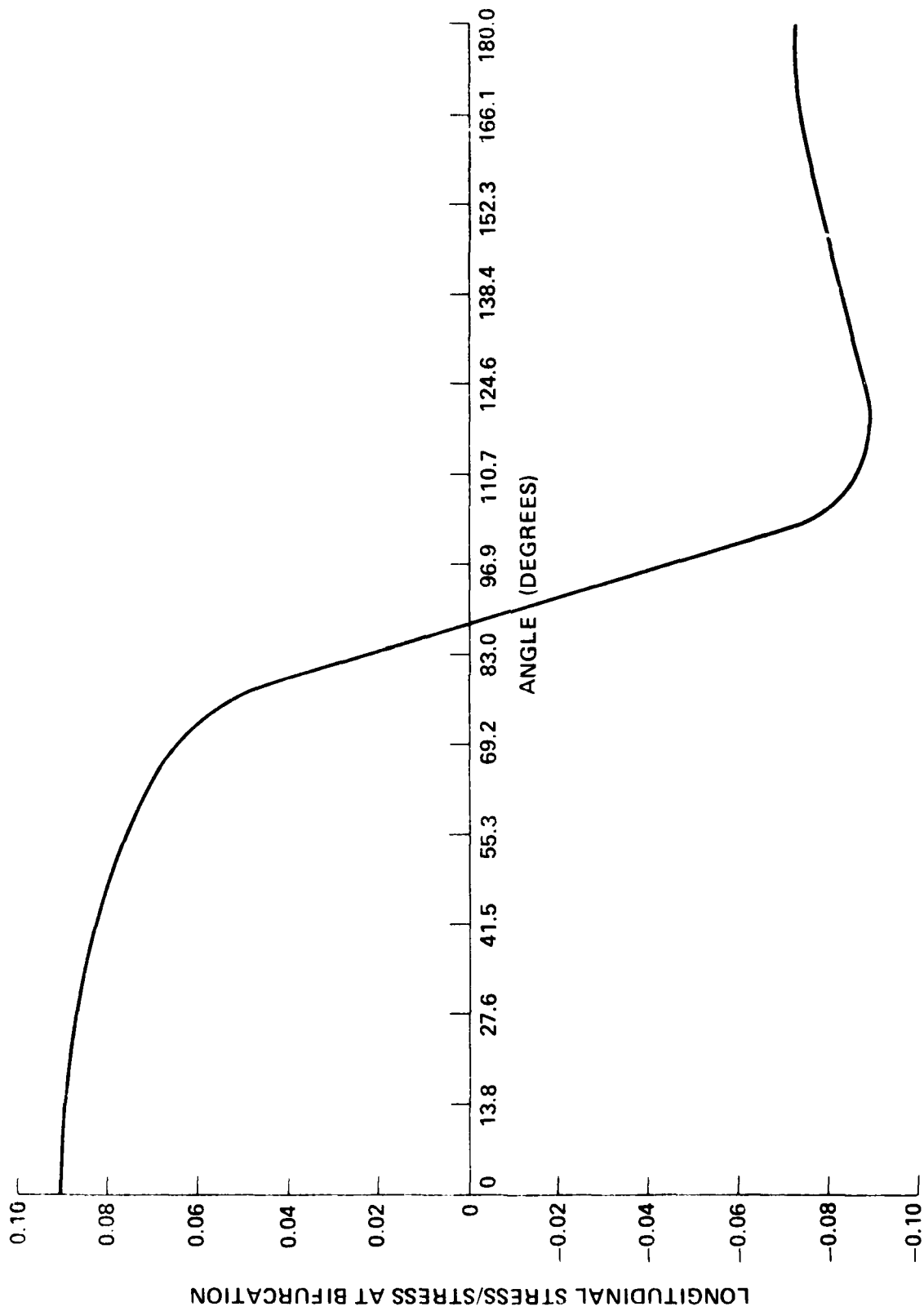


FIGURE 10. LONGITUDINAL STRESS (STEP 31) VERSUS ANGULAR POSITION FOR MODEL 16A

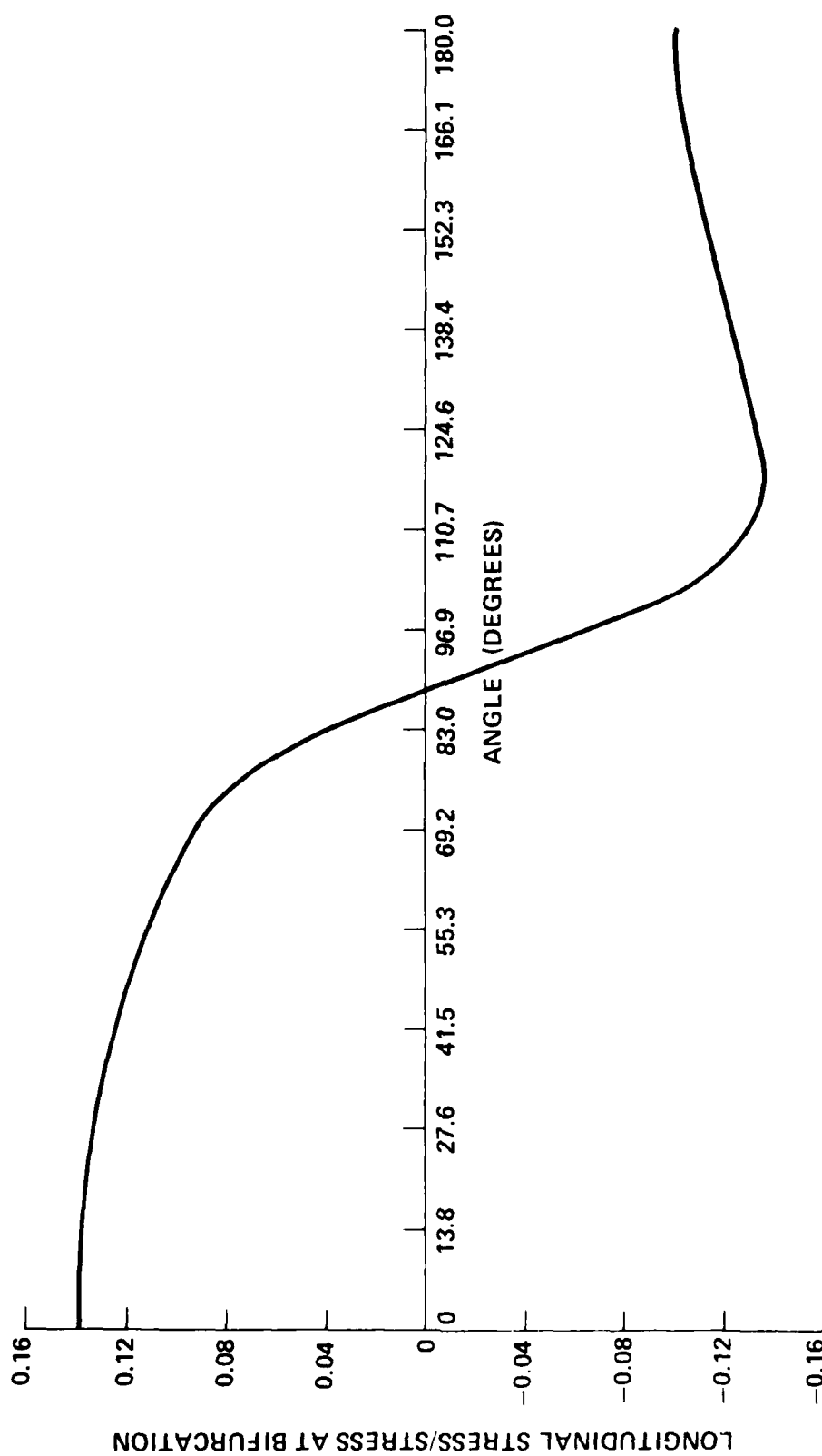


FIGURE 11. LONGITUDINAL STRESS (STEP 20) VERSUS ANGULAR POSITION FOR MODEL 20A

the half-section) is reduced (tension zone) or increased (compression zone) slightly before it assumes a linear form.

Figures 12 through 14 display the variation of the hoop stress parameter with angular location. The distribution of this stress over the half-section clearly indicates maximum compressive hoop stresses around the 90° location, with corresponding maximum tensile hoop stresses at 0° and 180°, respectively. These stresses, however, are smaller than the longitudinal membrane stresses by an order of magnitude. All stresses shown correspond to the final point of the moment-curvature plots.

Close examination of Figures 15 through 17 reveals that the M/M_{CR} vs. k/k_{CR} curves have a slope at the origin of approximately 1.0. This agrees fairly well with the initial slope predicted by Reissner's nonlinear theory⁵ as well as Von Karman's linear analysis.³ In the present notation, Reissner's relationship between M/M_{CR} and k/k_{CR} can be written as

$$M/M_{CR} = k/k_{CR} [1.0 - 0.5 (k/k_{CR})^2 - (1/6) (k/k_{CR})^4 \dots] \quad (35)$$

with an obvious slope of 1.0 at the origin, maximum value of $M/M_{CR} = 0.5011$ at $k/k_{CR} = 0.71954$. The maximum value of 0.5011 is much higher than both experimental and numerical results, showing the effects of plasticity which Reissner's theory does not account for. Note that plots of $\mu = (M_{EXT}/M_0)$ versus work done (Figures 6 through 8) clearly display that ultimate moment is reached at $\mu = 1$ as predicted by beam plastic theory. Actually, it exceeds $\mu = 1$ by about 10 percent.

Figure 18 displays the deformed and undeformed profiles of cylindrical model 20A. Figure 19 represents the corresponding deformed and undeformed profiles of the imperfect version of model 20A, which from now on will be referred to as model 20AI. Figure 20 is an enlargement of the cross-sections at midlength before and after deformation of model 20AI. Figure 21 shows the moment-curvature plots of model 20AI compared with the experimental data (circled points). Similarly, Figures 22 through 25 show results for model 20AI of the following pairs of variables:

$$\mu = M_{EXT}/M_0 \text{ (or } M/M_{ULTIMATE}) \sim \text{Work Done (kip-in.)}$$

$$\sigma_{INPLANE}^{LONG}/\sigma_{CR} \sim \text{Angular Position}$$

$$\sigma_{HOOP}/\sigma_{CR} \sim \text{Angular Position and } M/M_{CR} \sim k/k_{CR}$$

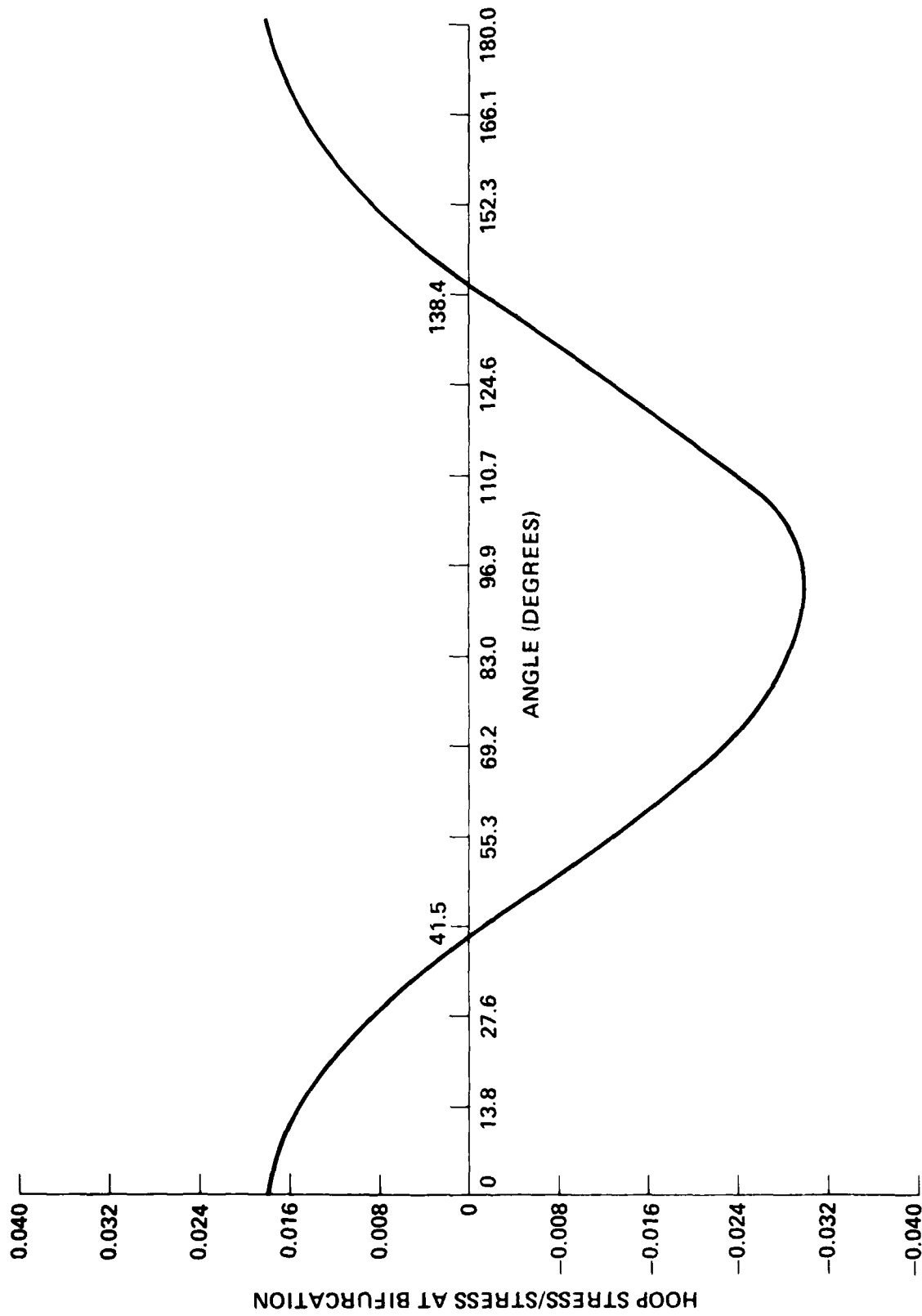


FIGURE 12. HOOP STRESS DISTRIBUTION (STEP 17) VERSUS ANGULAR POSITION FOR MODEL 10A

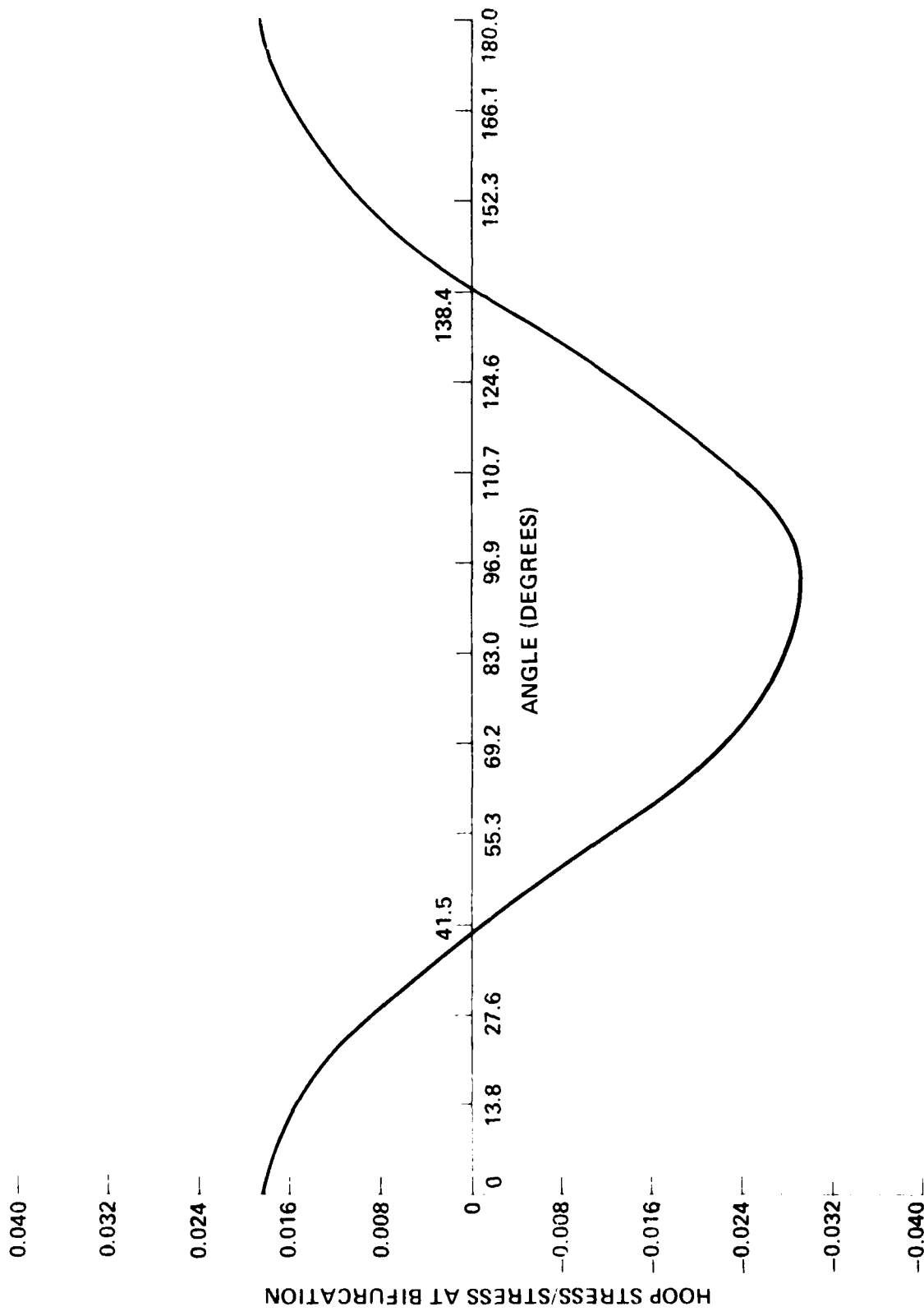


FIGURE 13. HOOP STRESS DISTRIBUTION (STEP 31) VERSUS ANGULAR POSITION FOR MODEL 16A

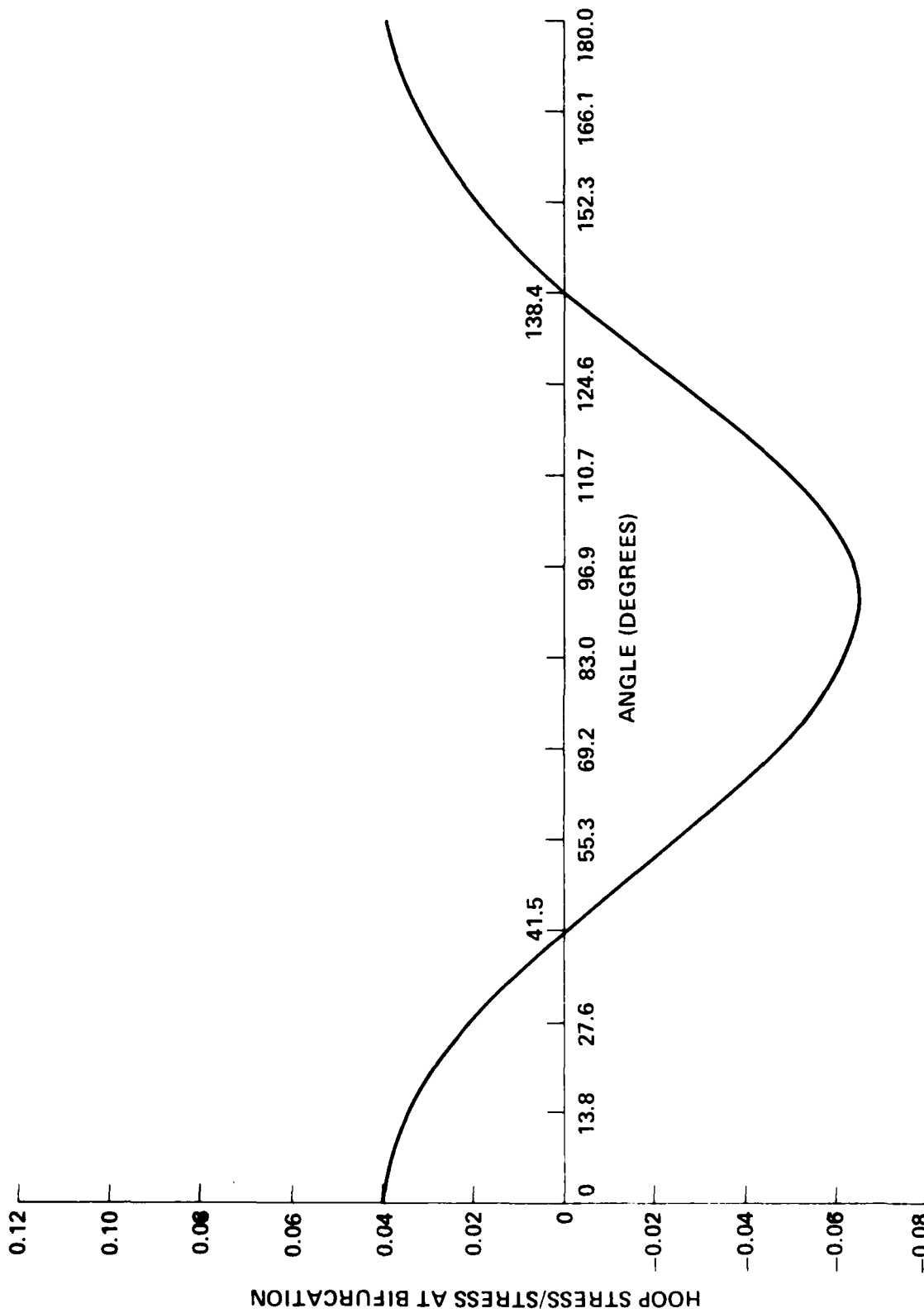
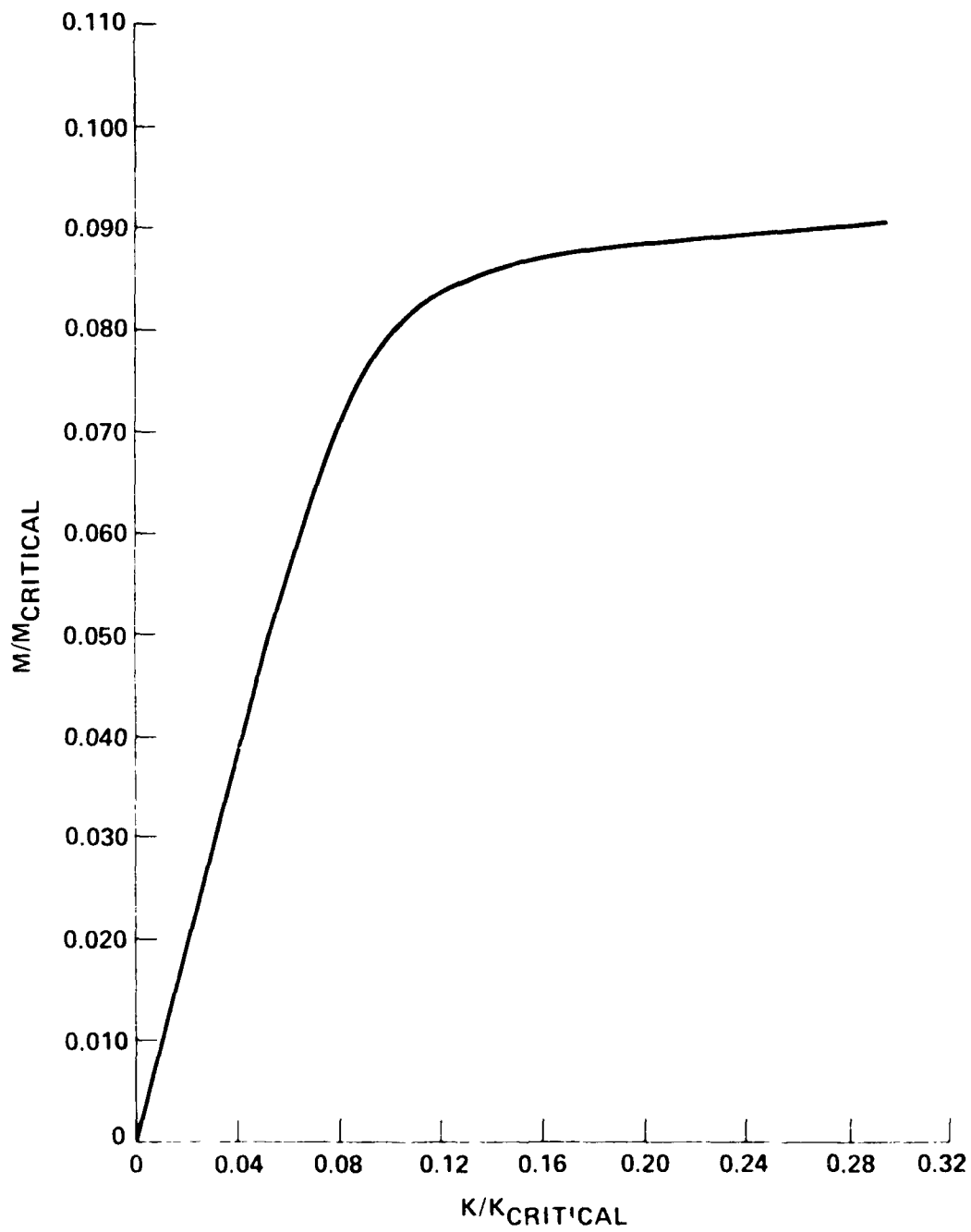
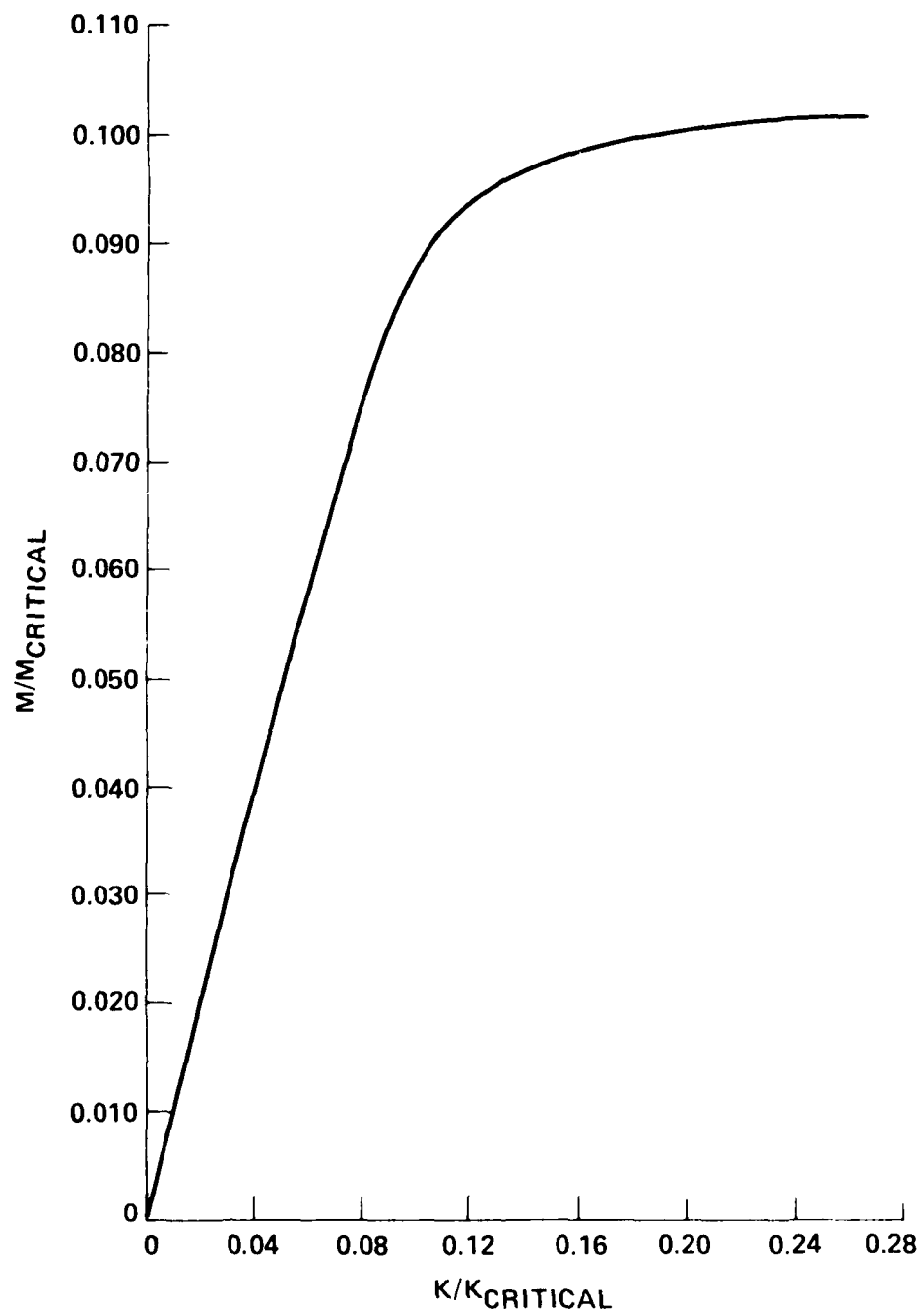
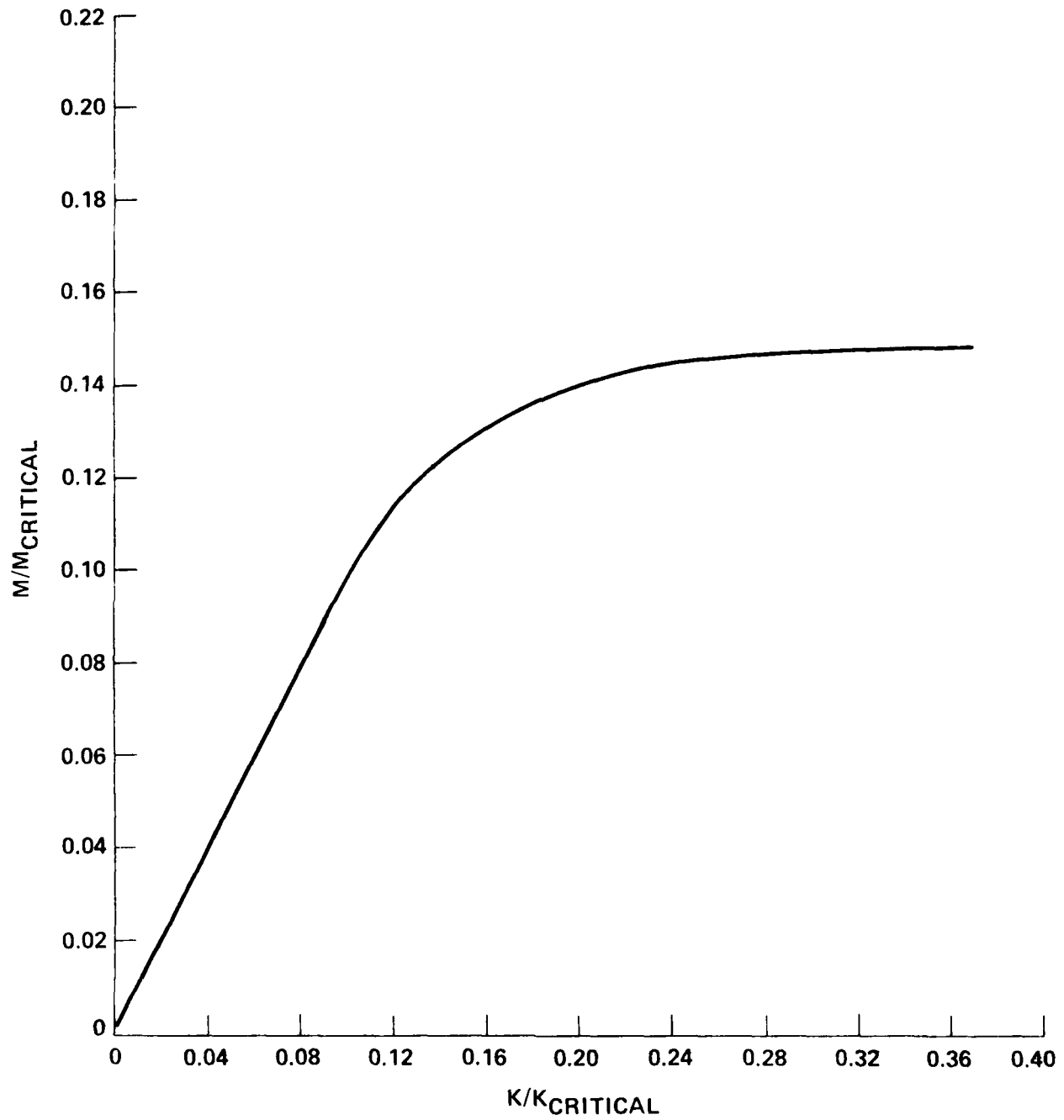


FIGURE 14. HOOP STRESS DISTRIBUTION (STEP 20) VERSUS ANGULAR POSITION FOR MODEL 20A

FIGURE 15. M/M_{CRITICAL} VERSUS K/K_{CRITICAL} FOR MODEL 10A

FIGURE 16. M/M_{CRITICAL} VERSUS K/K_{CRITICAL} FOR MODEL 16A

FIGURE 17. M/M_{CRITICAL} VERSUS K/K_{CRITICAL} FOR MODEL 20A

DISPL.
 MAG. FACTOR = 1.0E+00
 SOLID LINES - DISPLACED MESH
 DASHED LINES - ORIGINAL MESH

1 2 STEP 3 INCREMENT 55

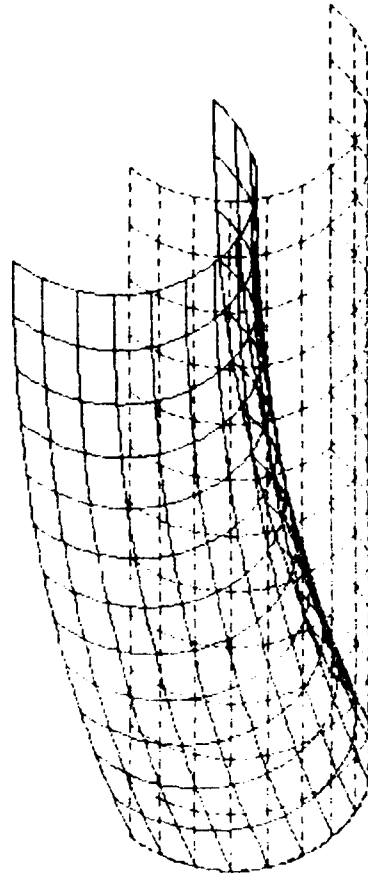


FIGURE 18. CYLINDRICAL SHELL (MODEL 20A) SUBJECT TO END BENDING MOMENT VIEWED FROM 100°, 100°, 500° AT STEP 3, INCREMENT 55

DISPL.
 MAG. FACTOR = 1.0E+08
 SOLID LINES - DISPLACED MESH
 DASHED LINES - ORIGINAL MESH

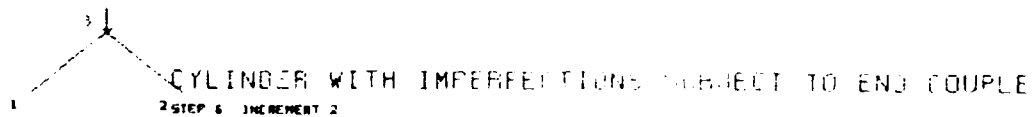
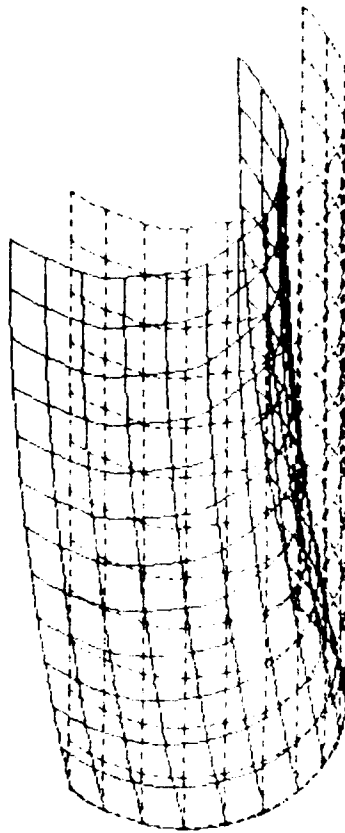


FIGURE 19. IMPERFECT CYLINDRICAL SHELL (VARIANT OF MODEL 20A) SUBJECT TO END BENDING MOMENT VIEWED FROM 100°, 100°, 500° AT STEP 6, INCREMENT 2

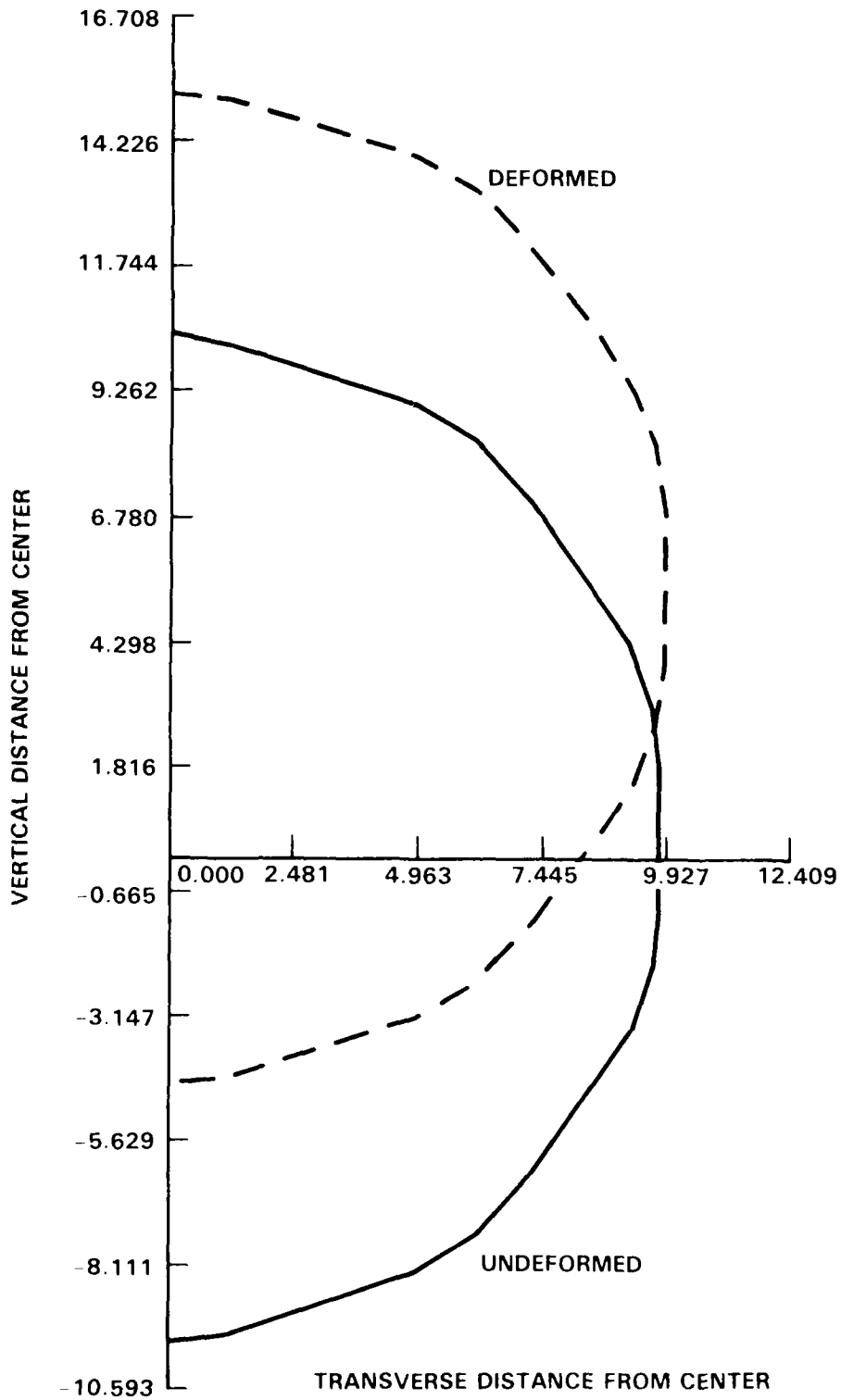


FIGURE 20. UNDEFORMED AND DEFORMED HALF-CROSS SECTION OF IMPERFECT VERSION OF MODEL 20A AT MIDLENGTH

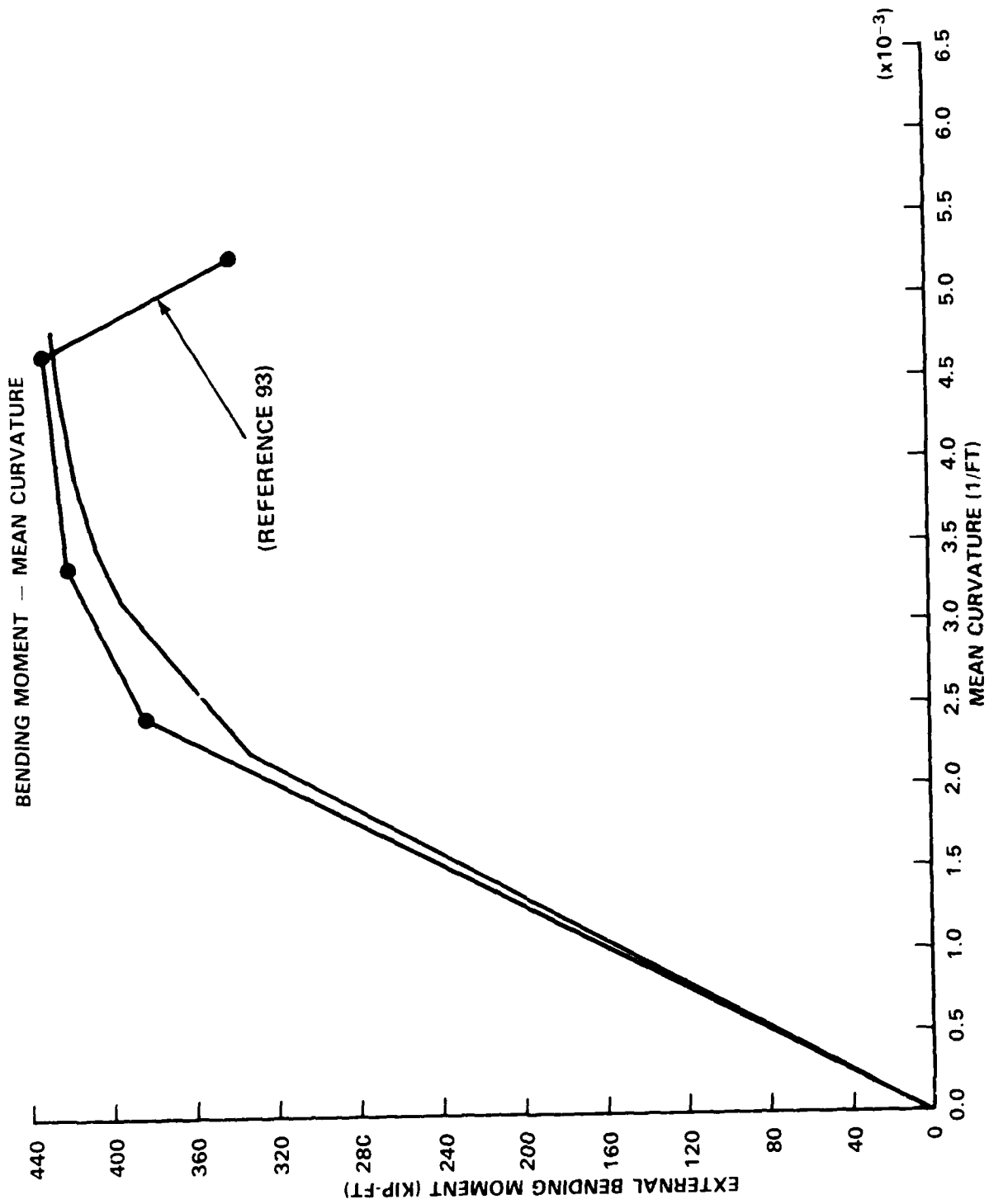


FIGURE 21. MOMENT-CURVATURE PLOTS FOR IMPERFECT VERSION OF MODEL 20A

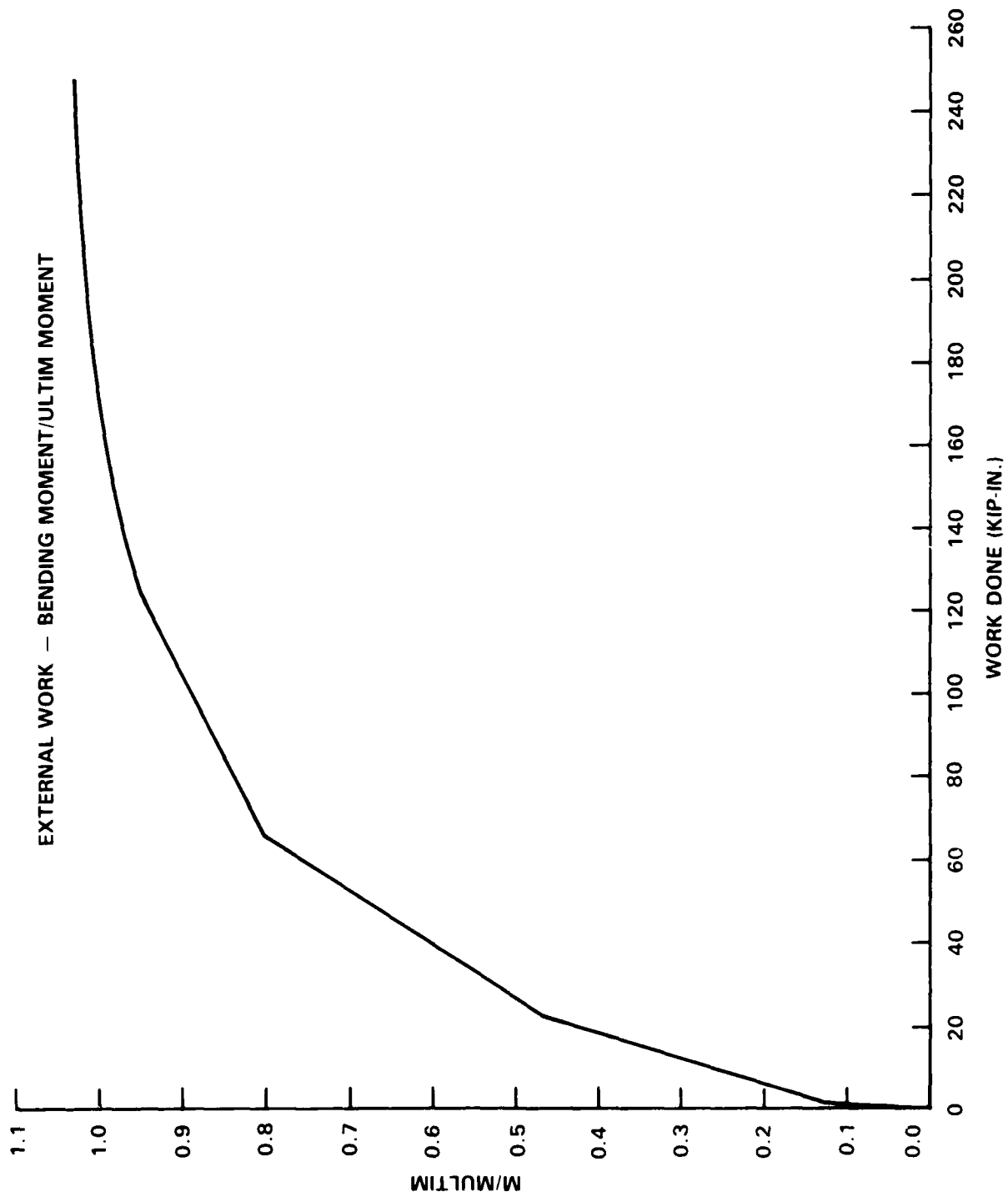


FIGURE 22. M/MULTIM ~ WORK DONE (KIP-IN.) FOR IMPERFECT VERSION OF MODEL 20A

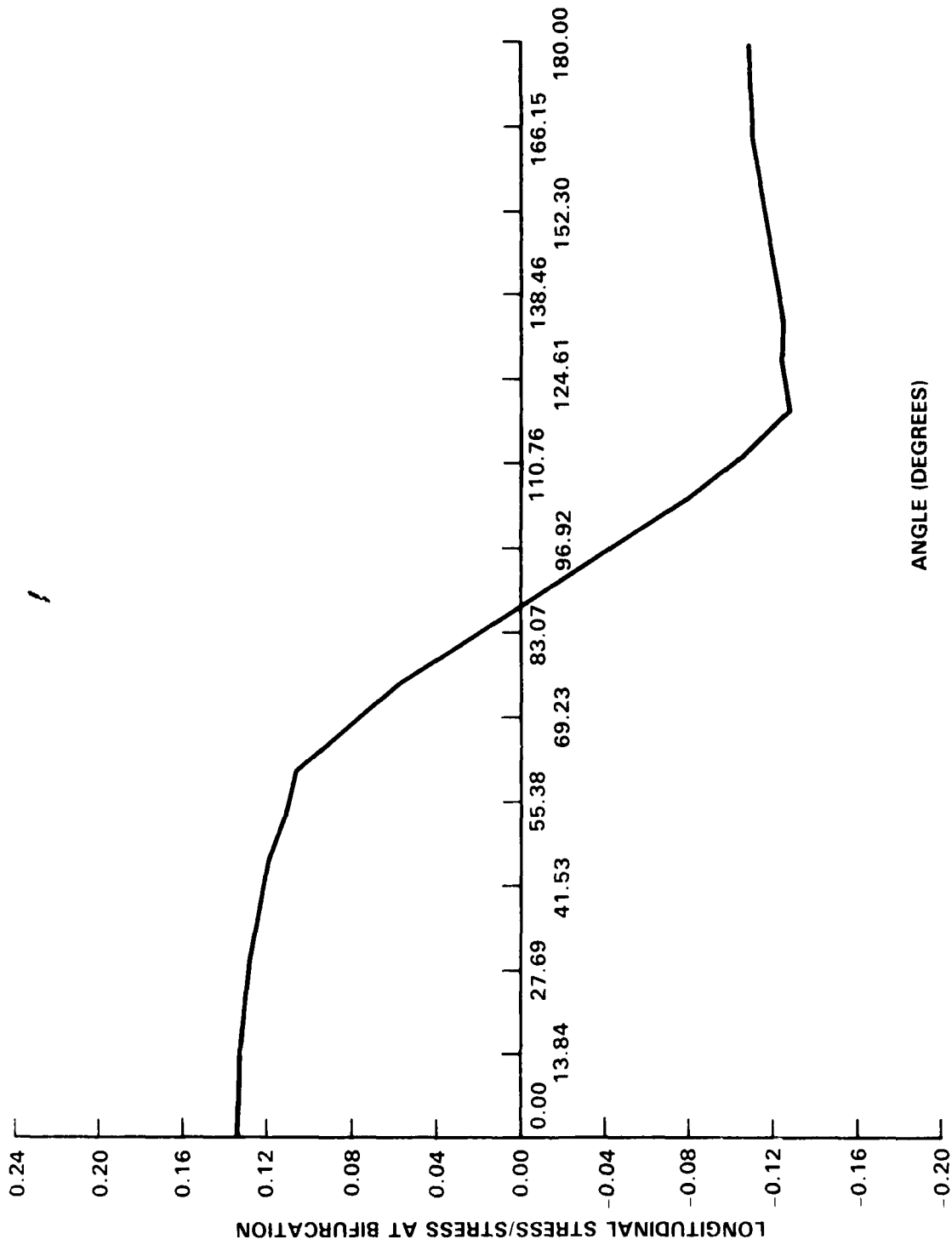


FIGURE 23. LONGITUDINAL STRESS (STEP 6, INCREMENT 2, WHICH CORRESPONDS TO FINAL PLOTTED POINT ON FIGURE 21) VERSUS ANGULAR POSITION FOR IMPERFECT VERSION OF MODEL 20A

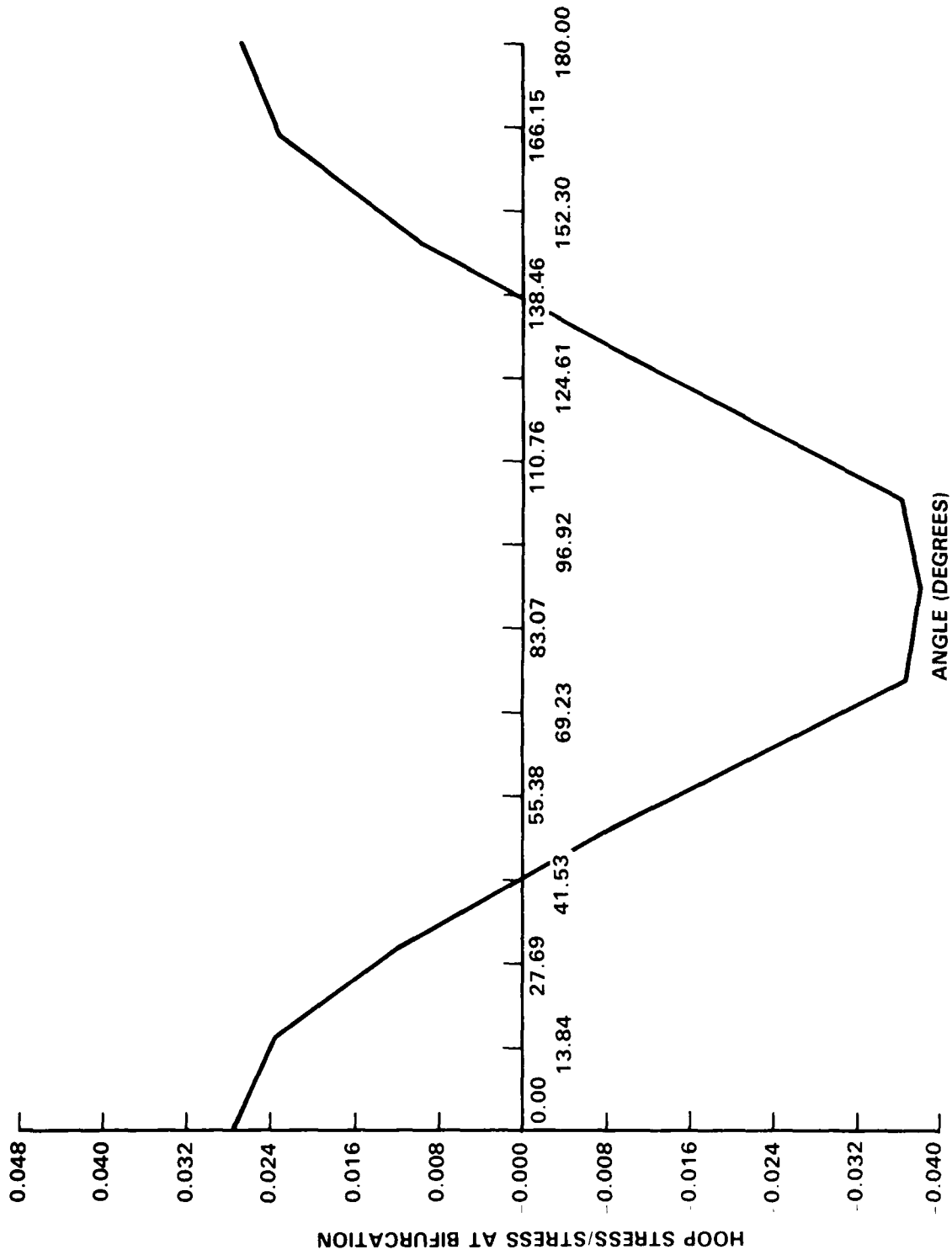


FIGURE 24. HOOP STRESS DISTRIBUTION (STEP 6, INCREMENT 2, WHICH CORRESPONDS TO FINAL PLOTTED POINT ON FIGURE 21) VERSUS ANGULAR POSITION FOR IMPERFECT VERSION OF MODEL 20A

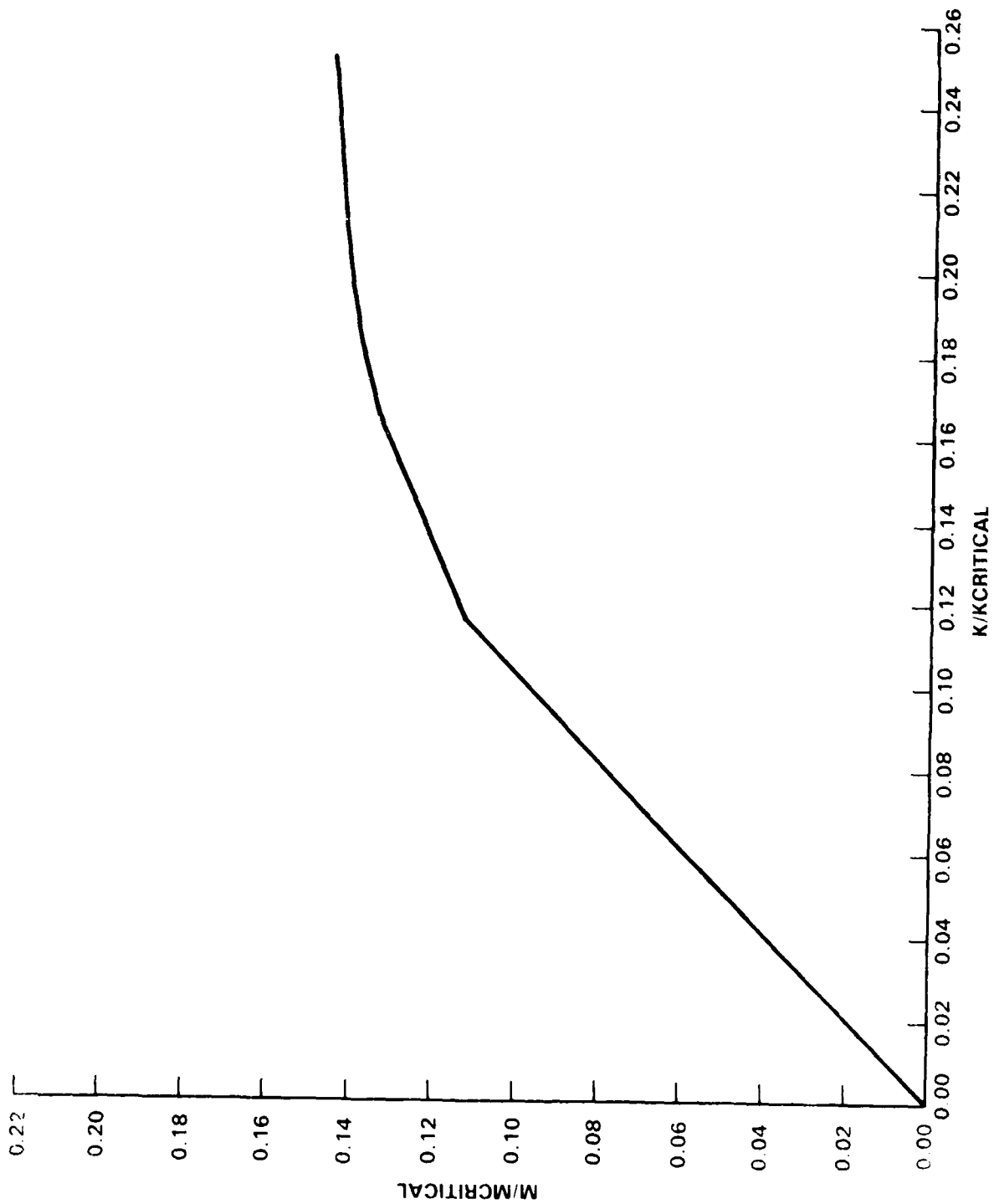


FIGURE 25. $M/M_{CRITICAL}$ VERSUS $K/K_{CRITICAL}$ FOR IMPERFECT VERSION OF MODEL 20A

At this point, note that the relevant figures corresponding to the perfect model 20A are 8, 11, 14, and 17, respectively. The imperfection in the radial displacement of the original surface from the mean radius R of imperfect model 20AI varied according to the formula

$$h \sin\left(\frac{\pi z}{L}\right) \cos(10\theta)$$

Imperfect model 20AI was generated with one-half wave axially and 10 waves peripherally.

Figure 26 presents superimposed moment-curvature curves for both models 20A and 20AI. Notice that since they are comparatively thick and fail by plastification, unlike ovalization or bifurcation failure, they are not imperfection sensitive. The response of the imperfect model 20AI is very similar to the perfect one.

Table 3 summarizes digitized results pertaining to bending moment, angle of rotation at the end, where the external load is applied, as well as strain energy, work done, and plastic dissipation for model 20A. Note that because of an existing error in ABAQUS, concerning how energies are computed, strain energy and plastic dissipation do not agree exactly with the work done ($0.120489 + 0.290966 = 0.411455$ compared with 0.417864). In fact, this difference decreases as we march along the load-deformation curve. Table 4 gives the stress distribution for load step 20 of model 20A. Tables 5 and 6 give the corresponding information for model 20AI, and Tables 7 and 8 give the actual points plotted in Figure 26 for both models 20A and 20AI.

Finally, a fine and extremely important point pertaining to the modeling issue must be addressed. The experimental set up involved the analysis of a three span beam (in all cases) subject to vertical self-equilibrating shear loads, to simulate overall bending over the two end spans. The middle span had no loads applied. In this analysis, one end span and half of the center span (symmetry) were modeled. A rotation was enforced through the "auxiliary node" concept and the MPC constraints. Subsequent computations without the "additional" end span gave a slightly different response.

Consequently, what constitutes an adequate additional span to be included for proper response has not been determined but is of major importance in this analysis. In addition, to complete studies on the bend-buckling modeling of cylindrical shells, "short" and "medium" length tubes with or without ring stiffeners must be addressed.

In closing this discussion it must be stressed that, by neglecting inertia effects, a reasonably successful first approximation of the problem of a long straight circular cylinder shell subject to end couples has been developed.

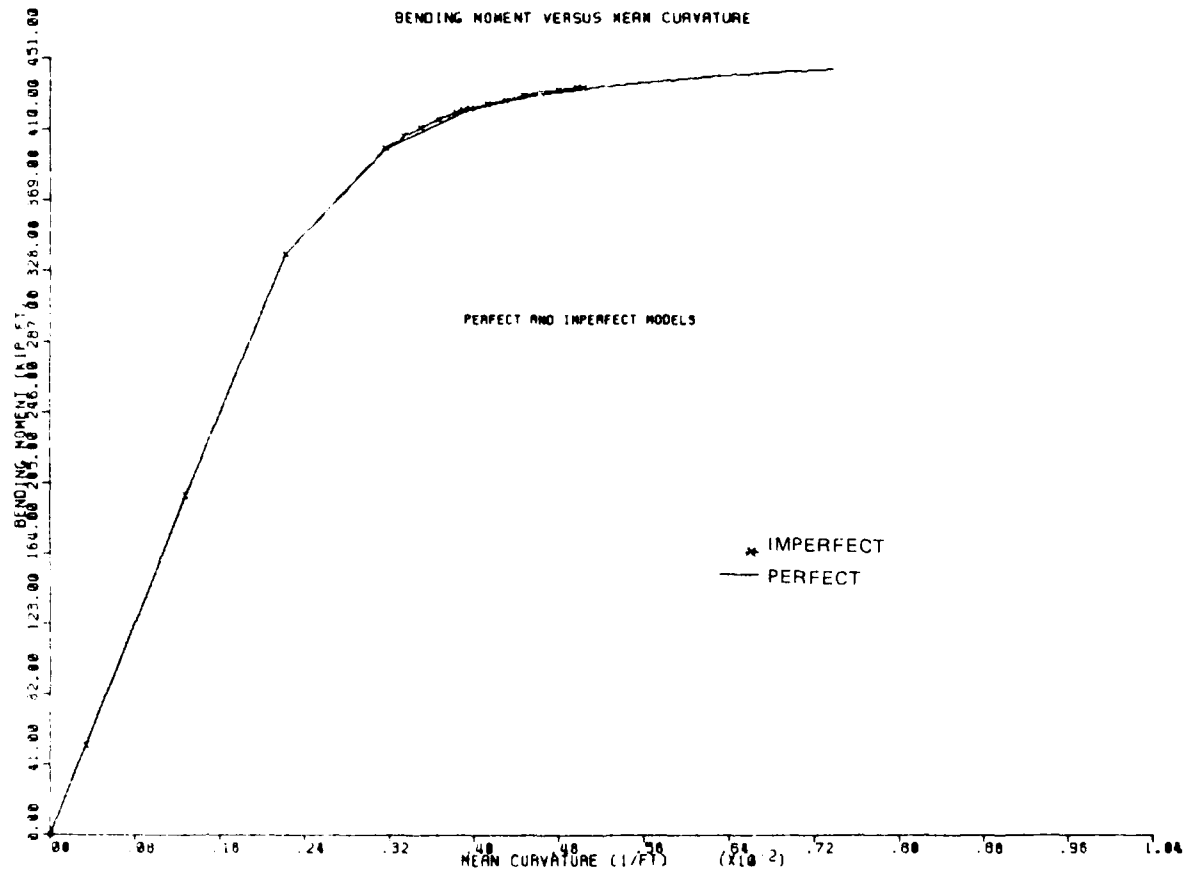


FIGURE 26. BENDING MOMENT DISTRIBUTION VERSUS MEAN CURVATURE FOR BOTH PERFECT AND IMPERFECT VERSIONS OF MODEL 20A

TABLE 3. POST-PROCESSING INFORMATION FROM ABAQUS FOR MODEL 20A

STEP NO.	TOTAL BENDING MOMENT AT AUXILIARY NODE (LB-IN)	ROTATION ABOUT GLOBAL Y-AXIS (DEGREES)	ABRIDGE STEP	ABRIDGE INCREMENT
1	0.628339E+06	0.261412E+00	1	5
2	0.236641E+07	0.985532E+00	1	10
3	0.404769E+07	0.171171E+01	1	15
4	0.478507E+07	0.243686E+01	1	20
5	0.505084E+07	0.305324E+01	1	25
6	0.509211E+07	0.323453E+01	1	30
7	0.513190E+07	0.341581E+01	1	35
8	0.516604E+07	0.359710E+01	1	40
9	0.518940E+07	0.377939E+01	1	45
10	0.520879E+07	0.395938E+01	1	50
11	0.522544E+07	0.414096E+01	1	55
12	0.524388E+07	0.43225E+01	1	60
13	0.526043E+07	0.450354E+01	1	65
14	0.527557E+07	0.468482E+01	1	70
15	0.528840E+07	0.486511E+01	1	75
16	0.530105E+07	0.504740E+01	1	80
17	0.531390E+07	0.522639E+01	1	85
18	0.532418E+07	0.540997E+01	1	90
19	0.533412E+07	0.559126E+01	1	95
20	0.534003E+07	0.569097E+01	1	100

STEP NO.	EXTERNAL WORK DONE	FLAETED DISLOCATION	ABRIDGE STEP	ABRIDGE INCREMENT
1	0.178933E+04	0.000000E+00	1	5
2	0.229529E+05	0.000000E+00	1	10
3	0.659929E+05	0.11134E+04	1	15
4	0.123413E+06	0.300443E+05	1	20
5	0.176626E+06	0.725663E+05	1	25
6	0.192933E+06	0.862532E+05	1	30
7	0.209070E+06	0.100034E+06	1	35
8	0.225375E+06	0.114103E+06	1	40
9	0.241765E+06	0.128635E+06	1	45
10	0.256224E+06	0.143801E+06	1	50
11	0.274736E+06	0.158862E+06	1	55
12	0.291308E+06	0.173945E+06	1	60
13	0.307932E+06	0.189095E+06	1	65
14	0.324605E+06	0.204348E+06	1	70
15	0.341322E+06	0.219743E+06	1	75
16	0.358079E+06	0.235152E+06	1	80
17	0.374876E+06	0.250633E+06	1	85
18	0.391710E+06	0.266388E+06	1	90
19	0.408575E+06	0.282236E+06	1	95
20	0.417864E+06	0.290966E+06	1	100

TABLE 4. POST-PROCESSING INFORMATION (STRESS DISTRIBUTION) FROM ABAQUS FOR MODEL 20A

STEP NO	ANGLE (DEGREES)	20 FOR STRESSES	LONGITUDINAL MEMBRANE STRESS (PSI)	NONDIMENSIONAL MEMBRANE LONGITUDINAL STRESS	HOOP STRESS (PSI)	NONDIMENSIONAL HOOP STRESS
0 000			0.632128E+05	0.139699E+00	0.182834E+05	0.404057E-01
7 702			0.627863E+05	0.138756E+00	0.169217E+05	0.373965E-01
15 331			0.623718E+05	0.137840E+00	0.155168E+05	0.342917E-01
23 030			0.609195E+05	0.134630E+00	0.116398E+05	0.257237E-01
30 633			0.594624E+05	0.131410E+00	0.772034E+04	0.170617E-01
38 188			0.567114E+05	0.125331E+00	0.213745E+04	0.472371E-02
45 684			0.538930E+05	0.119102E+00	0.348791E+04	0.770818E-02
53 130			0.499846E+05	0.110465E+00	0.940137E+04	0.207768E-01
60 535			0.464282E+05	0.102605E+00	0.153252E+05	0.338684E-01
67 898			0.410452E+05	0.907087E-01	0.198203E+05	0.438023E-01
75 236			0.356993E+05	0.788944E-01	0.248881E+05	0.550020E-01
82 552			0.133819E+05	0.295737E-01	0.274967E+05	0.607669E-01
89 864			0.941319E+04	0.208029E-01	0.293937E+05	0.649592E-01
97 178			0.310386E+05	0.685944E-01	0.274463E+05	0.606556E-01
104 499			0.549397E+05	0.121415E+00	0.260129E+05	0.574879E-01
111 845			0.599972E+05	0.132592E+00	0.212607E+05	0.469856E-01
119 222			0.620184E+05	0.137059E+00	0.158268E+05	0.349768E-01
126 644			0.593842E+05	0.131238E+00	0.952565E+04	0.210514E-01
134 112			0.572913E+05	0.126612E+00	0.328290E+04	0.725511E-02
141 636			0.545373E+05	0.120526E+00	0.225880E+04	0.499188E-02
149 221			0.517689E+05	0.114408E+00	0.776267E+04	0.171553E-01
156 857			0.494856E+05	0.109362E+00	0.114913E+05	0.253954E-01
164 542			0.472357E+05	0.104389E+00	0.151840E+05	0.335562E-01
172 259			0.463326E+05	0.102394E+00	0.154973E+05	0.364585E-01
180 000			0.454807E+05	0.100511E+00	0.177748E+05	0.392819E-01

TABLE 5. POST-PROCESSING INFORMATION FROM ABAQUS FOR IMPERFECT VERSION OF MODEL 20AI

INCREMENT NO	STRAIN ENERGY	EXTERNAL WORK DONE	PLASTIC DISSIPATION	ABAQUS STEP	ABAQUS INCREMENT
1	0 14358E+04	0 1793E+04	0 000000E+00	1	5
2	0 20442E+05	0 23004E+05	0 000000E+00	1	10
3	0 50105E+05	0 65038E+05	0 11603E+04	1	15
4	0 66010E+05	0 12358E+05	0 300037E+05	1	20
5	0 85154E+05	0 12470E+05	0 39910E+05	2	5
6	0 71940E+05	0 14574E+05	0 49377E+05	2	10
7	0 43015E+05	0 15733E+05	0 570819E+05	2	15
8	0 12018E+05	0 16880E+05	0 660717E+05	2	20
9	0 97843E+05	0 17353E+05	0 697452E+05	3	2
10	0 13874E+05	0 17785E+05	0 735243E+05	4	2
11	0 10266E+05	0 18920E+05	0 81935E+05	5	5
12	0 10744E+05	0 20062E+05	0 92412E+05	5	10
13	0 10347E+05	0 21209E+05	0 102704E+06	5	15
14	0 10515E+05	0 22362E+05	0 112689E+06	5	20
15	0 106427E+05	0 23520E+05	0 122979E+06	5	25
16	0 107538E+05	0 24681E+05	0 133471E+06	5	30
17	0 107951E+05	0 251328E+05	0 137568E+06	6	2
STEP NO.	TOTAL BENDING MOMENT AT AUXILIARY NODE (LB-IN)	ROTATION ABOUT GLOBAL Y-AXIS (DEGREES)			
1	0 629773E+06	0 261412E+00			
2	0 237180E+07	0 986562E+00			
3	0 405516E+07	0 171171E+01			
4	0 479309E+07	0 243686E+01			
5	0 486891E+07	0 256792E+01			
6	0 493186E+07	0 269897E+01			
7	0 498622E+07	0 283003E+01			
8	0 503512E+07	0 296108E+01			
9	0 505118E+07	0 301245E+01			
10	0 506491E+07	0 306373E+01			
11	0 509419E+07	0 319165E+01			
12	0 512270E+07	0 331957E+01			
13	0 514996E+07	0 344749E+01			
14	0 517342E+07	0 357541E+01			
15	0 519202E+07	0 370333E+01			
16	0 520742E+07	0 383125E+01			
17	0 521293E+07	0 388088E+01			

TABLE 6. POST-PROCESSING INFORMATION (STRESS DISTRIBUTION) FROM ABAQUS FOR IMPERFECT VERSION OF MODEL 20A1

STEP NO	ANGLE (DEGREES)	LONGITUDINAL MEMBRANE STRESS (PSI)	NONDIMENSIONAL MEMBRANE LONGITUDINAL STRESS	HOOP STRESS (PSI)	NONDIMENSIONAL HOOP STRESS
0 000		0.607271E+05	0.134205E+00	0.126331E+05	0.279188E-01
7 610		0.603679E+05	0.133411E+00	0.117107E+05	0.258804E-01
15 220		0.600186E+05	0.132639E+00	0.107918E+05	0.238496E-01
22 803		0.589542E+05	0.130287E+00	0.819050E+04	0.181008E-01
30 336		0.578366E+05	0.127817E+00	0.543694E+04	0.120155E-01
37 857		0.559761E+05	0.123706E+00	0.172255E+04	0.380612E-02
45 380		0.543367E+05	0.120033E+00	1.76146E+04	3.89277E-02
52 876		0.508672E+05	0.112415E+00	5.36827E+04	1.18637E-01
50 310		0.483576E+05	0.106869E+00	9.27398E+04	2.04952E-01
57 714		0.379751E+05	0.839238E-01	1.31977E+05	2.91666E-01
75 119		0.256496E+05	0.566849E-01	1.67934E+05	3.71128E-01
92 525		0.967097E+04	0.213726E-01	1.70584E+05	3.76986E-01
99 913		5.52706E+04	1.22146E-01	1.74408E+05	3.85437E-01
97 332		2.04710E+05	4.52402E-01	1.70163E+05	3.76056E-01
104 712		3.56946E+05	7.88840E-01	1.66135E+05	3.67153E-01
112 121		4.79357E+05	1.05936E+00	1.33175E+05	2.94314E-01
119 535		5.78694E+05	1.27890E+00	9.55361E+04	2.11132E-01
126 980		5.59483E+05	1.23644E+00	5.25418E+04	1.16116E-01
134 420		5.59580E+05	1.23666E+00	1.50316E+04	3.32195E-02
142 030		5.41790E+05	1.19734E+00	0.189382E+04	0.418529E-02
149 571		5.23666E+05	1.15729E+00	0.54892E+04	0.122630E-01
157 126		5.08176E+05	1.12305E+00	0.818455E+04	0.180876E-01
164 729		4.93716E+05	1.09110E+00	0.106620E+05	0.235627E-01
172 365		4.88732E+05	1.06508E+00	0.114846E+05	0.253807E-01
180 000		4.83773E+05	1.06912E+00	0.123154E+05	0.272168E-01

TABLE 7. MOMENT-CURVATURE RESULTS FOR PERFECT VERSION OF MODEL 20A

CURVATURE K (1/FT)	MOMENT M (KIP-FT)
0.00000000E+00	0.00000000E+00
0.33796293E-03	0.52361568E+02
0.12754640E-02	0.19720113E+03
0.22129680E-02	0.33730643E+03
0.31504613E-02	0.39875580E+03
0.39473758E-02	0.42090363E+03
0.41817576E-02	0.42434280E+03
0.44161407E-02	0.42765866E+03
0.46505262E-02	0.43050354E+03
0.48849112E-02	0.43215026E+03
0.51192953E-02	0.43406573E+03
0.53536799E-02	0.43553680E+03
0.55880644E-02	0.43693963E+03
0.58224513E-02	0.43836884E+03
0.60568429E-02	0.43963071E+03
0.62912297E-02	0.4406992E+03
0.65256148E-02	0.44175455E+03
0.67600049E-02	0.44262471E+03
0.69943932E-02	0.44368170E+03
0.72287684E-02	0.44451007E+03
0.73576709E-02	0.44500220E+03

TABLE 8. MOMENT-CURVATURE RESULTS FOR IMPERFECT VERSION OF MODEL 20A (MODEL 20Ai)

CURVATURE K (1/FT)	MOMENT M (KIP-FT)
0.00000000E+00	0.00000000E+00
0.33796293E-03	0.52481121E+02
0.12754641E-02	0.19764960E+03
0.22129680E-02	0.33793011E+03
0.31504813E-02	0.39942395E+03
0.33199168E-02	0.40574283E+03
0.34893532E-02	0.41095804E+03
0.36587899E-02	0.41551855E+03
0.38282289E-02	0.41959351E+03
0.38946490E-02	0.42093170E+03
0.39609359E-02	0.42207605E+03
0.41263211E-02	0.42451611E+03
0.42917063E-02	0.42689172E+03
0.44570942E-02	0.42916324E+03
0.46224827E-02	0.43111819E+03
0.47878711E-02	0.43266830E+03
0.49532559E-02	0.43395139E+03
0.50174259E-02	0.43441101E+03

SUMMARY

A modeling strategy is established to obtain the moment-curvature relation as well as the relation between the work done and the applied moment for circular cylindrical shells. This is achieved by using the nonlinear finite element program ABAQUS in conjunction with preprocessing and postprocessing computer programs. The results compare favorably with experimental curves reported in the open literature. Such analysis is of potential use in predicting critical bending moments, ultimate moment for ship hulls, pipe bends in nuclear reactors, submarine pipelines, etc.

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NOMENCLATURE

$\underline{a_1}, \underline{a_2}, \underline{a_3}$	= Local vectors along the local Y, Z, and X axes. Local z-axis is parallel to global y. Initially, local y is not parallel, but is coplanar with global x and in the same direction. Initially, local X is coplanar with global z and points in the same direction (Figure 2).
E	= Young's Modulus
F_0	= Axial force based on yield stress
k_{CR}	= Critical curvature at bifurcation (see Table 2)
h	= Shell thickness
I	= Moment of inertia of undeformed section (Table 2)
k	= Subscript in nodal values u_k, u_{k+1}, u_{k+2} (Eq. (24)). Mean curvature defined as the sum of absolute value of direct axial strains at the top and bottom of the cylinder divided by the undeformed diameter of the shell.
L	= Total length of cylindrical shell (Figure 1). In Equation (25), L is total arc length of end section ABC (Figure 2) prior to deformation.
l_i	= Length of side of element i on arc where end rotation is applied (undeformed side ABC on Figure 2)
M_{BR}	= Critical bending moment by Brazier (Table 2)
M_{CR}	= Critical bending moment of bifurcation (Table 2)
M, M_{EXT}	= External bending moment calculated in the form of a reaction in this analysis
M_0	= Plastic moment or ultimate moment based on yield stress (Table 2)
N	= Total number of equal elements on undeformed arc ABC (Figure 2)

NOMENCLATURE (Cont.)

\underline{r}	= Final position vector on arc A'B'C' (Figure 2, after deformation)
r_0	= Initial position vector of any point on periphery of shell (arc ABC on Figure 2) at which the end rotation will be applied
\underline{r}_0^b	= Initial position vector of auxiliary node
R	= Mean shell radius
\underline{u}	= In the "APPLIED LOADING" section, \underline{u} is the vector displacement after deformation; it is not to be confused with u
\underline{u}^b	= In the context of analysis given in "APPLIED LOADING," vector displacement of auxiliary node after deformation; it is not to be confused with u
u_x, u_y, u_z	= Vertical, transverse and longitudinal translations (along global X, Y, Z axes). Also referred to as u , v , and w .
(u)	= Vertical displacement at any point ξ on an element side
u_k, u_{k+1}, u_{k+2}	= Nodal values of displacement $u(\xi)$ at end node k , midside node $k+1$, end node $k+2$.
u_s	= Nodal value at s (point on arc where end rotation is being applied)
u	= Translation along global x-axis
v	= Translation along global y-axis
w	= Translation along global z-axis
θ	= Angle from vertical global x-axis up to end of arc to be analyzed
ν	= Poisson's ratio
ξ	= Local normalized variable in interval (0, 1) employed in describing vertical displacement distribution $u(\xi)$.
σ_{CR}	= Critical stress at bifurcation (Table 2)
σ_Y	= Yield stress of material
φ_0	= Initial inclination of cylindrical shell about y-axis. For straight tubes (present case) $\varphi_0 = 0$
φ_x	= Rotation about global x-axis

NOMENCLATURE (Cont.)

φ_y	= Rotation about global y-axis
φ_y^b	= Prescribed end rotation about y-axis
φ_z	= Prescribed end rotation about z-axis

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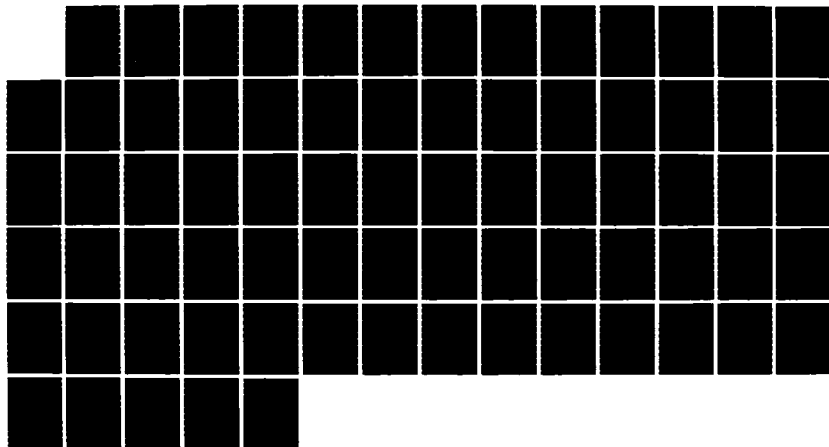
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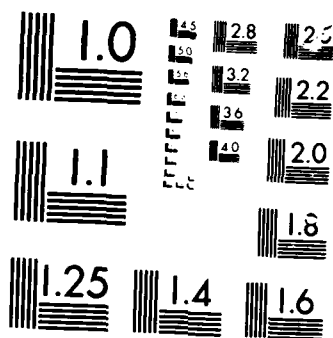
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Such stresses are known to induce axial buckling and/or ovalization or plastification of the cross-section. As a first approximation, and in view of the low frequency response, inertia is neglected in this analysis.

Bending moment and work done on the structure are determined as a function of mean curvature. Computational results are presented for several shell geometries and published experimental data for these models compare favorably with the computations.

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This analysis uses the nonlinear finite element program ABAQUS. Analytical predictions from ABAQUS are validated by comparison of results to experimental data available in the open literature.

Approved by:

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Energetic Materials Division



1

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INTRODUCTION

The problem of the deformation of a straight or curved shell, subject to end bending moments and possibly internal pressure, has been addressed in numerous articles.¹⁻¹⁵¹

This report addresses numerically the problem of a straight circular tube subject to external end bending moments without internal pressure, allowing for geometric and material nonlinearities. The nonlinear finite element program ABAQUS¹⁵² is used. Experimental results from the open literature⁹³ are compared with the numerical results in order to validate ABAQUS for problems of this category.

References 3, 4, 30, and 36 are essentially concerned with the linear bending of tubes subject to end bending moments. In modern terminology, they are referred to as "geometrically linear" analyses. The first "geometrically nonlinear" analyses are due to Brazier,⁷ Chwalla,^{11,15} Wood,⁵¹ Reissner,^{55,60} Reissner and Weinitschke,⁶⁵ and Weinitschke,⁹⁰ to mention a few.

Ades,⁴⁸ assuming that the cross-sections of a long cylinder remain elliptical after deformation, accounted for geometric and material nonlinearities. Afendik^{84,89} presented an approximate analysis incorporating plasticity. References 131 and 140 allowed for geometrical and material nonlinearities, while Reference 135 extended an earlier analysis¹¹⁴ to elastoplastic behavior of imperfect cylinders. References 100, 108, 115, and 152 are the only numerical papers (as applied to straight cylindrical shells) by the finite element method of which the author is aware.

Interest in this problem stems from the fact that during an underwater explosion, external vertical forces are set up on a submerged structure and cause it to bend, as if subjected to end couples. An analysis could be of potential use to ship designers when questions of quantifying ultimate longitudinal strength arise (see Caldwell⁷²). Another potential problem is related to curved pipes between fixed supports.^{4,8,9,19,27,28,30,34,35,36,37,46} When a temperature increase occurs, the curved part is subjected to terminal couples, which reduce the radius of curvature.

METHOD

As mentioned previously, the dynamic problem will be approximated by a static equivalent in view of the low frequency of the motions. The complexity of the problem necessitates the use of a numerical procedure. The nonlinear finite element program ABAQUS¹⁵² is used in this work.

First, we establish a global right-handed coordinate (x,y,z) system (Figures 1 and 2) with z the longitudinal axis of the cylindrical shell, x the vertical, and y the transverse direction. Next, we discretize the structure by modeling only one-half the length and one-half the periphery, i.e., we employ a quarter model. It is assumed that the cylinder is perfectly circular (without imperfections due to fabrication and residual strains) and the end loads are symmetrical with respect to the x-z plane, with the bending couples lying on the global y-axis. The cylindrical surface is replaced by ABAQUS S8R shell elements with 3 integration points across the thickness. Geometric and material nonlinearities are allowed. Perfect plasticity, von Mises isotropic yield, and an associated normal flow rule are used by ABAQUS. The employed mesh, including midside nodes, was 25 x 25 excluding an auxiliary node. Figure 18 displays a 13 x 13 mesh which excludes all midnodes.

BOUNDARY CONDITIONS

All boundary conditions are given in the global Cartesian frame of reference. Along both generators, AA' ($\theta = 0^\circ$) and CC' ($\theta = 180^\circ$), owing to symmetry, we have

$$v = \varphi_x = \varphi_z = 0$$

Along the half-circle ABC, symmetry implies that (half length analyzed only)

$$w = \varphi_x = \varphi_y = 0$$

Note that up to this point, the vertical rigid body motion has not yet been removed, and it must be constrained prior to solution. This will be done in conjunction with the method of exerting the external loading.

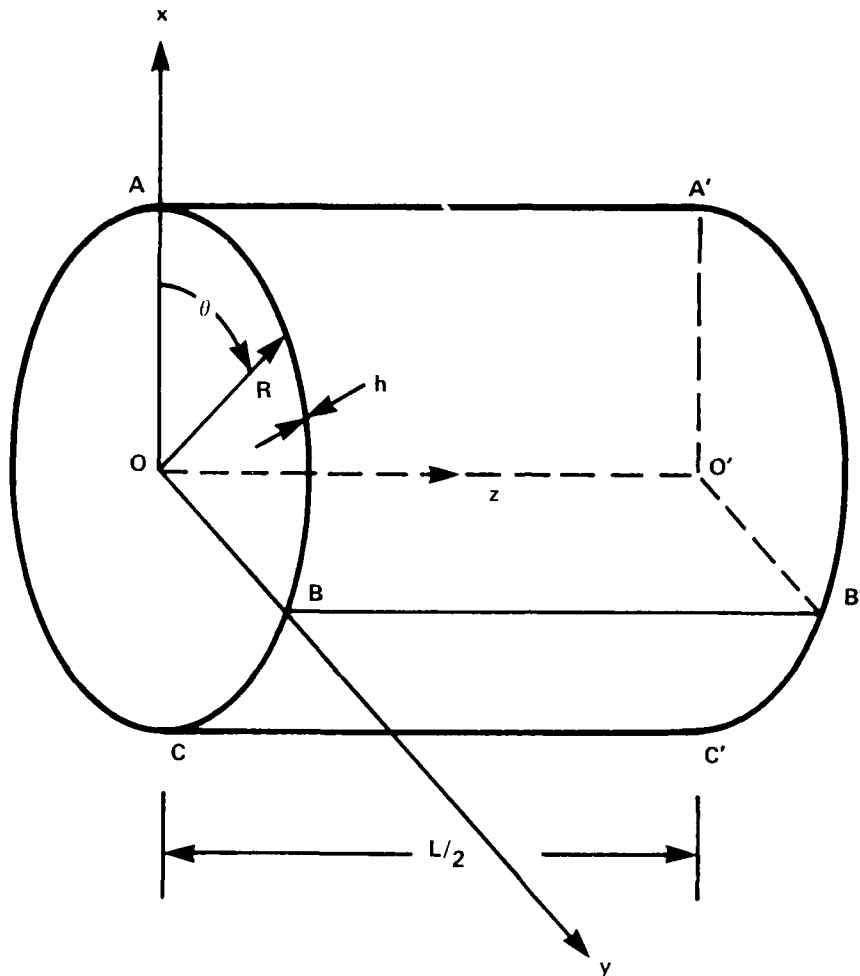


FIGURE 1. STRAIGHT CYLINDRICAL SHELL OF HALF LENGTH $L/2$, MEAN RADIUS R , THICKNESS h , AND ASSOCIATED GLOBAL CARTESIAN COORDINATE SYSTEM (x, y, z)

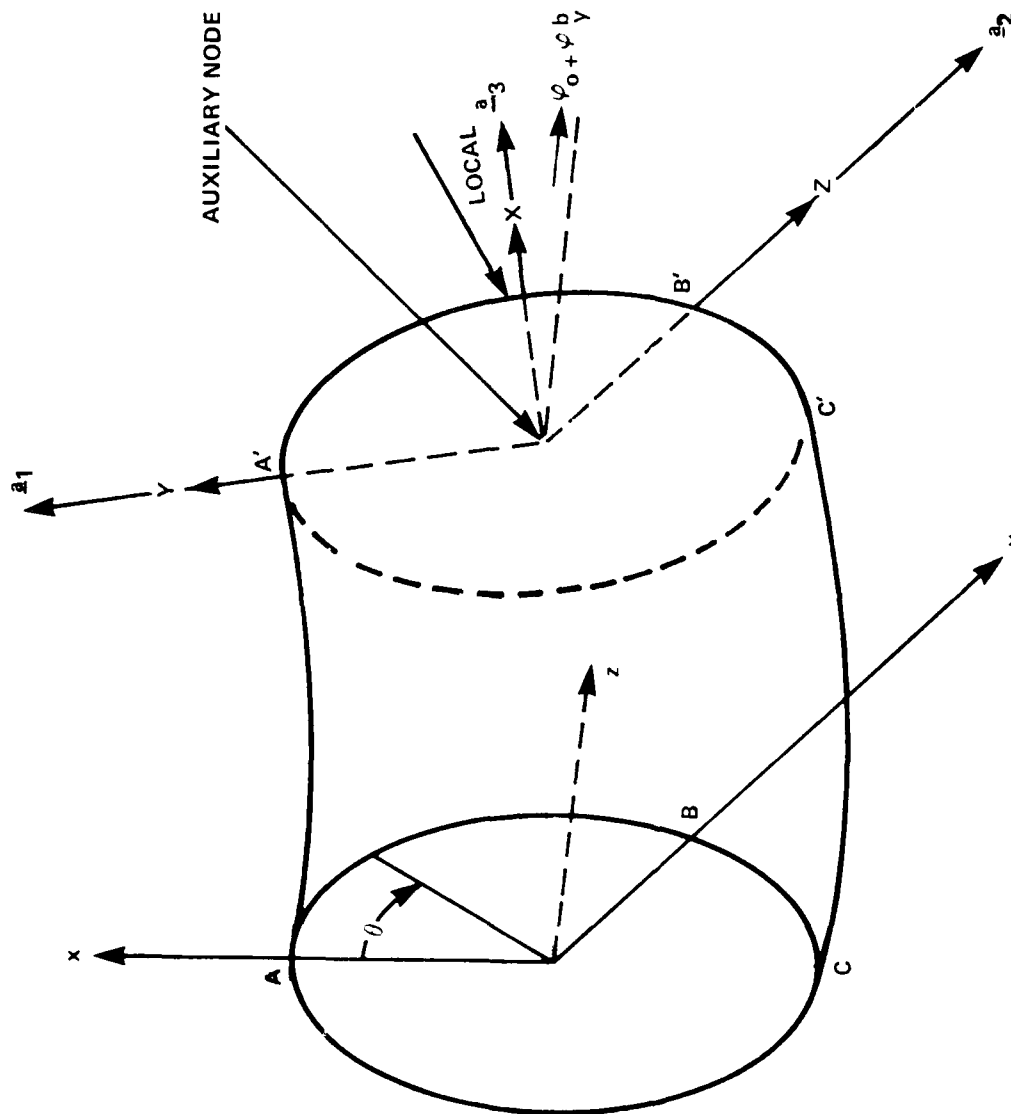


FIGURE 2. CYLINDRICAL SHELL WITH ASSOCIATED END SECTION A' B' C' AND AUXILIARY NODE AFTER DEFORMATION (LOCAL FRAME OF REFERENCE (X, Y, Z))

APPLIED LOADING

ABAQUS has a particularly attractive feature: a nonlinear multiple constraint capability (MPC).^{*} The loading on the structure from the underwater explosion is approximated through an overall bending moment set up by the action of longitudinal membrane stresses. This will be modeled through a prescribed end rotation about the Y-axis applied incrementally. For small deformations, the vertical coordinate of the neutral axis from the center of the circular cross-section is extremely small. Consequently, the shift is approximately zero. However, for larger deformations this shift is substantial, necessitating an iteration if we are to assume that initially a linear distribution of forces produces a net applied moment. To avoid the above, the following method is used.

There are three conditions that must be fulfilled in this approach and are summarized here for clarity:

1. Plane sections remain plane at A'B'C' arc (Figure 2) (at the end where the external loading would have been applied).
2. There will be no rotation of A'B'C' plane (Figure 2) about the local Y-axis.
3. An end rotation about the global y (or local Z) is incrementally applied.

Condition 3 gives rise to a distribution of external longitudinal inplane forces along the local X-axis, which causes a bending moment.

An auxiliary node is set up to coincide with the center of the original undeformed plane. The terminal couple is applied at this section. After deformation, it is assumed that plane sections remain plane. By St. Venant's Principle of "elastic equivalence of statically equipollent systems of load,"^{153,154} we conclude that for lengths larger than the cylinder diameter, the stress distribution away from the load, due to a zero net axial force and a terminal bending moment, does not depend on the traction distribution, except perhaps locally in the neighborhood of the point of application of the load. This condition can be fulfilled if vector \underline{a}_3 (Figure 2) of the local frame of reference, located on the deformed plane, is orthogonal to any vector on that plane.

The position vectors before deformation of nodes on the periphery of the shell, where the end couple is applied, are \underline{r}_0 , and \underline{r}_0^b for the auxiliary node. After displacements \underline{u} of the peripheral nodes and \underline{u}^b of the auxiliary node, we obtain

$$\underline{r} = \underline{r}_0 + \underline{u} \quad (1)$$

$$\underline{r}^b = \underline{r}_0^b + \underline{u}^b \quad (2)$$

^{*}MPC = Multiple Point Constraints

$$\underline{r} - \underline{r}^b = [\underline{r}_0 - \underline{r}_0^b] + [\underline{u} - \underline{u}^b] \quad (3)$$

Therefore,

$$[\underline{r} - \underline{r}^b] \cdot \underline{a}_3 = 0 \quad (4)$$

where, in component notation,

$$\underline{r} - \underline{r}^b = [(x - x_b), (y - y_b), (z - z_b)] \quad (5)$$

and all quantities are given with respect to the global undeformed frame. Now, if the original local x-axis (along vector \underline{a}_3) had an initial inclination φ_0 with respect to the global y-axis, after deformation the angle would be $\varphi_0 + \varphi_y^b$. Therefore, after deformation the direction cosines of the local vectors \underline{a}_1 , \underline{a}_2 , and \underline{a}_3 with respect to the global system would be

$$\underline{a}_1 = [\cos(\varphi_0 + \varphi_y^b), \quad 0, \quad -\sin(\varphi_0 + \varphi_y^b)] \quad (6)$$

$$\underline{a}_2 = [0, \quad 1, \quad 0] \quad (7)$$

$$\underline{a}_3 = [\sin(\varphi_0 + \varphi_y^b), \quad 0, \quad \cos(\varphi_0 + \varphi_y^b)] \quad (8)$$

Therefore,

$$(\underline{r} - \underline{r}^b) \cdot \underline{a}_3 = (x - x_b)\sin(\varphi_0 + \varphi_y^b) \quad (9)$$

$$+ (z - z_b)\cos(\varphi_0 + \varphi_y^b) = 0$$

This can be further expanded by means of the trigonometric identities

$$\cos(\varphi_0 + \varphi_y^b) = \cos\varphi_0 \cos\varphi_y^b - \sin\varphi_0 \sin\varphi_y^b \quad (10)$$

$$\sin(\varphi_0 + \varphi_y^b) = \sin\varphi_0 \cos\varphi_y^b + \cos\varphi_0 \sin\varphi_y^b \quad (11)$$

Since our solution process is incremental and our constraints are nonlinear, our boundary conditions must be cast in incremental form. Consequently, we note that φ_0 is a constant angle (which for straight tubes is zero). The incremental form of the left-hand side of Equation (3) can be obtained from the difference of the incremental forms of Equations (1) and (2), since

$$\underline{r} + \Delta\underline{r} = \underline{r}_0 + \underline{u} + \Delta\underline{u} \quad (12)$$

$$\underline{r}^b + \Delta\underline{r}^b = \underline{r}_0^b + \underline{u}^b + \Delta\underline{u}^b \quad (13)$$

$$\begin{aligned} (\underline{r} + \Delta\underline{r}) - (\underline{r}^b + \Delta\underline{r}^b) &= (\underline{r}_0 - \underline{r}_0^b) + (\underline{u} - \underline{u}^b) \\ &+ (\Delta\underline{u} - \Delta\underline{u}^b) \end{aligned} \quad (14)$$

In view of Equation (3),

$$\Delta\underline{r} - \Delta\underline{r}^b = \Delta\underline{u} - \Delta\underline{u}^b \quad (15)$$

The incremental form of the righthand side of Equation (9) with respect to increments of the displacements u_z , u_x , φ_y^b , u_z^b , and u_x^b , by means of Equation (15) becomes

$$\begin{aligned} &(\Delta u_z - \Delta u_z^b) [\cos\varphi_0 \cos\varphi_y^b - \sin\varphi_0 \sin\varphi_y^b] \\ &+ (\Delta u_x - \Delta u_x^b) [\sin\varphi_0 \cos\varphi_y^b + \cos\varphi_0 \sin\varphi_y^b] \\ &+ (z - z_b) [-\cos\varphi_0 \sin\varphi_y^b - \sin\varphi_0 \cos\varphi_y^b] \Delta\varphi_y^b \\ &+ (x - x_b) [-\sin\varphi_0 \sin\varphi_y^b + \cos\varphi_0 \cos\varphi_y^b] \Delta\varphi_y^b = 0 \end{aligned} \quad (16)$$

or

$$\begin{aligned}
 & (\Delta u_z - \Delta u_z^b) \cos(\varphi_o + \varphi_y^b) + (\Delta u_x - \Delta u_x^b) \sin(\varphi_o + \varphi_y^b) \\
 & + \Delta \varphi_y^b \left\{ (z - z_b) \sin(\varphi_o + \varphi_y^b) + (x - x_b) \cos(\varphi_o + \varphi_y^b) \right\} = 0
 \end{aligned}
 \tag{17}$$

Next, we note the end plane does not rotate about the local Y-axis, i.e., there will be no component of rotation about vector \underline{a}_1 . A small rotation about the local Y-axis can be obtained by a rotation vector with respect to the global system

$$\underline{\Omega} = (\varphi_x, \varphi_y, \varphi_z) \tag{18}$$

If this vector is normal to vector \underline{a}_1 , then it has no rotational component about \underline{a}_1 , i.e.,

$$\underline{\Omega} \cdot \underline{a}_1 = [\varphi_x, \varphi_y, \varphi_z] \cdot [\cos(\varphi_y + \varphi_y^b), 0, \tag{19}$$

$$-\sin(\varphi_o + \varphi_y^b)] = 0$$

or

$$\varphi_x \cos(\varphi_o + \varphi_y^b) - \varphi_z \sin(\varphi_o + \varphi_y^b) = 0 \tag{20}$$

The incremental form of Equation (20) becomes

$$\begin{aligned}
 & \Delta \varphi_x \cos(\varphi_o + \varphi_y^b) - \Delta \varphi_z \sin(\varphi_o + \varphi_y^b) \\
 & - \Delta \varphi_y^b \left\{ \varphi_x \sin(\varphi_o + \varphi_y^b) + \varphi_z \cos(\varphi_o + \varphi_y^b) \right\} = 0
 \end{aligned}
 \tag{21}$$

Finally, the essential boundary condition is that the rotation φ_y of all nodes on the periphery must equal the rotation about the local Z-axis (a₂ vector or global y-axis) of the auxiliary node, i.e.,

$$\varphi_y = \varphi_y^b \quad (22)$$

and in incremental form

$$\Delta \varphi_y = \Delta \varphi_y^b \quad (23)$$

The vertical (global x-axis) rigid body motion must be removed. This can be accomplished by coupling the average X-displacement of the shell nodes on the end section to the vertical displacement of the auxiliary node. This, in turn, is set to zero. For element i, S8R element displacements across an edge are quadratic, i.e. (with $0 \leq \xi \leq 1$) the vertical displacement $u(\xi)$ is given in terms of its nodal values (u_k, u_{k+1}, u_{k+2})

$$u(\xi) = [(2\xi - 1)(\xi - 1), 4\xi(1 - \xi), \xi(2\xi - 1)] \begin{bmatrix} u_k \\ u_{k+1} \\ u_{k+2} \end{bmatrix} \quad (24)$$

For uniform finite element grid, where s denotes arc length, s_i arc length of element i, and L total arc length,

$$l_i = \frac{L}{N} \quad (25)$$

$$ds_i = l_i d\xi = \frac{L}{N} d\xi \quad (26)$$

At the element level (element i), with nodal vertical displacements (u_k, u_{k+1}, u_{k+2})

$$\int_{s=0}^{s=s_i} u(\xi) ds_i = \int_{\xi=0}^{\xi=1} u(\xi) \ell_i d\xi = \ell_i \int_0^1 u(\xi) d\xi \quad (27)$$

$$= \frac{\ell_i}{6} [1, 4, 1] \begin{bmatrix} u_k \\ u_{k+1} \\ u_{k+2} \end{bmatrix} = \frac{L}{6N} [1, 4, 1] \begin{bmatrix} u_k \\ u_{k+1} \\ u_{k+2} \end{bmatrix}$$

Since there are N elements (with 2 corner and 1 midside nodes, i.e. 3 nodes total), there will be 2N+1 nodes and associated nodal values of vertical displacements. Therefore, by Equation (24)

$$\int_{s=0}^{s=L} u(s) ds = \sum_{i=1}^{i=N} \int_{\xi=0}^{\xi=1} u(\xi) \ell_i d\xi \quad (28)$$

$$= \frac{L}{6N} [1, 4, 2, 4, \dots, 2, 4, 1] \begin{bmatrix} u_s \\ u_{s+1} \\ \vdots \\ u_{s+2N-1} \\ u_{s+2N} \end{bmatrix}$$

{1x(2N+1)} {(2N+1) x 1}

Consequently, the boundary condition

$$\frac{1}{L} \int_{s=0}^{s=L} u(s) ds = u_x^b \quad (29)$$

can be recast, in view of Equation (28), to

$$\frac{1}{6N} [1, 4, 2, 4, \dots, 2, 4, 1] \begin{bmatrix} u_s \\ u_{s+1} \\ \vdots \\ u_{s+2N-1} \\ u_{s+2N} \end{bmatrix} = u_x^b \quad (30)$$

$\{1 \times (2N+1)\}$
 $\{(2N+1) \times 1\}$

for a uniform grid, where the nodal vector of Equation (30) denotes vertical displacements of shell nodes at the end plane. The above constraints can be incorporated through the nonlinear MPC capability of ABAQUS.¹⁵² Furthermore, from Equations (3) and (9), Equation (9) can be rewritten as

$$\begin{aligned} & [x_o + u_x - x_o^b - u_x^b] \sin(\varphi_o + \varphi_y^b) \\ & + [z_o + u_z - z_o^b - u_z^b] \cos(\varphi_o + \varphi_y^b) = 0 \end{aligned} \quad (31)$$

Following Reference 152, we eliminate u_z from Equation (31) first (i.e. at the shell node)

$$u_z = u_z^b + (z_o^b - z_o) - (x_o - x_o^b + u_x - u_x^b) \tan(\varphi_o + \varphi_y^b) \quad (32)$$

Solving for φ_x from Equation (20)

$$\varphi_x = \varphi_z \tan(\varphi_o + \varphi_y^b) \quad (33)$$

and φ_y from Equation (22)

$$\varphi_y = \varphi_y^b \quad (34)$$

Furthermore, we eliminate the vertical translation u_x . This follows from constraints involving the elimination of u_z . All previous steps are explained in Reference 152 or can be found in the FORTRAN listing for MPC constraints.

APPLICATIONS AND RESULTS

Four unstiffened circular cylinders⁹³ have been analyzed using the finite element program ABAQUS¹⁵²: models 10A, 16A, 20A of Reference 93, and 20AI, which is an imperfect version of model 20A. Note that they are comparatively thick to avoid premature collapse and to exhibit plasticity effects as the applied external moment increases past the yield moment. The above models fall in the range of "long cylinders." Their perfect discrete analogues would fail by ovalization or the "Brazier effect," or by plastic deformation. The experimentally imperfect models failed by buckling "failure"⁹³ as displayed on the moment-curvature curves.

Table 1 gives the geometrical and material properties of these models and the stress-strain curves can be obtained from Reference 93. In Reference 93, the external loading was applied by the use of a so-called "shear span" prior to the test section "bending span." To create the external moment in our research, we employed an additional span beyond the bending span, equal to the "shear" span, and then applied a fixed angle of rotation. Table 2 contains some parameters used in reducing the stresses, moments, curvatures, and forces in nondimensional form, and they can be used to determine relative magnitude for critical quantities such as yield moment, etc.

Mean curvature k is defined as the ratio of the sum of the absolute values of direct longitudinal strains at 0° (top of cylinder, i.e. tension side) and 180° (bottom of cylinder, i.e. compression side) divided by the undeformed diameter of the shell. Figures 3 through 5 are the relevant M vs. k curves for models 10A, 16A, and 20A, together with the corresponding experimental results of Reference 93. Agreement between experimental (dots) and computed results is good for all three cylinders. Imperfection sensitivity and the analysis of medium and short cylinders, where short-wave length buckling may control the collapse mechanism, will be addressed elsewhere.

Figures 6 through 8 display the work done versus the moment parameter $\mu = M_{EXT}/M_0$, where $M_0 = 4R^2 h \sigma_y$, R = mean radius of cylinder, E = Young's Modulus, M_{EXT} = external bending moment, h = shell thickness, and σ_y = material yield stress.

We define two parameters, longitudinal stress/stress at bifurcation and hoop stress/stress at bifurcation, where stress at bifurcation is

$$\sigma_{CR} = \frac{E}{\sqrt{3(1-\nu^2)}} \frac{h}{R}$$

Figures 9 through 11 represent plots of the longitudinal inplane stress parameter versus angular position. Additional local bending stresses across the shell thickness are not addressed. Note, however, that the longitudinal membrane stress distribution in Figures 9 through 11 does not follow simple beam theory. The stress distribution from the 0° and 180° points (top and bottom of

TABLE 1. GEOMETRICAL AND MATERIAL PROPERTIES OF MODELS (93)

MODEL No.	RADIUS R (IN)	THICKNESS h (IN)	YOUNG'S MODULUS E (ksi)	POISSON'S RATIO ν	YIELD STRESS σ_y (ksi)	HALF LENGTH USED IN COMPUTATION L/2 (IN)	R/h	L/R
10A	5.258	0.233	28,947.0	0.3	50,000	108.0	22.566	41.08
16A	7.870	0.260	30,000.0	0.3	45,272	162.0	30.629	41.17
20A	9.873	0.255	28,947.0	0.3	50,000	162.0	38.717	32.82

TABLE 2. CHARACTERISTIC PARAMETERS OF MODELS

MODEL No.	(1) σ_{CR} (ksi)	(2) M_{CR} (k-in)	(3) K_{CR} (1/in)	(4) M_{BR} (k-in)	(5) M_O (k-in)	(6) F_O (k)	(7) I (in ⁴)
10A	776.35	15,711.0	0.510074×10^{-2}	8,552.0	1,288.33	384.88	106.40
16A	599.84	30,346.7	0.254063×10^{-2}	16,518.6	2,916.17	582.04	398.15
20A	452.49	35,334.7	0.158329×10^{-2}	19,233.8	4,971.28	790.93	770.97

NOTES:

- (1) CRITICAL STRESS AT BIFURCATION $\sigma_{CR} = \frac{E}{\sqrt{3(1-\nu^2)}} \left(\frac{h}{R} \right)$
- (2) CRITICAL MOMENT AT BIFURCATION $M_{CR} = \frac{\pi E}{\sqrt{3(1-\nu^2)}} Rh^2$
- (3) CRITICAL CURVATURE AT BIFURCATION $k_{CR} = \frac{1}{\sqrt{3(1-\nu^2)}} \frac{h}{R^2}$
- (4) CRITICAL BRAZIER MOMENT $M_{BR} = \frac{2\sqrt{2}}{9\sqrt{1-\nu^2}} \pi E Rh^2$
- (5) PLASTIC MOMENT BASED ON YIELD STRESS $M_O = 4R^2h\sigma_y$
- (6) AXIAL FORCE BASED IN YIELD STRESS $F_O = 2Rh\sigma_y$
- (7) MOMENT OF INERTIA OF UNDEFORMED CROSS-SECTION $I = \pi R^3h$

BENDING MOMENT - MEAN CURVATURE

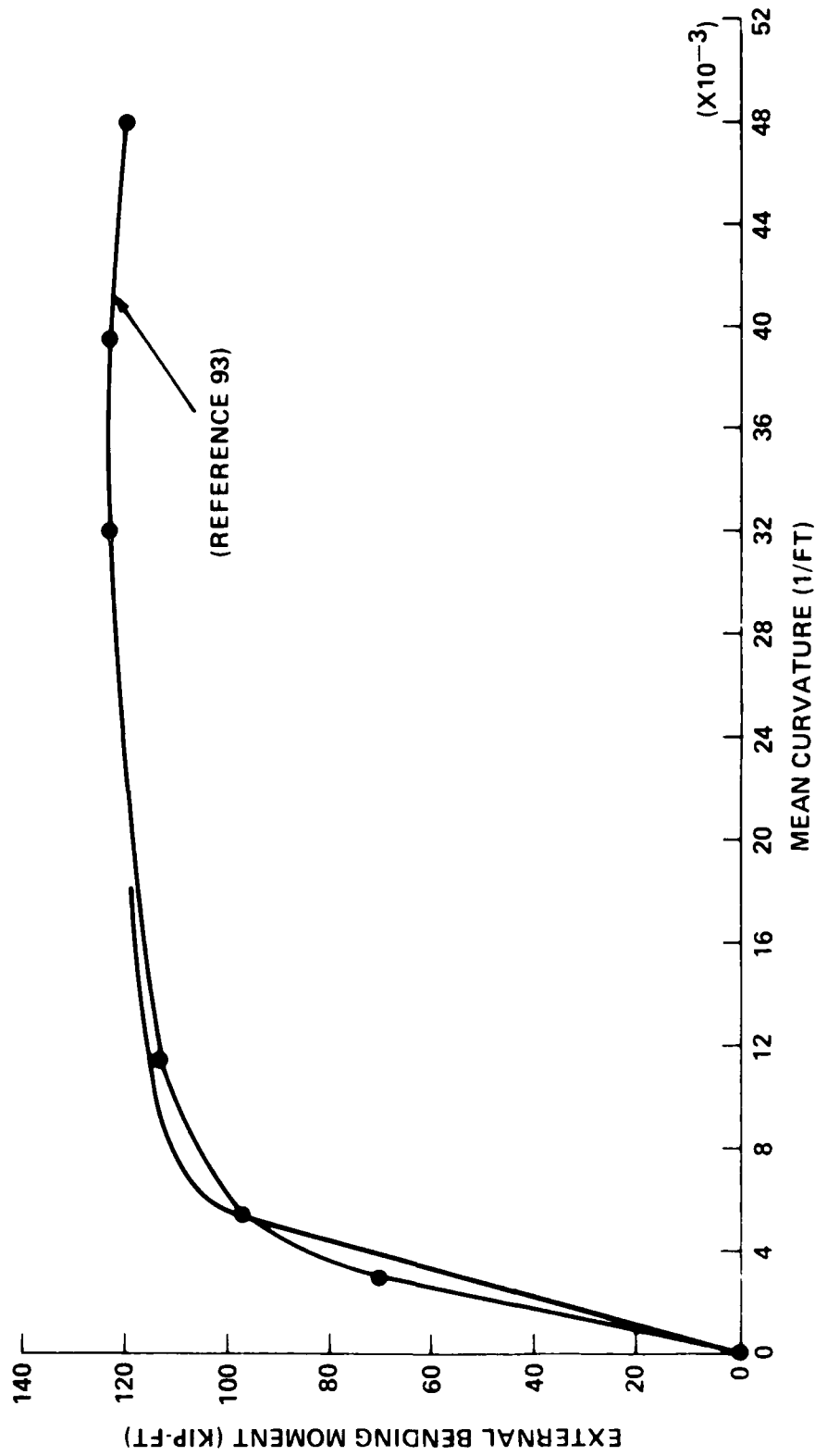


FIGURE 3. MOMENT - CURVATURE PLOTS FOR MODEL 10A

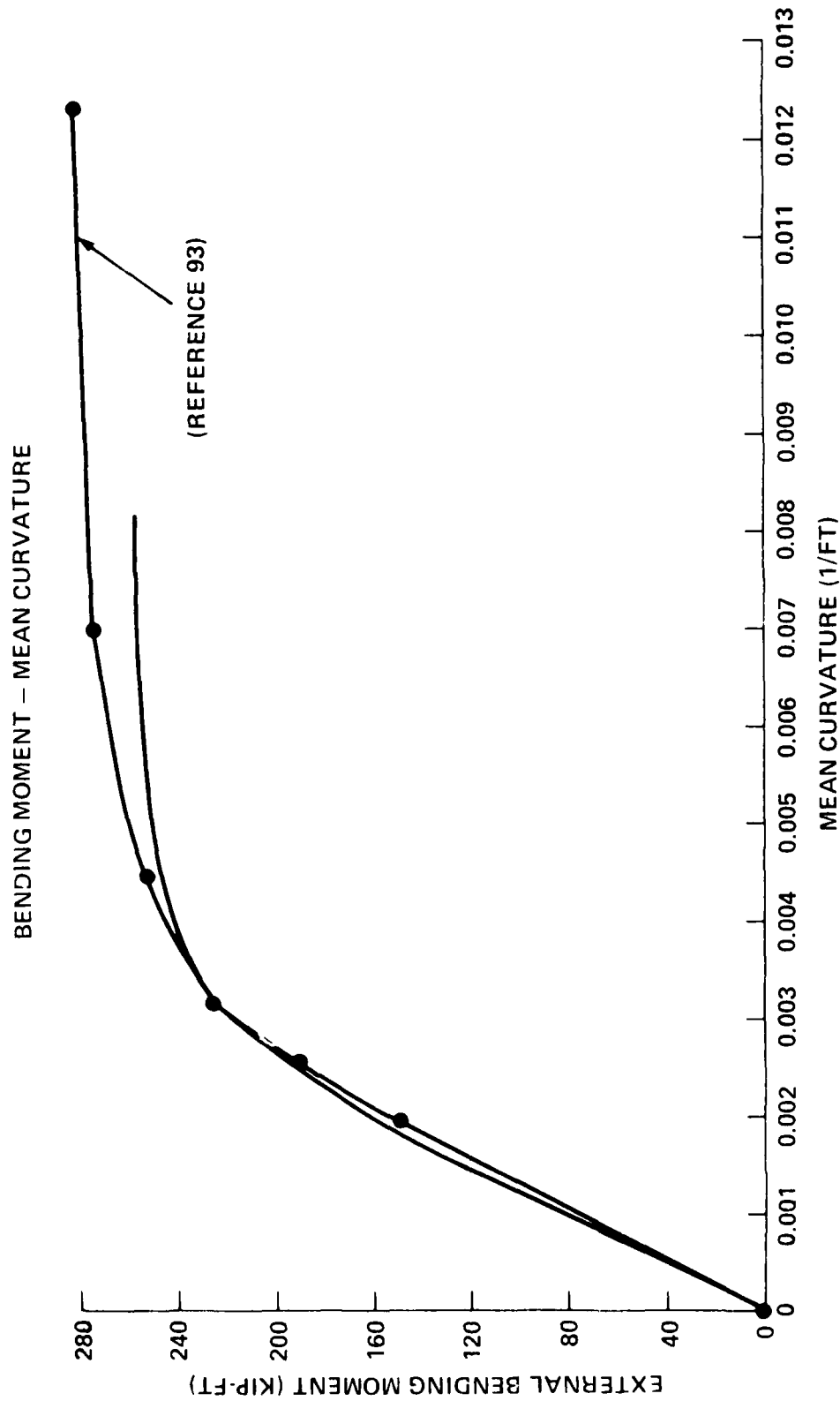


FIGURE 4. MOMENT - CURVATURE PLOTS FOR MODEL 16A

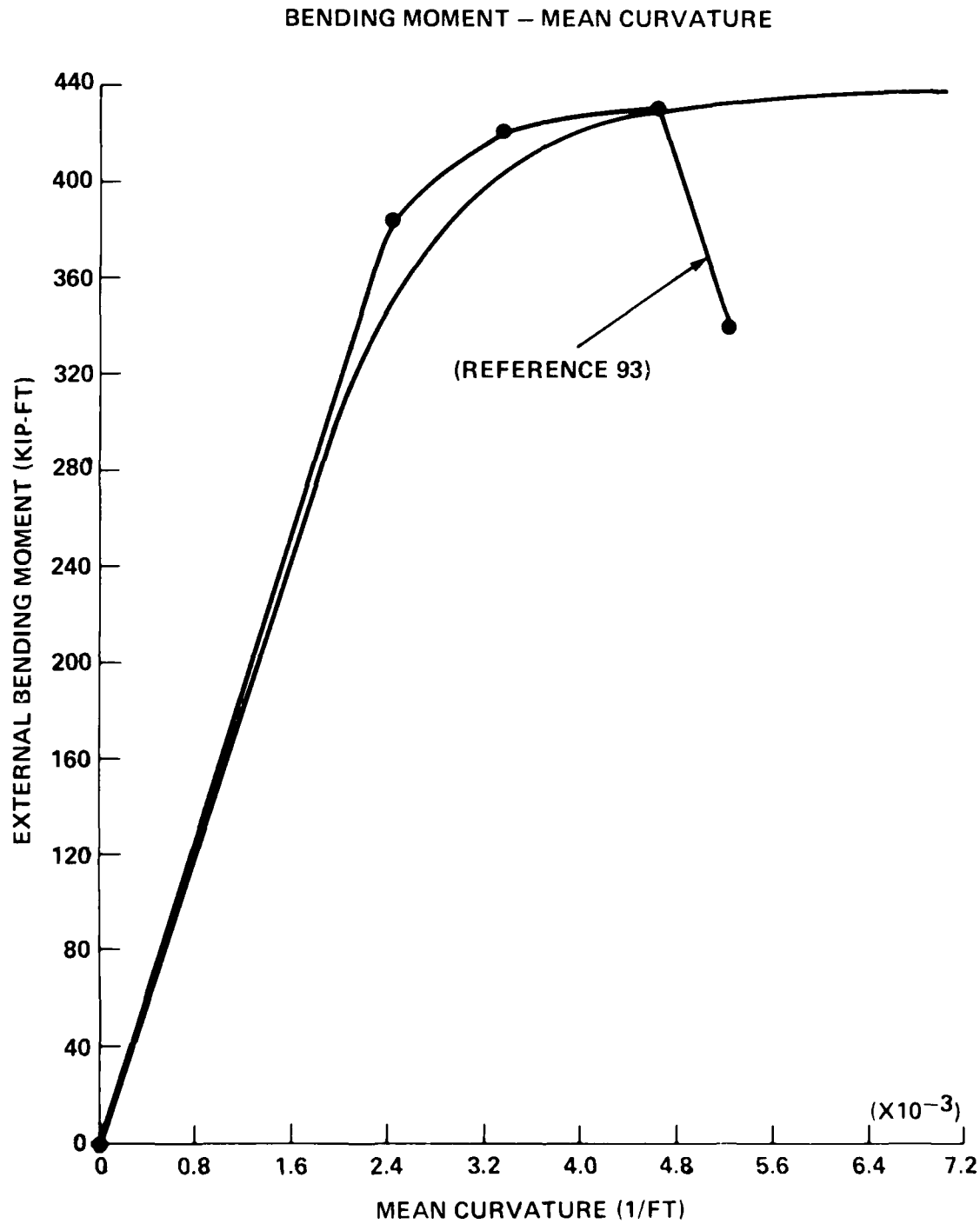
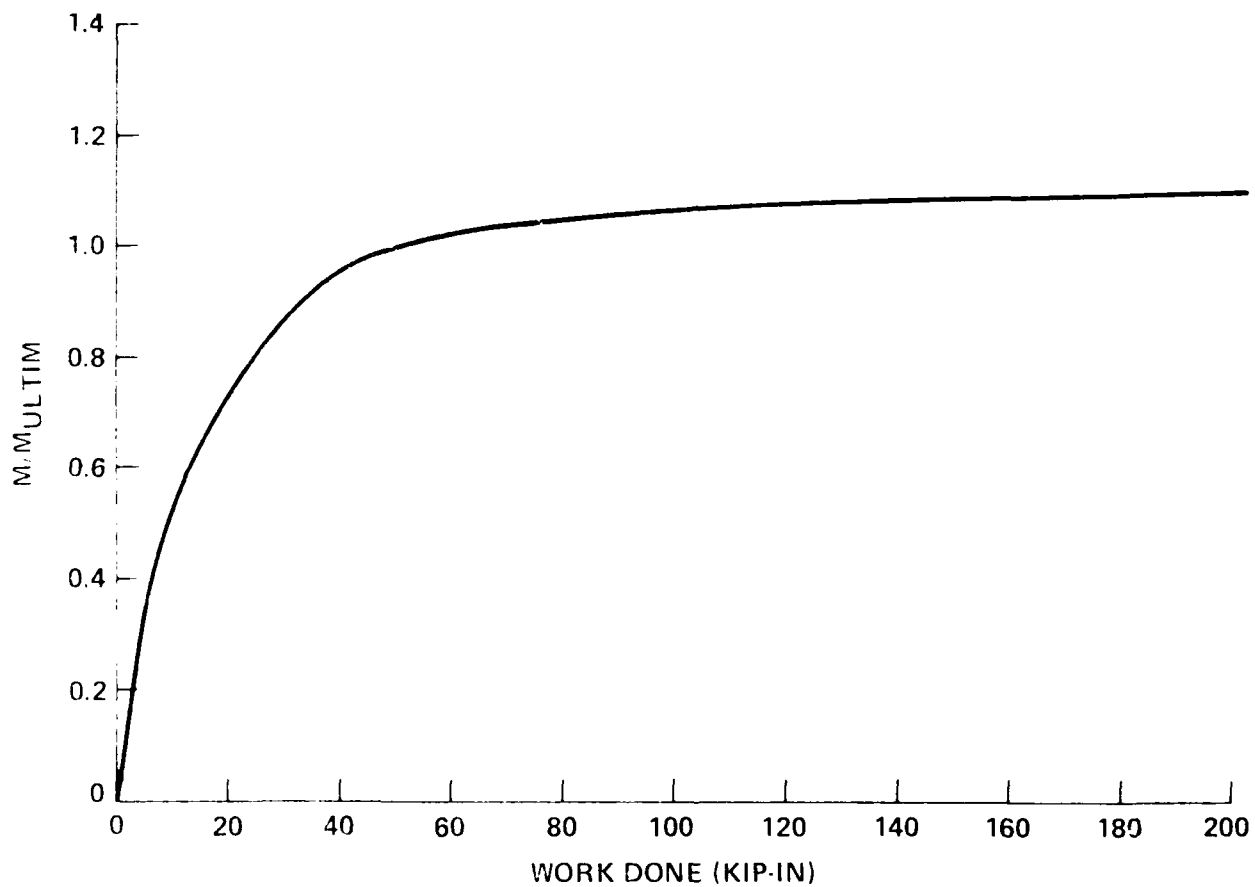


FIGURE 5. MOMENT – CURVATURE PLOTS FOR MODEL 20A

EXTERNAL WORK - BENDING MOMENT/ M_{ULTIM} MOMENTFIGURE 6. M/M_{ULTIM} WORK DONE (KIP-IN) FOR MODEL 10A

EXTERNAL WORK – BENDING MOMENT/ M_{ULTIM} MOMENT

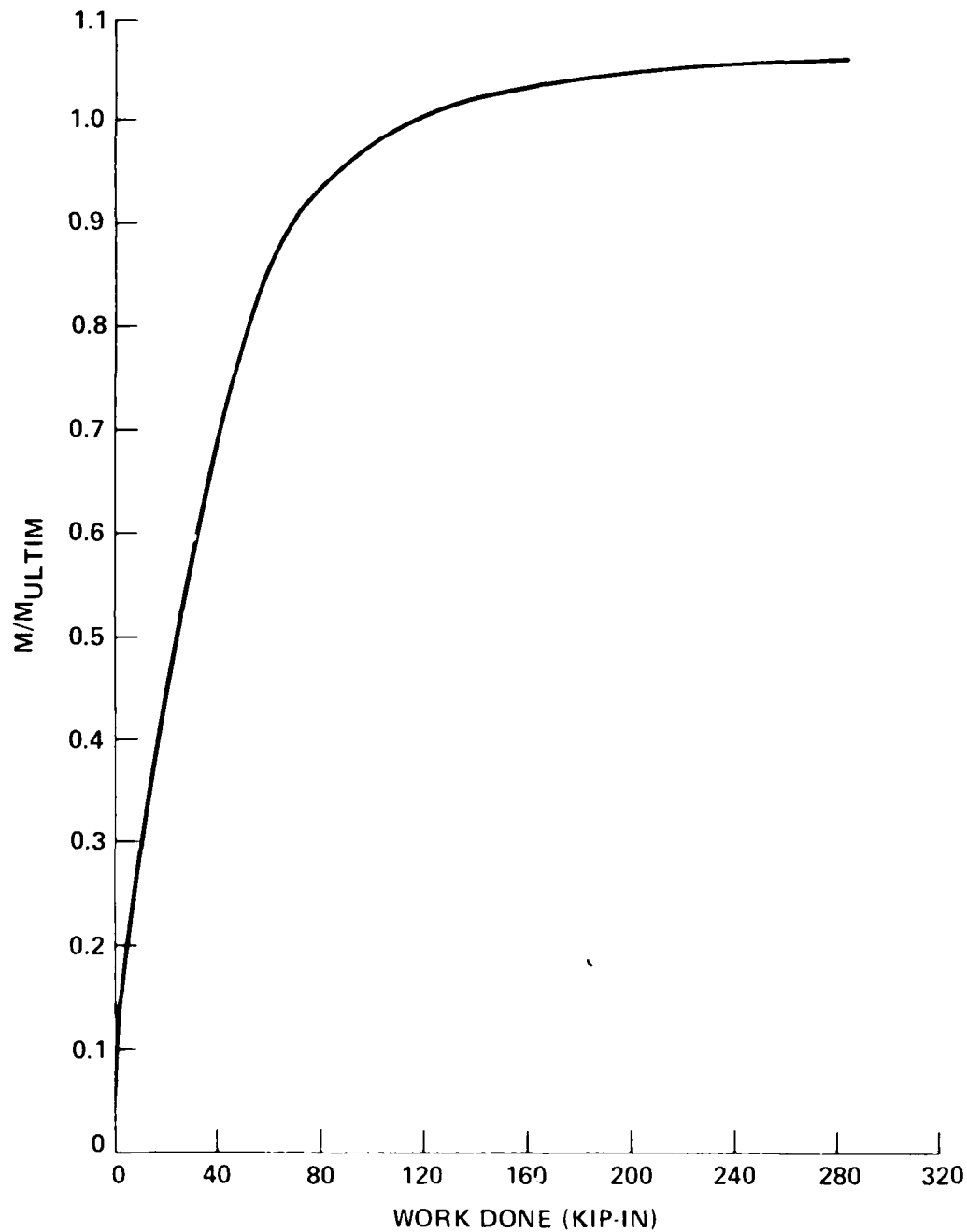
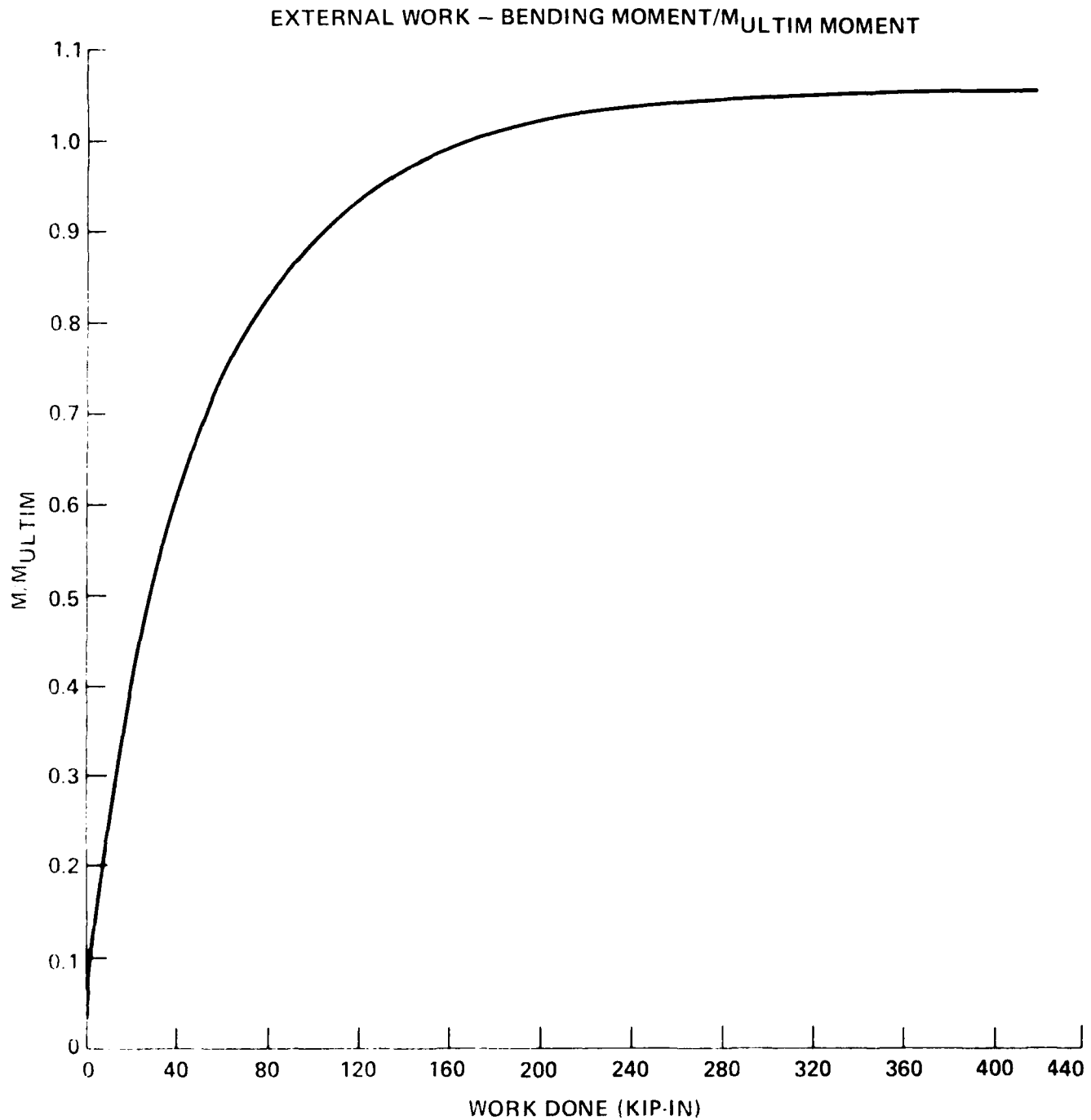


FIGURE 7. M/M_{ULTIM} WORK DONE (KIP-IN) FOR MODEL 16A

FIGURE 8. M/M_{ULTIM} WORK DONE (KIP-IN) FOR MODEL 20A

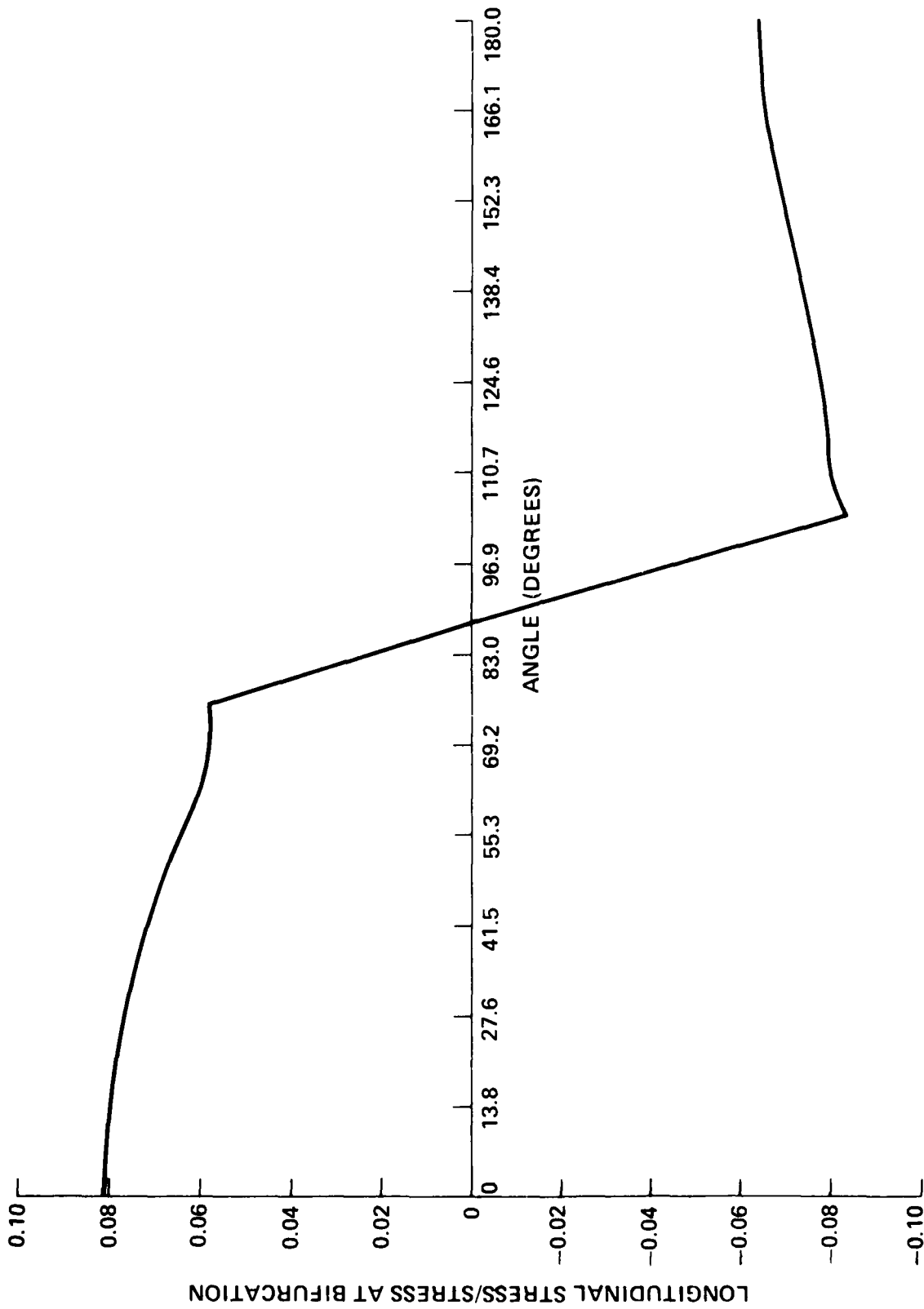


FIGURE 9. LONGITUDINAL STRESS (STEP 17) VERSUS ANGULAR POSITION FOR MODEL 10A

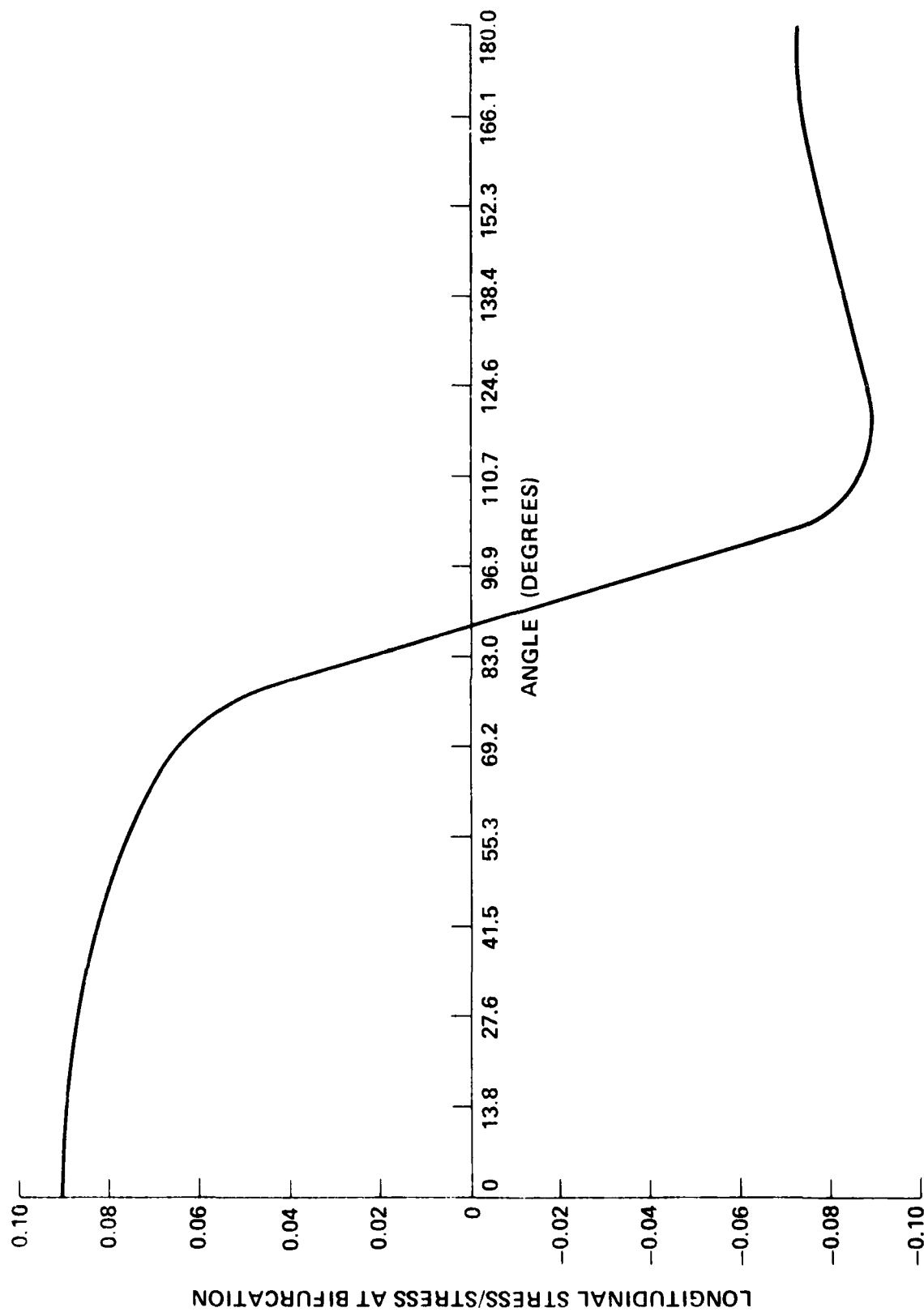


FIGURE 10. LONGITUDINAL STRESS (STEP 31) VERSUS ANGULAR POSITION FOR MODEL 16A

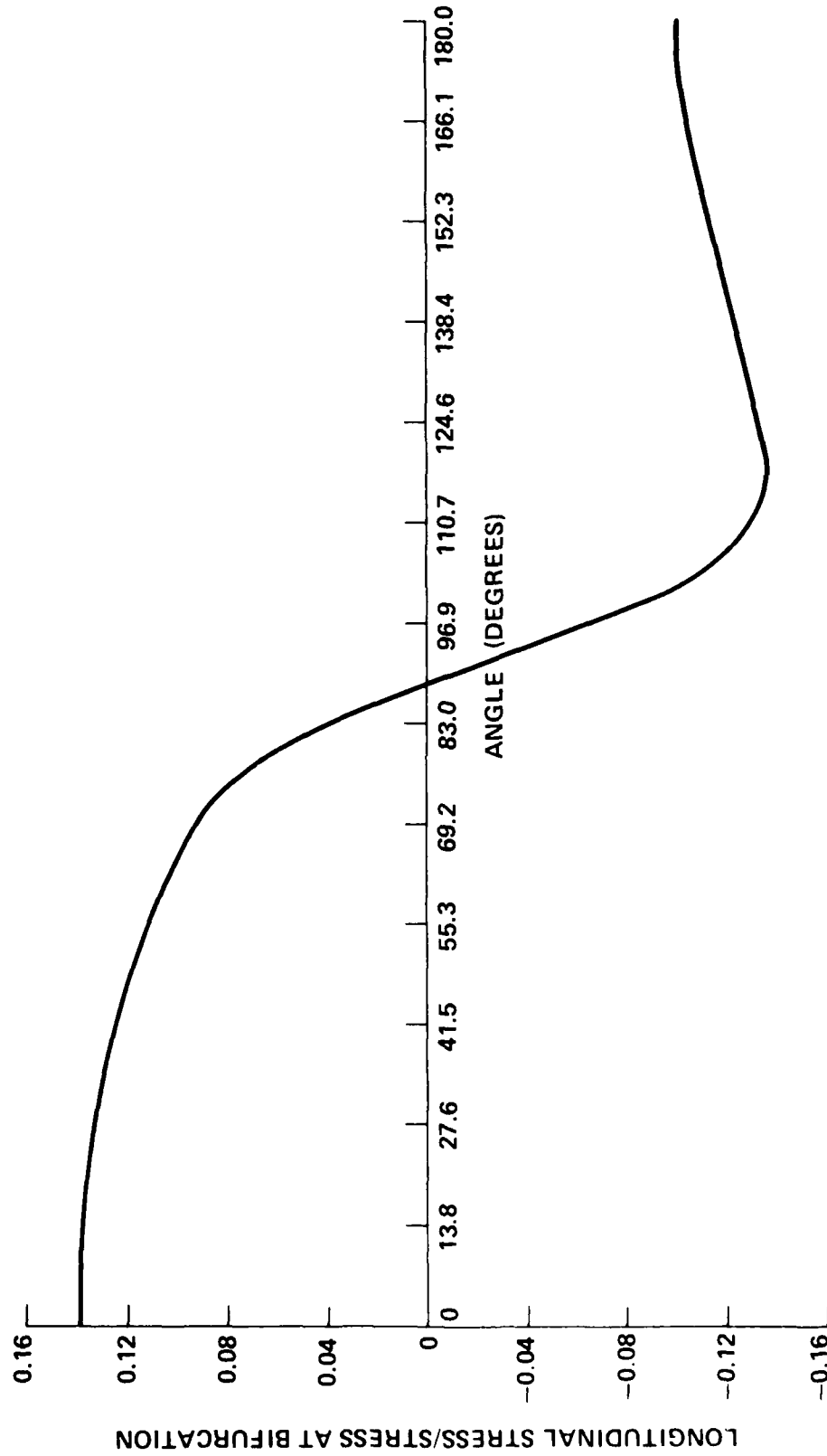


FIGURE 11. LONGITUDINAL STRESS (STEP 20) VERSUS ANGULAR POSITION FOR MODEL 20A

the half-section) is reduced (tension zone) or increased (compression zone) slightly before it assumes a linear form.

Figures 12 through 14 display the variation of the hoop stress parameter with angular location. The distribution of this stress over the half-section clearly indicates maximum compressive hoop stresses around the 90° location, with corresponding maximum tensile hoop stresses at 0° and 180°, respectively. These stresses, however, are smaller than the longitudinal membrane stresses by an order of magnitude. All stresses shown correspond to the final point of the moment-curvature plots.

Close examination of Figures 15 through 17 reveals that the M/M_{CR} vs. k/k_{CR} curves have a slope at the origin of approximately 1.0. This agrees fairly well with the initial slope predicted by Reissner's nonlinear theory⁵⁵ as well as Von Karman's linear analysis.³ In the present notation, Reissner's relationship between M/M_{CR} and k/k_{CR} can be written as

$$M/M_{CR} = k/k_{CR} [1.0 - 0.5 (k/k_{CR})^2 - (1/6) (k/k_{CR})^4 \dots] \quad (35)$$

with an obvious slope of 1.0 at the origin, maximum value of $M/M_{CR} = 0.5011$ at $k/k_{CR} = 0.71954$. The maximum value of 0.5011 is much higher than both experimental and numerical results, showing the effects of plasticity which Reissner's theory does not account for. Note that plots of $\mu = (M_{EXT}/M_0)$ versus work done (Figures 6 through 8) clearly display that ultimate moment is reached at $\mu \approx 1$ as predicted by beam plastic theory. Actually, it exceeds $\mu = 1$ by about 10 percent.

Figure 18 displays the deformed and undeformed profiles of cylindrical model 20A. Figure 19 represents the corresponding deformed and undeformed profiles of the imperfect version of model 20A, which from now on will be referred to as model 20AI. Figure 20 is an enlargement of the cross-sections at midlength before and after deformation of model 20AI. Figure 21 shows the moment-curvature plots of model 20AI compared with the experimental data (circled points). Similarly, Figures 22 through 25 show results for model 20AI of the following pairs of variables:

$$\mu = M_{EXT}/M_0 \text{ (or } M/M_{ULTIMATE}) \sim \text{Work Done (kip-in.)}$$

$$\sigma_{INPLANE}^{LONG}/\sigma_{CR} \sim \text{Angular Position}$$

$$\sigma_{HOOP}/\sigma_{CR} \sim \text{Angular Position and } M/M_{CR} \sim k/k_{CR}$$

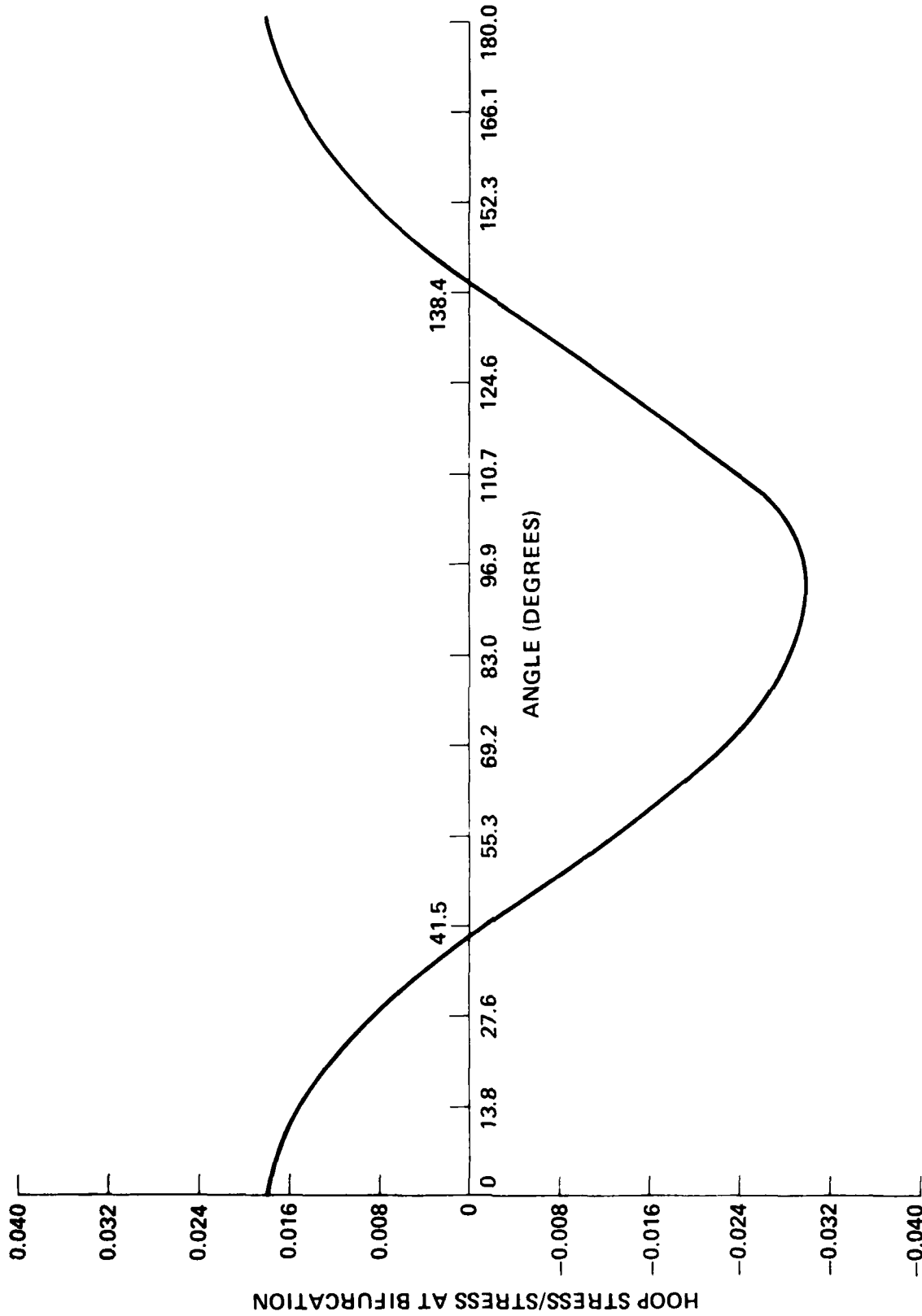


FIGURE 12. HOOP STRESS DISTRIBUTION (STEP 17) VERSUS ANGULAR POSITION FOR MODEL 10A

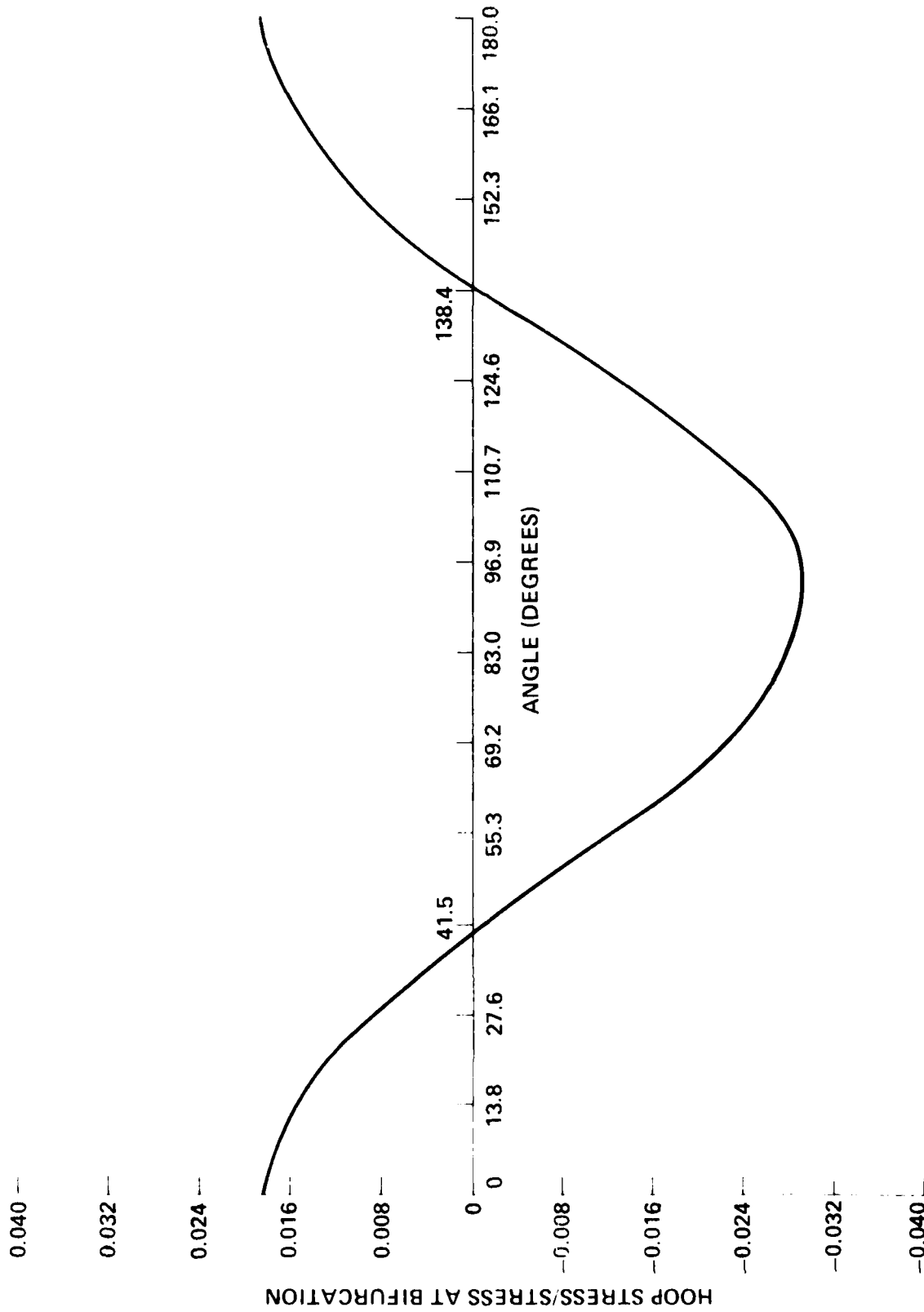


FIGURE 13. HOOP STRESS DISTRIBUTION (STEP 31) VERSUS ANGULAR POSITION FOR MODEL 16A

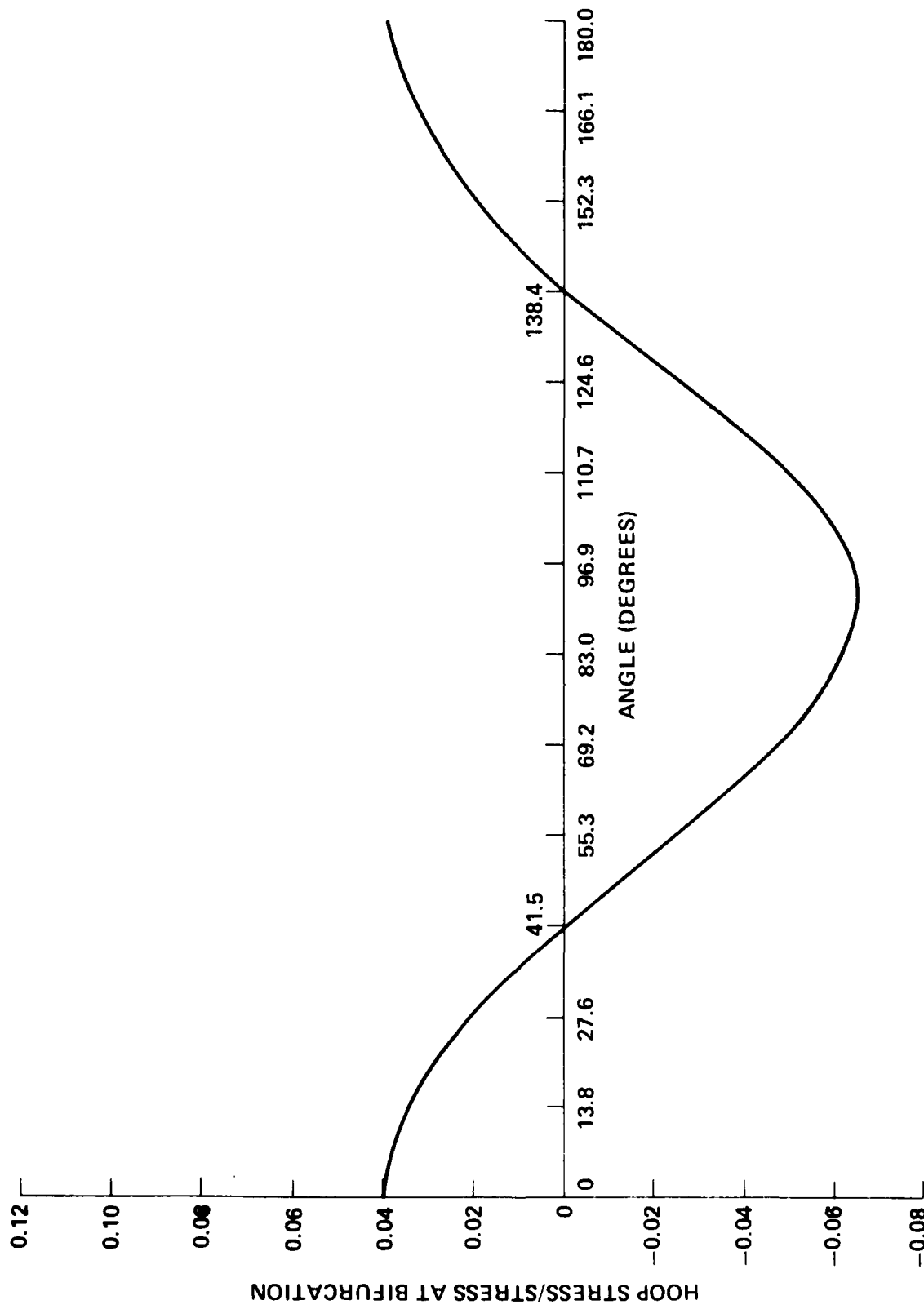
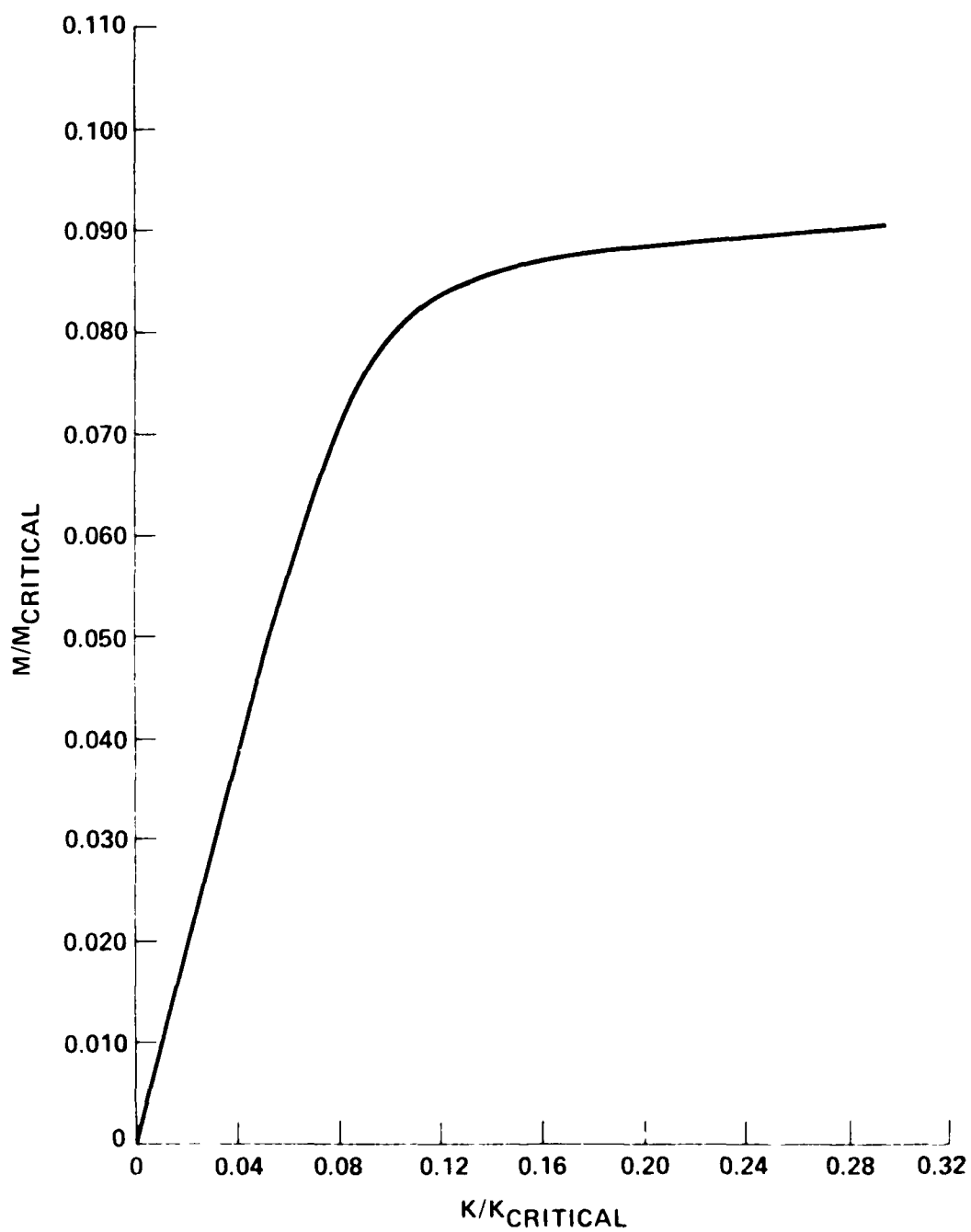
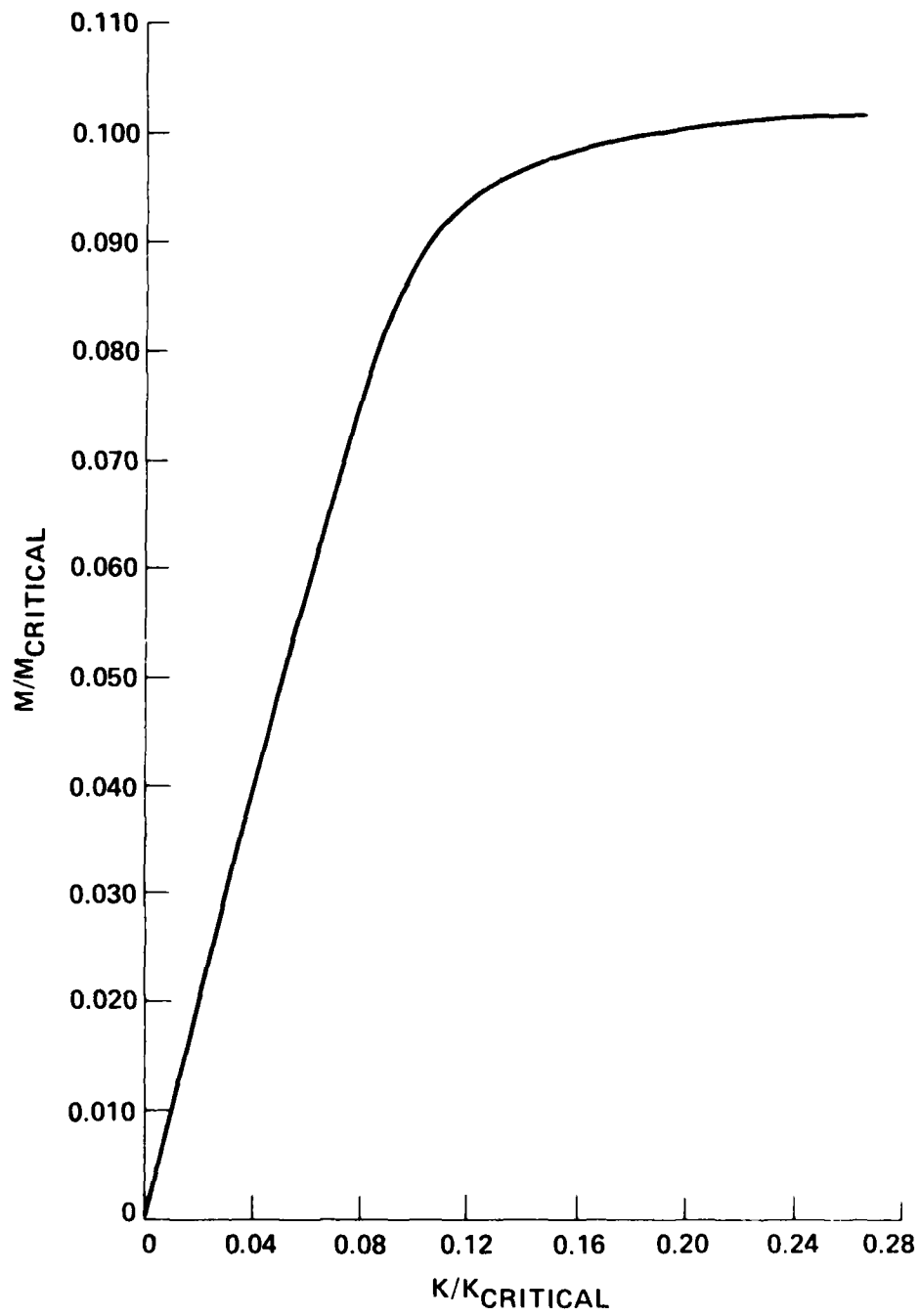
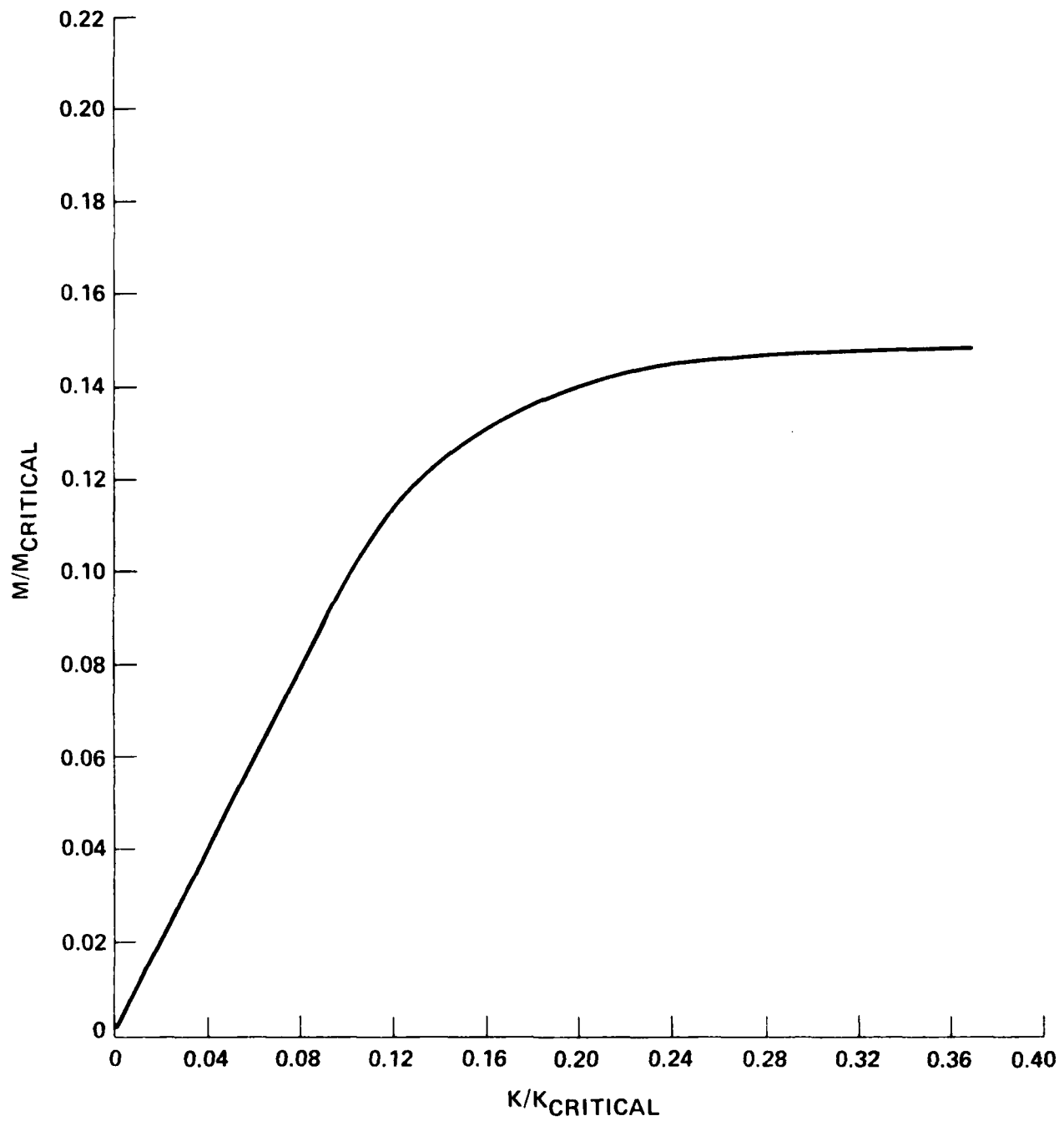


FIGURE 14. HOOP STRESS DISTRIBUTION (STEP 20) VERSUS ANGULAR POSITION FOR MODEL 20A

FIGURE 15. M/M_{CRITICAL} VERSUS K/K_{CRITICAL} FOR MODEL 10A

FIGURE 16. M/M_{CRITICAL} VERSUS K/K_{CRITICAL} FOR MODEL 16A

FIGURE 17. M/M_{CRITICAL} VERSUS K/K_{CRITICAL} FOR MODEL 20A

DISPL.
 MAG. FACTOR = 1.0E+00
 SOLID LINES - DISPLACED MESH
 DASHED LINES - ORIGINAL MESH

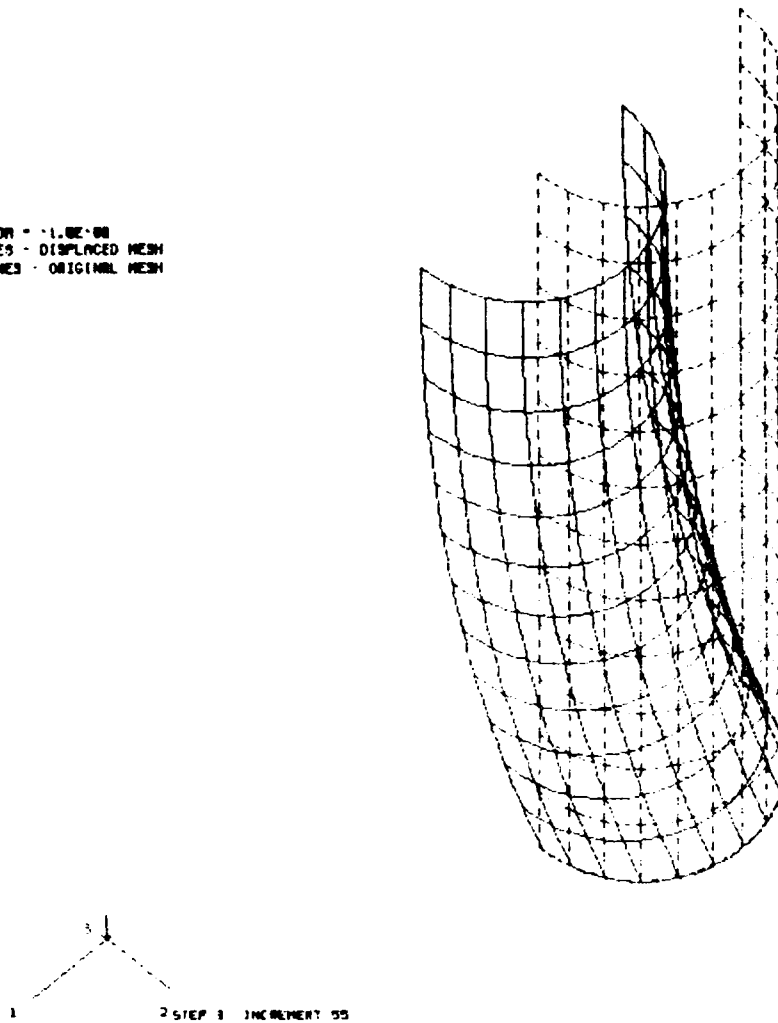


FIGURE 18. CYLINDRICAL SHELL (MODEL 20A) SUBJECT TO END BENDING MOMENT VIEWED FROM 100'', 100'', 500'' AT STEP 3, INCREMENT 55

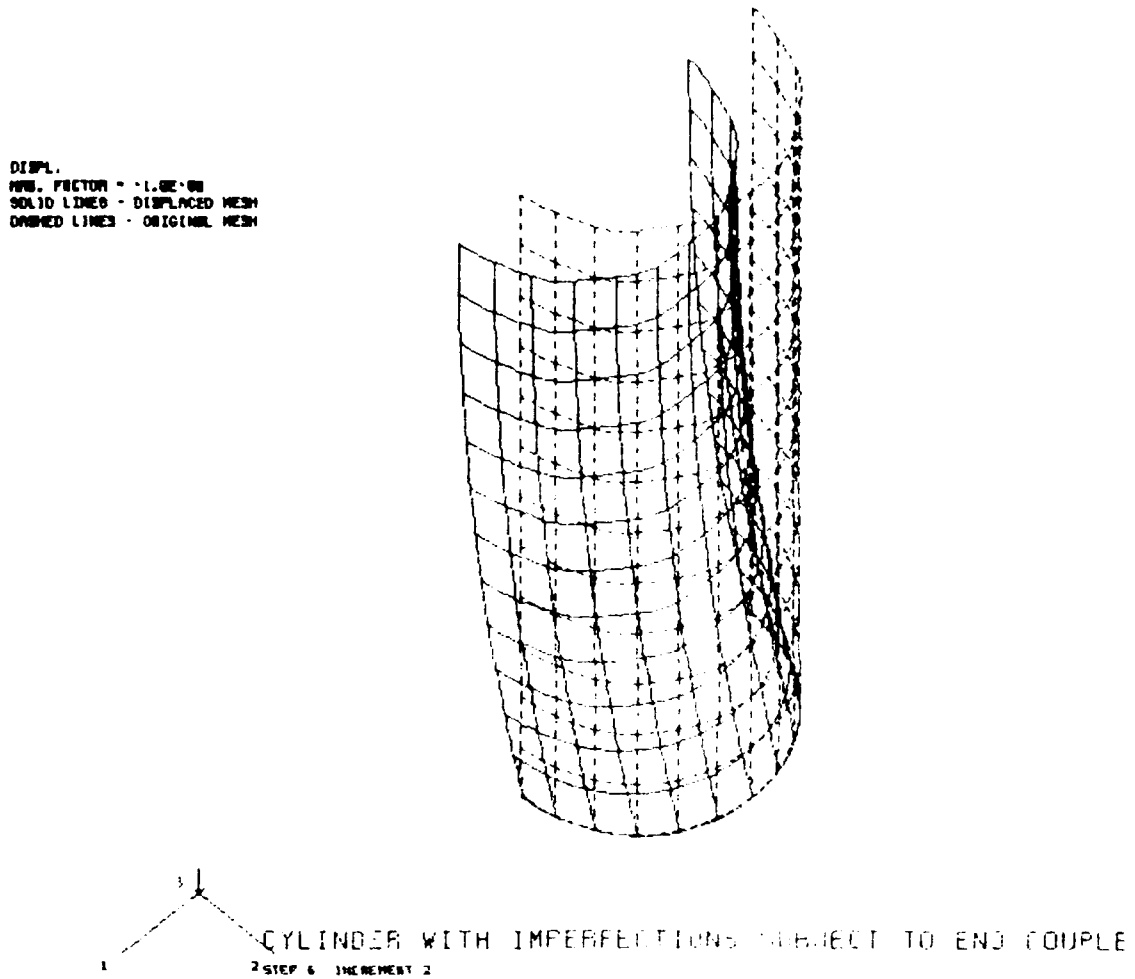


FIGURE 19. IMPERFECT CYLINDRICAL SHELL (VARIANT OF MODEL 20A) SUBJECT TO END BENDING MOMENT VIEWED FROM 100°, 100°, 500° AT STEP 6, INCREMENT 2

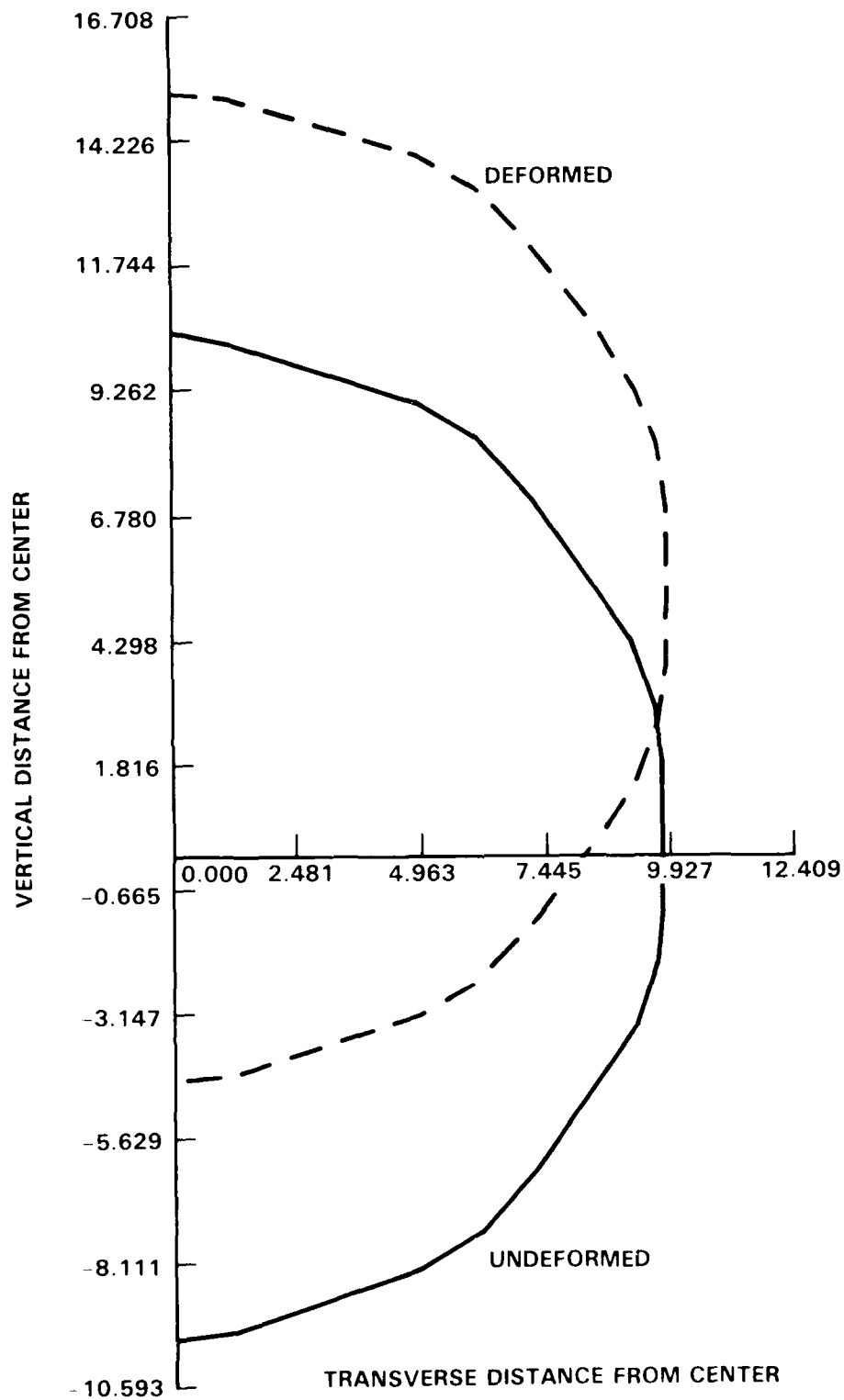


FIGURE 20. UNDEFORMED AND DEFORMED HALF-CROSS SECTION OF IMPERFECT VERSION OF MODEL 20A AT MIDLENGTH

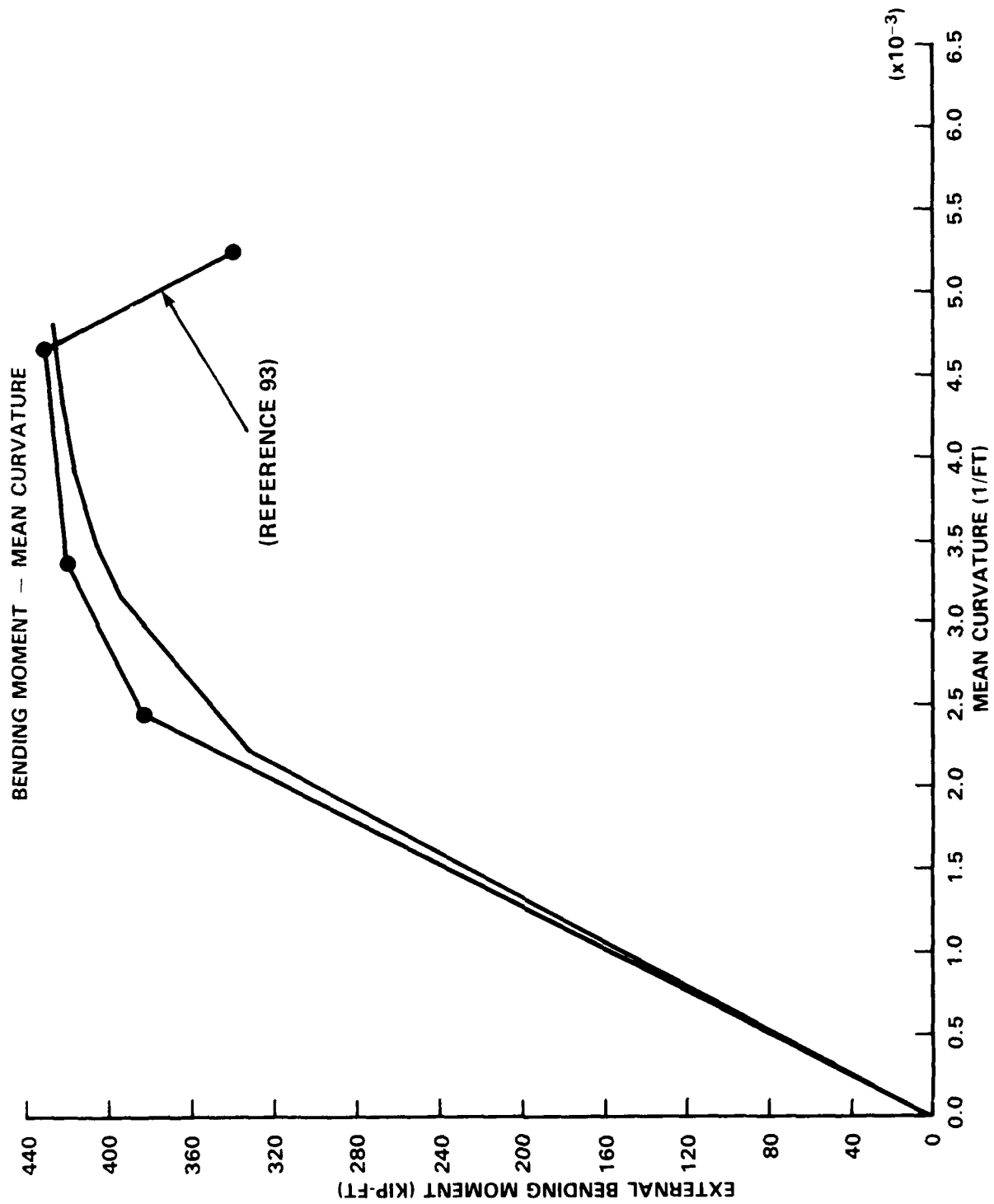
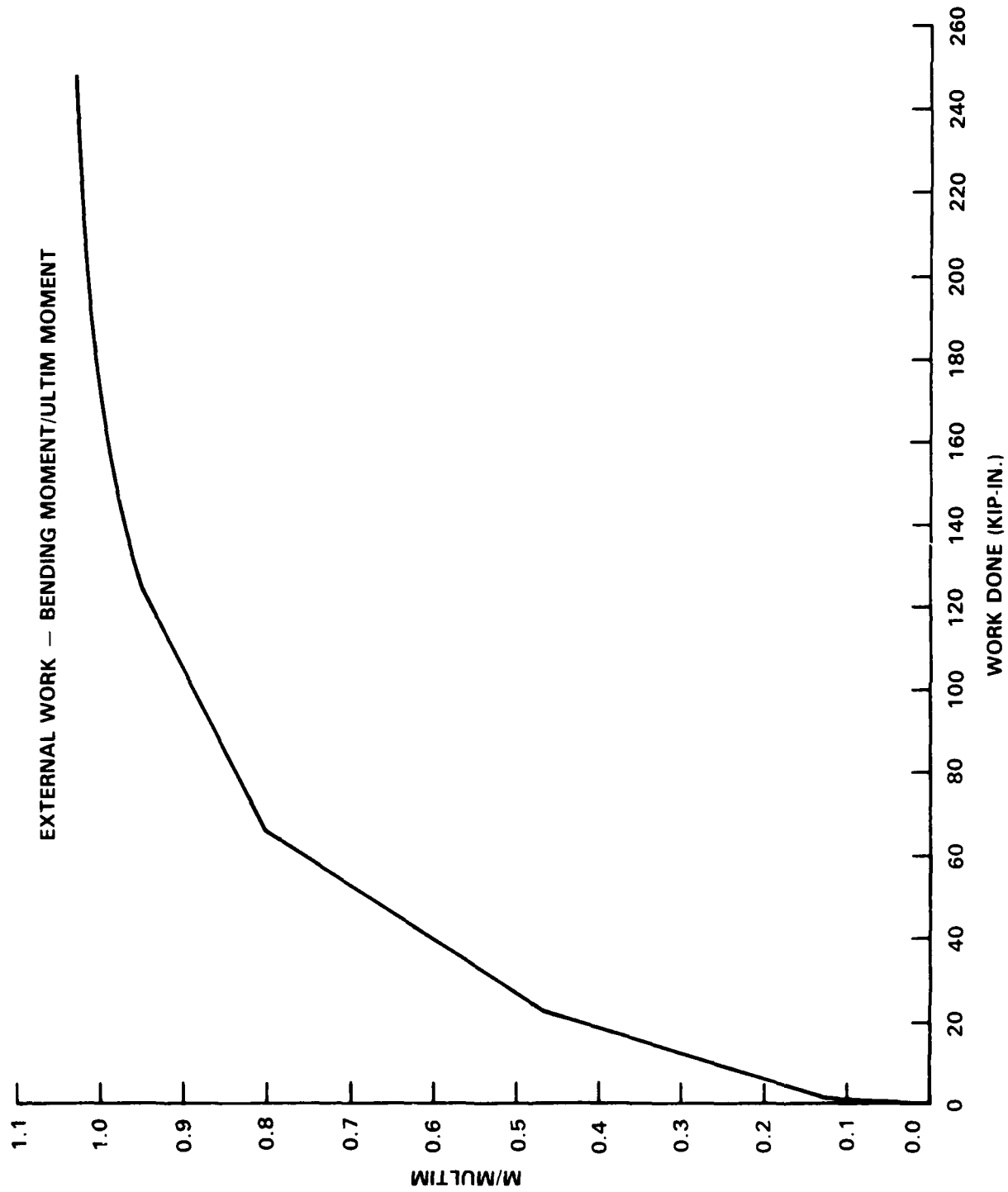


FIGURE 21. MOMENT-CURVATURE PLOTS FOR IMPERFECT VERSION OF MODEL 20A

FIGURE 22. $M/MULTIM \sim$ WORK DONE (KIP-IN.) FOR IMPERFECT VERSION OF MODEL 20A

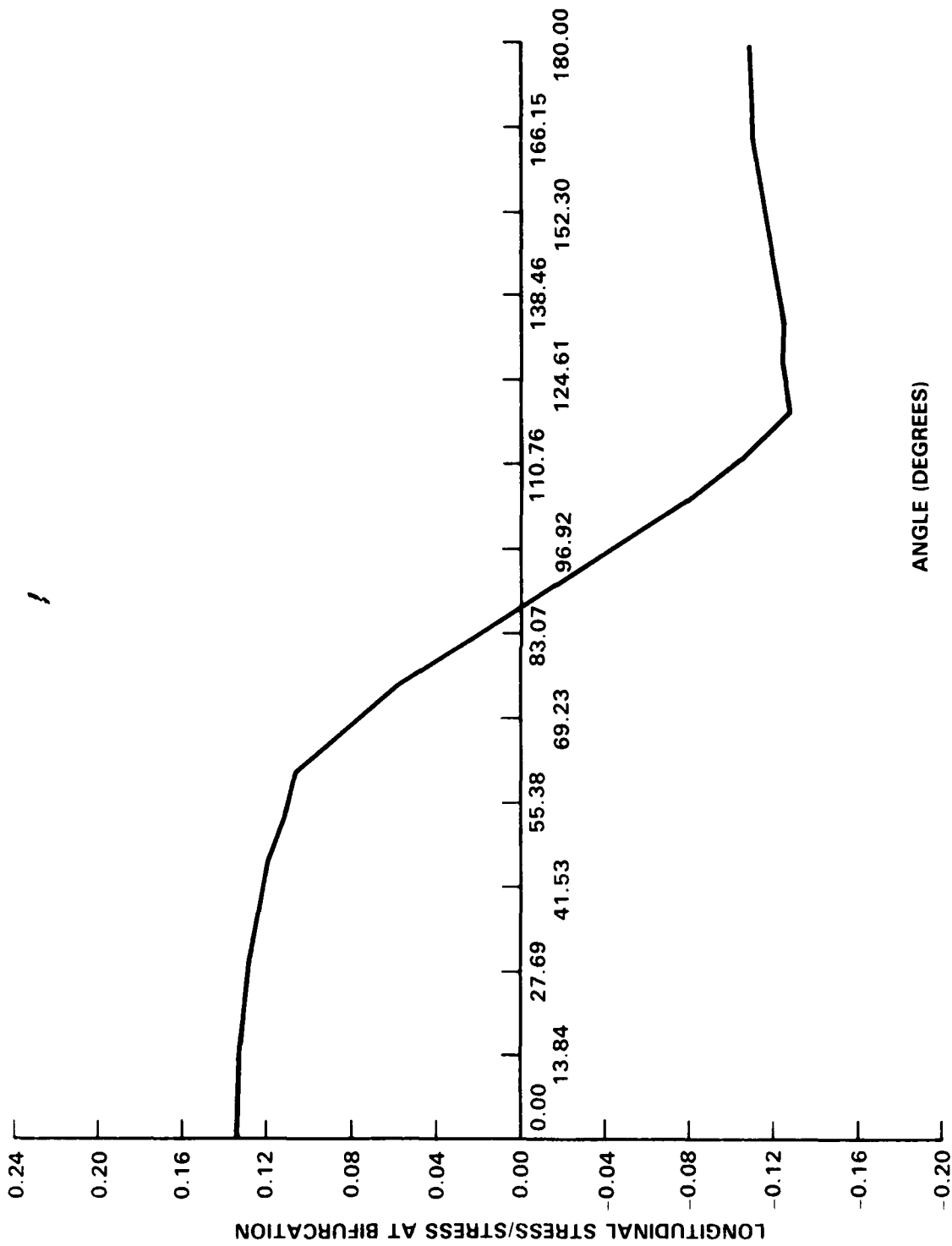


FIGURE 23. LONGITUDINAL STRESS (STEP 6, INCREMENT 2, WHICH CORRESPONDS TO FINAL PLOTTED POINT ON FIGURE 21) VERSUS ANGULAR POSITION FOR IMPERFECT VERSION OF MODEL 20A

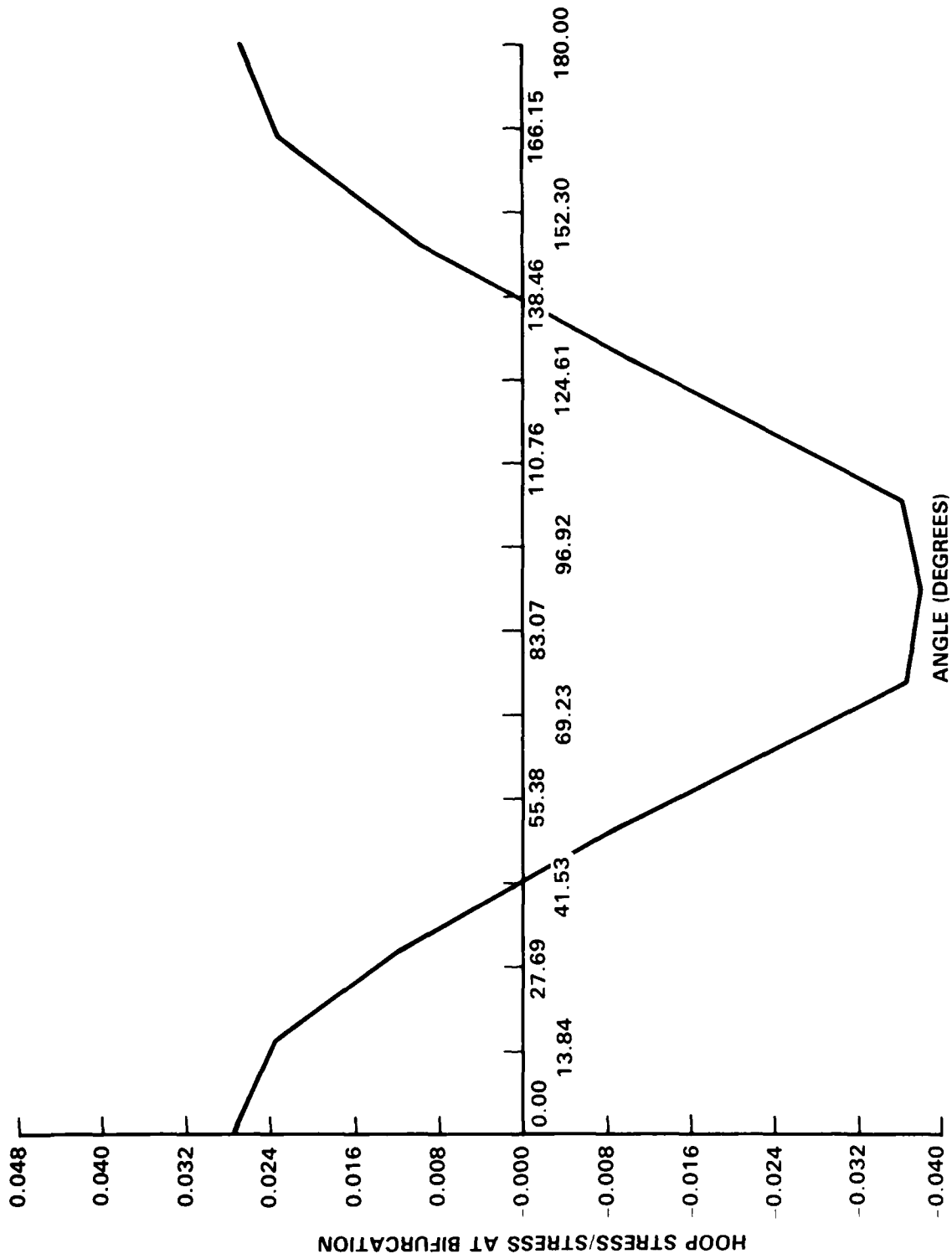


FIGURE 24. HOOP STRESS DISTRIBUTION (STEP 6, INCREMENT 2, WHICH CORRESPONDS TO FINAL PLOTTED POINT ON FIGURE 21) VERSUS ANGULAR POSITION FOR IMPERFECT VERSION OF MODEL 20A

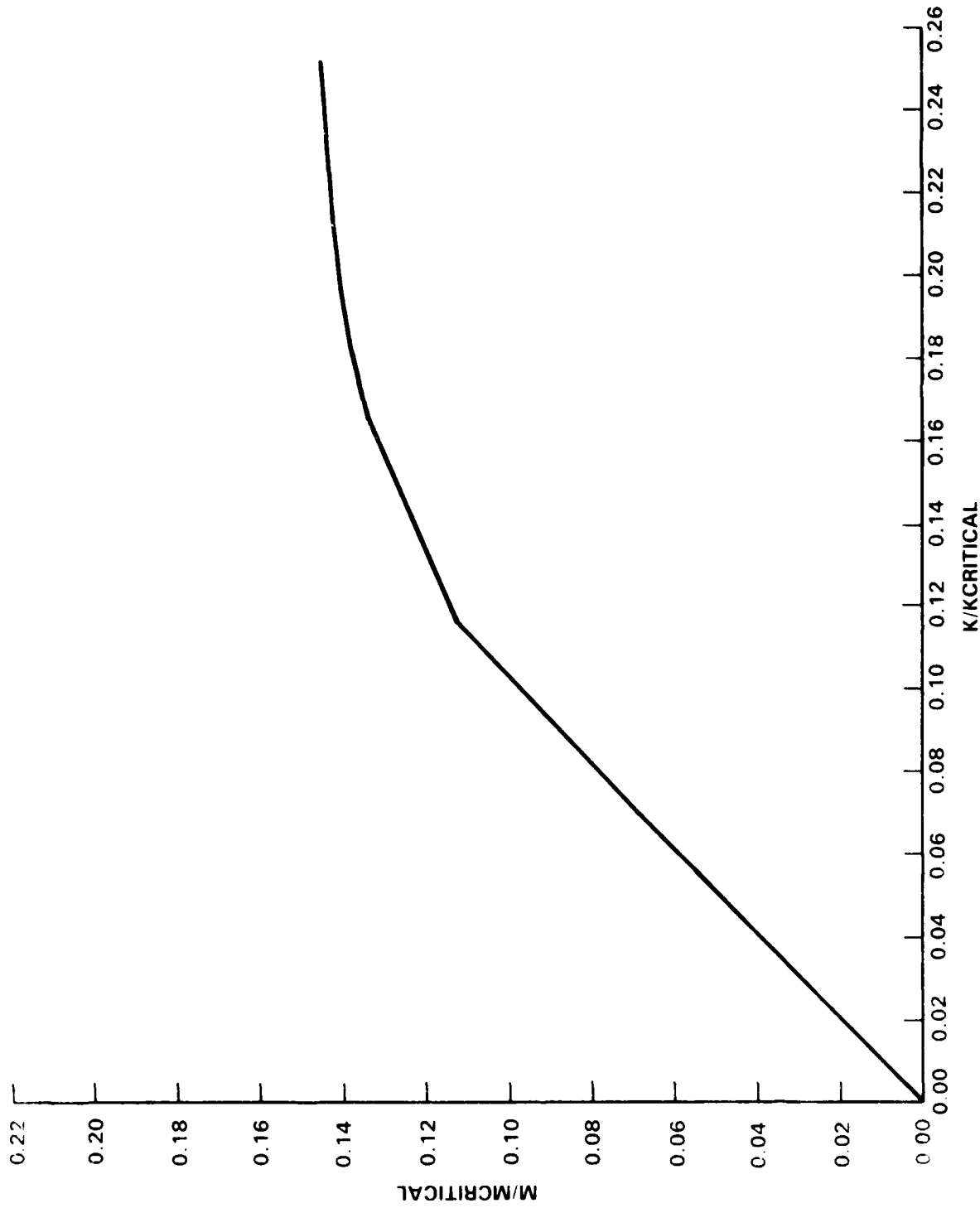


FIGURE 25. $M/M_{CRITICAL}$ VERSUS $K/K_{CRITICAL}$ FOR IMPERFECT VERSION OF MODEL 20A

At this point, note that the relevant figures corresponding to the perfect model 20A are 8, 11, 14, and 17, respectively. The imperfection in the radial displacement of the original surface from the mean radius R of imperfect model 20AI varied according to the formula

$$h \sin\left(\frac{\pi z}{L}\right) \cos(10\theta)$$

Imperfect model 20AI was generated with one-half wave axially and 10 waves peripherally.

Figure 26 presents superimposed moment-curvature curves for both models 20A and 20AI. Notice that since they are comparatively thick and fail by plastification, unlike ovalization or bifurcation failure, they are not imperfection sensitive. The response of the imperfect model 20AI is very similar to the perfect one.

Table 3 summarizes digitized results pertaining to bending moment, angle of rotation at the end, where the external load is applied, as well as strain energy, work done, and plastic dissipation for model 20A. Note that because of an existing error in ABAQUS, concerning how energies are computed, strain energy and plastic dissipation do not agree exactly with the work done ($0.120489 + 0.290966 = 0.411455$ compared with 0.417864). In fact, this difference decreases as we march along the load-deformation curve. Table 4 gives the stress distribution for load step 20 of model 20A. Tables 5 and 6 give the corresponding information for model 20AI, and Tables 7 and 8 give the actual points plotted in Figure 26 for both models 20A and 20AI.

Finally, a fine and extremely important point pertaining to the modeling issue must be addressed. The experimental set up involved the analysis of a three span beam (in all cases) subject to vertical self-equilibrating shear loads, to simulate overall bending over the two end spans. The middle span had no loads applied. In this analysis, one end span and half of the center span (symmetry) were modeled. A rotation was enforced through the "auxiliary node" concept and the MPC constraints. Subsequent computations without the "additional" end span gave a slightly different response.

Consequently, what constitutes an adequate additional span to be included for proper response has not been determined but is of major importance in this analysis. In addition, to complete studies on the bend-buckling modeling of cylindrical shells, "short" and "medium" length tubes with or without ring stiffeners must be addressed.

In closing this discussion it must be stressed that, by neglecting inertia effects, a reasonably successful first approximation of the problem of a long straight circular cylinder shell subject to end couples has been developed.

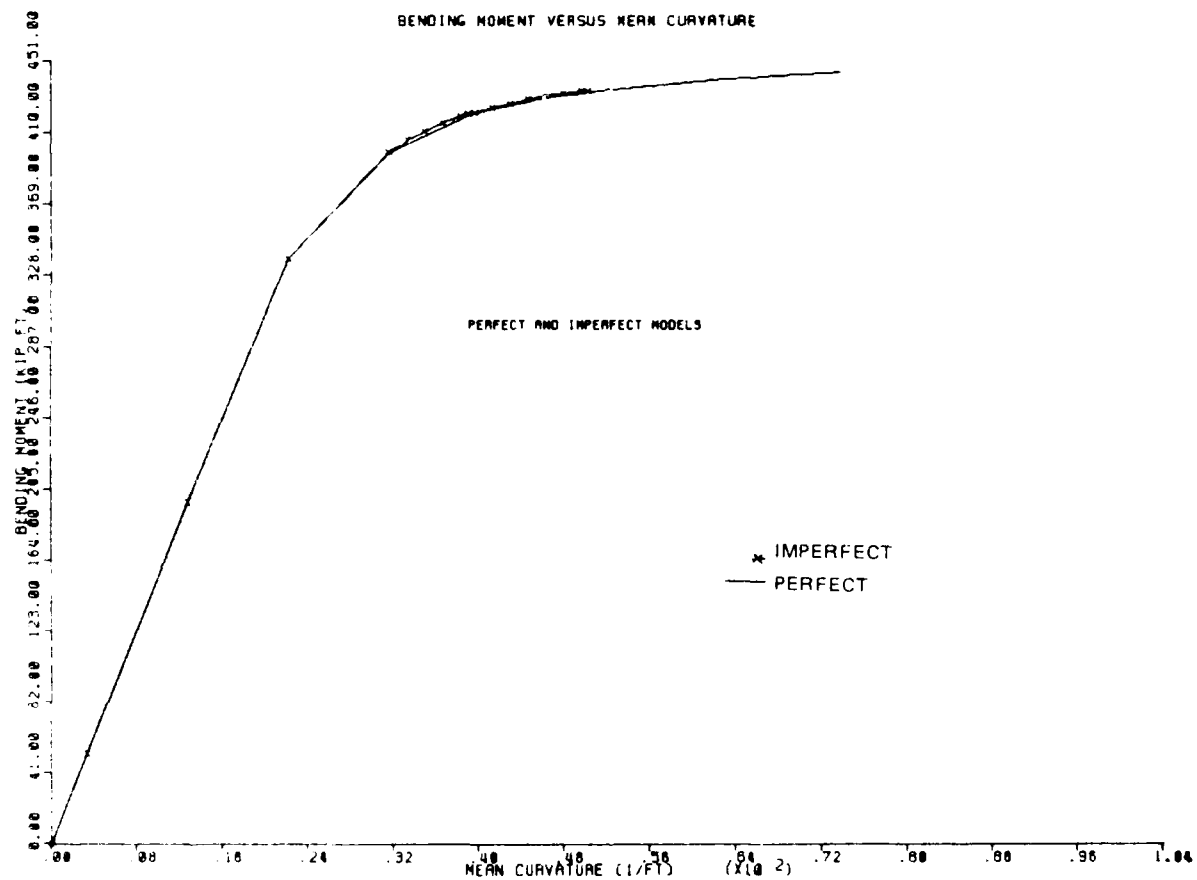


FIGURE 26. BENDING MOMENT DISTRIBUTION VERSUS MEAN CURVATURE FOR BOTH PERFECT AND IMPERFECT VERSIONS OF MODEL 20A

TABLE 3. POST-PROCESSING INFORMATION FROM ABAQUS FOR MODEL 20A

STEP NO.	TOTAL BENDING MOMENT AT AUXILIARY NODE (LB-IN)	ROTATION ABOUT GLOBAL Y-AXIS (DEGREES)	ABAQUS STEP	ABAQUS INCREMENT
1	0.629339E+06	0.261412E+00	1	5
2	0.236641E+07	0.986562E+00	1	10
3	0.404768E+07	0.171171E+01	1	15
4	0.478507E+07	0.243686E+01	1	20
5	0.505084E+07	0.305324E+01	1	25
6	0.509211E+07	0.323453E+01	1	30
7	0.513190E+07	0.341581E+01	1	35
8	0.516604E+07	0.359710E+01	1	40
9	0.518940E+07	0.377839E+01	1	45
10	0.520879E+07	0.395968E+01	1	50
11	0.522644E+07	0.414096E+01	1	55
12	0.524388E+07	0.432225E+01	1	60
13	0.526043E+07	0.450354E+01	1	70
14	0.527557E+07	0.468482E+01	1	75
15	0.528840E+07	0.486511E+01	1	80
16	0.530105E+07	0.504740E+01	1	85
17	0.531390E+07	0.522869E+01	1	90
18	0.532418E+07	0.540997E+01	1	95
19	0.533412E+07	0.559126E+01	1	100
20	0.534003E+07	0.569097E+01	1	100

STEP NO.	EXTERNAL WORK DONE	PLASTIC DISSIPATION	ABAQUS STEP	ABAQUS INCREMENT
1	0.178939E+04	0.000000E+00	1	5
2	0.229530E+05	0.000000E+00	1	10
3	0.659729E+05	0.111234E+04	1	15
4	0.123413E+06	0.510443E+05	1	20
5	0.176822E+06	0.745563E+05	1	25
6	0.192833E+06	0.862532E+05	1	30
7	0.209070E+06	0.100034E+06	1	35
8	0.225375E+06	0.114103E+06	1	40
9	0.241766E+06	0.128835E+06	1	45
10	0.258224E+06	0.143801E+06	1	50
11	0.274738E+06	0.158862E+06	1	55
12	0.291308E+06	0.173945E+06	1	60
13	0.307932E+06	0.189095E+06	1	65
14	0.324605E+06	0.204348E+06	1	70
15	0.341322E+06	0.219743E+06	1	75
16	0.358079E+06	0.235152E+06	1	80
17	0.374876E+06	0.250633E+06	1	85
18	0.391710E+06	0.266388E+06	1	90
19	0.408575E+06	0.282236E+06	1	95
20	0.417844E+06	0.290966E+06	1	100

TABLE 4. POST-PROCESSING INFORMATION (STRESS DISTRIBUTION) FROM ABAQUS FOR MODEL 20A

STEP NO.	ANGLE (DEGREES)	LONGITUDINAL MEMBRANE STRESS (PSI)	NONDIMENSIONAL MEMBRANE LONGITUDINAL STRESS	HOOP STRESS (PSI)	NONDIMENSIONAL HOOP STRESS
20	FOR STRESSES				
0 000	0 000	0 632128E+05	0 139699E+00	0 182834E+05	0 404057E-01
7 702	7 702	0 627863E+05	0 138756E+00	0 169217E+05	0 373965E-01
15 131	15 131	0 623718E+05	0 137840E+00	0 155168E+05	0 342917E-01
23 030	23 030	0 609195E+05	0 134630E+00	0 116398E+05	0 257237E-01
30 633	30 633	0 594624E+05	0 131410E+00	0 772034E+04	0 170617E-01
38 188	38 188	0 567114E+05	0 125331E+00	0 213745E+04	0 472371E-02
45 684	45 684	0 538930E+05	0 119102E+00	- 348791E+04	- 770818E-02
53 130	53 130	0 499846E+05	0 110465E+00	- 940137E+04	- 207768E-01
60 535	60 535	0 464282E+05	0 102605E+00	- 153252E+05	- 338684E-01
67 898	67 898	0 410452E+05	0 907087E-01	- 178203E+05	- 438023E-01
75 236	75 236	0 356993E+05	0 788944E-01	- 248881E+05	- 550020E-01
82 552	82 552	0 133819E+05	0 295737E-01	- 274967E+05	- 607669E-01
89 864	89 864	- 941319E+04	- 208029E-01	- 293937E+05	- 649592E-01
97 178	97 178	- 310386E+05	- 685944E-01	- 274463E+05	- 606556E-01
104 499	104 499	- 549397E+05	- 121415E+00	- 260129E+05	- 574879E-01
111 845	111 845	- 599972E+05	- 132592E+00	- 212607E+05	- 469856E-01
119 222	119 222	- 620184E+05	- 137059E+00	- 158268E+05	- 349768E-01
126 644	126 644	- 593842E+05	- 131238E+00	- 952565E+04	- 210514E-01
134 112	134 112	- 572913E+05	- 126612E+00	- 328290E+04	- 725511E-02
141 636	141 636	- 545373E+05	- 120526E+00	0 225880E+04	0 499188E-02
149 221	149 221	- 517689E+05	- 114408E+00	0 776267E+04	0 171553E-01
156 857	156 857	- 494856E+05	- 109362E+00	0 114913E+05	0 253954E-01
164 542	164 542	- 472357E+05	- 104389E+00	0 151840E+05	0 335562E-01
172 259	172 259	- 463326E+05	- 102394E+00	0 154973E+05	0 364585E-01
180 000	180 000	- 454807E+05	- 100511E+00	0 177748E+05	0 392819E-01

TABLE 5. POST-PROCESSING INFORMATION FROM ABAQUS FOR IMPERFECT VERSION OF MODEL 20AI

INCREMENT NO.	STEP NO.	TOTAL BENDING MOMENT AT AUXILIARY NODE (LB-IN)	ROTATION ABOUT GLOBAL Y-AXIS (DEGREES)	ABAQUS STEP	ABAQUS INCREMENT
1	1	0.629773E+06	0.261412E+00	1	5
2	2	0.237180E+07	0.986562E+00	1	10
3	3	0.405516E+07	0.171171E+01	1	15
4	4	0.479309E+07	0.243686E+01	1	20
5	5	0.486891E+07	0.256792E+01	2	5
6	6	0.493186E+07	0.269897E+01	2	10
7	7	0.498622E+07	0.283003E+01	2	15
8	8	0.503512E+07	0.296108E+01	2	20
9	9	0.505118E+07	0.301245E+01	2	2
10	10	0.506491E+07	0.306373E+01	2	2
11	11	0.509419E+07	0.319165E+01	2	2
12	12	0.512270E+07	0.331957E+01	4	5
13	13	0.514996E+07	0.344749E+01	5	10
14	14	0.517342E+07	0.357541E+01	5	15
15	15	0.519202E+07	0.370333E+01	5	20
16	16	0.520742E+07	0.383125E+01	5	25
17	17	0.521293E+07	0.388068E+01	5	30
				6	2
1	1	0.179370E+04	0.000000E+00	1	5
2	2	0.230043E+05	0.000000E+00	1	10
3	3	0.650394E+05	0.116035E+04	1	15
4	4	0.163680E+06	0.306037E+05	1	20
5	5	0.124710E+06	0.349105E+05	2	5
6	6	0.145275E+06	0.433728E+05	2	10
7	7	0.157332E+06	0.570819E+05	2	15
8	8	0.168068E+06	0.660717E+05	2	20
9	9	0.173332E+06	0.697452E+05	3	2
10	10	0.177861E+06	0.735243E+05	3	2
11	11	0.189204E+06	0.811935E+05	4	5
12	12	0.200621E+06	0.929125E+05	5	10
13	13	0.212095E+06	0.102704E+06	5	15
14	14	0.223625E+06	0.112689E+06	5	20
15	15	0.235201E+06	0.122979E+06	5	25
16	16	0.246814E+06	0.133471E+06	5	30
17	17	0.251328E+06	0.137568E+06	6	2

TABLE 6. POST-PROCESSING INFORMATION (STRESS DISTRIBUTION) FROM ABAQUS FOR IMPERFECT VERSION OF MODEL 20AI

STEP NO.	ANGLE (DEGREES)	LONGITUDINAL MEMBRANE STRESS (PSI)	NONDIMENSIONAL MEMBRANE LONGITUDINAL STRESS	HOOB STRESS (PSI)	NONDIMENSIONAL HOOB STRESS
17	FOR STRESSES				
0	000	0.607271E+05	0.134205E+00	0.126331E+05	0.279188E-01
7	610	0.603679E+05	0.133411E+00	0.117107E+05	0.258804E-01
15	222	0.600186E+05	0.132639E+00	0.107918E+05	0.238496E-01
22	803	0.589542E+05	0.130287E+00	0.819050E+04	0.181008E-01
30	336	0.578366E+05	0.127817E+00	0.543694E+04	0.120155E-01
37	857	0.559761E+05	0.123706E+00	0.172225E+04	0.380612E-02
45	390	0.543367E+05	0.120083E+00	0.176146E+04	0.389277E-02
52	876	0.508672E+05	0.112415E+00	0.536827E+04	0.118637E-01
60	310	0.483576E+05	0.106889E+00	0.927398E+04	0.204952E-01
57	714	0.379751E+05	0.839238E-01	0.131977E+05	0.291666E-01
75	119	0.256496E+05	0.566849E-01	0.167934E+05	0.371128E-01
82	525	0.967097E+04	0.213726E-01	0.170584E+05	0.376986E-01
99	913	0.552706E+04	0.122146E-01	0.174408E+05	0.385437E-01
97	302	0.204710E+05	0.452402E-01	0.170163E+05	0.376056E-01
104	712	0.356946E+05	0.788840E-01	0.166135E+05	0.367153E-01
112	123	0.479357E+05	0.105936E+00	0.133175E+05	0.294314E-01
119	535	0.578694E+05	0.127890E+00	0.955361E+04	0.211132E-01
126	980	0.559483E+05	0.123644E+00	0.525418E+04	0.116116E-01
134	420	0.559580E+05	0.123666E+00	0.150316E+04	0.332195E-02
142	020	0.541790E+05	0.119734E+00	0.189382E+04	0.418529E-02
149	571	0.523666E+05	0.115729E+00	0.554892E+04	0.122630E-01
157	126	0.508176E+05	0.112305E+00	0.818455E+04	0.180876E-01
164	729	0.493716E+05	0.109110E+00	0.106620E+05	0.235627E-01
172	365	0.488732E+05	0.106908E+00	0.114846E+05	0.253807E-01
180	000	0.483773E+05	0.106912E+00	0.123154E+05	0.272168E-01

TABLE 7. MOMENT-CURVATURE RESULTS FOR PERFECT VERSION OF MODEL 20A

CURVATURE K (1/FT)	MOMENT M (KIP-FT)
0.00000000E+00	0.00000000E+00
0.33796293E-03	0.52361568E+02
0.12754640E-02	0.19720113E+03
0.22129680E-02	0.33730643E+03
0.31504613E-02	0.39875580E+03
0.39473758E-02	0.42090363E+03
0.41817576E-02	0.42434280E+03
0.44161407E-02	0.42765066E+03
0.46505262E-02	0.43050354E+03
0.48849112E-02	0.43245035E+03
0.51192953E-02	0.43406573E+03
0.53536799E-02	0.43553660E+03
0.55880644E-02	0.43698962E+03
0.58224513E-02	0.43836884E+03
0.60568429E-02	0.43963071E+03
0.62912297E-02	0.44069992E+03
0.65256148E-02	0.44175455E+03
0.67600049E-02	0.44268471E+03
0.69943932E-02	0.44348170E+03
0.72287684E-02	0.44416037E+03
0.73576709E-02	0.44500220E+03

TABLE 8. MOMENT-CURVATURE RESULTS FOR IMPERFECT VERSION OF MODEL 20A (MODEL 20AI)

CURVATURE K (1/FT)	MOMENT M (KIP-FT)
0.00000000E+00	0.00000000E+00
0.33796293E-03	0.52481121E+02
0.12754641E-02	0.19764960E+03
0.22129680E-02	0.33793011E+03
0.31504813E-02	0.39942395E+03
0.33179168E-02	0.40574283E+03
0.34893532E-02	0.41098804E+03
0.36587899E-02	0.41551855E+03
0.38282289E-02	0.41959351E+03
0.38946490E-02	0.42392170E+03
0.39609389E-02	0.42807605E+03
0.41263211E-02	0.42491611E+03
0.42917063E-02	0.42689178E+03
0.44570942E-02	0.42916224E+03
0.46224827E-02	0.43111819E+03
0.47878711E-02	0.43266830E+03
0.49532559E-02	0.43395139E+03
0.50174259E-02	0.43441101E+03

SUMMARY

A modeling strategy is established to obtain the moment-curvature relation as well as the relation between the work done and the applied moment for circular cylindrical shells. This is achieved by using the nonlinear finite element program ABAQUS in conjunction with preprocessing and postprocessing computer programs. The results compare favorably with experimental curves reported in the open literature. Such analysis is of potential use in predicting critical bending moments, ultimate moment for ship hulls, pipe bends in nuclear reactors, submarine pipelines, etc.

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NOMENCLATURE

$\underline{a_1}, \underline{a_2}, \underline{a_3}$	= Local vectors along the local Y, Z, and X axes. Local z-axis is parallel to global y. Initially, local y is not parallel, but is coplanar with global x and in the same direction. Initially, local X is coplanar with global z and points in the same direction (Figure 2).
E	= Young's Modulus
F_0	= Axial force based on yield stress
k_{CR}	= Critical curvature at bifurcation (see Table 2)
h	= Shell thickness
I	= Moment of inertia of undeformed section (Table 2)
k	= Subscript in nodal values u_k, u_{k+1}, u_{k+2} (Eq. (24)). Mean curvature defined as the sum of absolute value of direct axial strains at the top and bottom of the cylinder divided by the undeformed diameter of the shell.
L	= Total length of cylindrical shell (Figure 1). In Equation (25), L is total arc length of end section ABC (Figure 2) prior to deformation.
l_i	= Length of side of element i on arc where end rotation is applied (undeformed side ABC on Figure 2)
M_{BR}	= Critical bending moment by Brazier (Table 2)
M_{CR}	= Critical bending moment of bifurcation (Table 2)
M, M_{EXT}	= External bending moment calculated in the form of a reaction in this analysis
M_0	= Plastic moment or ultimate moment based on yield stress (Table 2)
N	= Total number of equal elements on undeformed arc ABC (Figure 2)

NOMENCLATURE (Cont.)

\underline{r}	= Final position vector on arc A'B'C' (Figure 2, after deformation)
r_0	= Initial position vector of any point on periphery of shell (arc ABC on Figure 2) at which the end rotation will be applied
\underline{r}_0^b	= Initial position vector of auxiliary node
R	= Mean shell radius
\underline{u}	= In the "APPLIED LOADING" section, \underline{u} is the vector displacement after deformation; it is not to be confused with u
\underline{u}^b	= In the context of analysis given in "APPLIED LOADING," vector displacement of auxiliary node after deformation; it is not to be confused with u
u_x, u_y, u_z	= Vertical, transverse and longitudinal translations (along global X, Y, Z axes). Also referred to as u , v , and w .
(u)	= Vertical displacement at any point ξ on an element side
u_k, u_{k+1}, u_{k+2}	= Nodal values of displacement $u(\xi)$ at end node k , midside node $k+1$, end node $k+2$.
u_s	= Nodal value at s (point on arc where end rotation is being applied)
u	= Translation along global x-axis
v	= Translation along global y-axis
w	= Translation along global z-axis
	= Angle from vertical global x-axis up to end of arc to be analyzed
ν	= Poisson's ratio
ξ	= Local normalized variable in interval (0, 1) employed in describing vertical displacement distribution $u(\xi)$.
σ_{CR}	= Critical stress at bifurcation (Table 2)
σ_Y	= Yield stress of material
φ_0	= Initial inclination of cylindrical shell about y-axis. For straight tubes (present case) $\varphi_0 = 0$
φ_x	= Rotation about global x-axis

NOMENCLATURE (Cont.)

φ_y	= Rotation about global y-axis
φ_y^b	= Prescribed end rotation about y-axis
φ_z	= Prescribed end rotation about z-axis

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